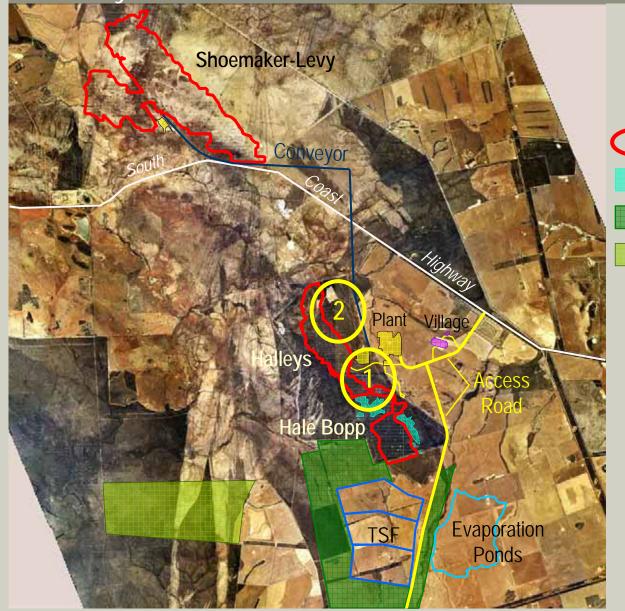
Ravensthorpe Nickel Project

June 2005

Ken Hellsten – Project Director & COO



Ravensthorpe Nickel Project Site Layout



LEGEND
Pit Outline
Priority Flora
Re-vegetated Area

Conservation Offset

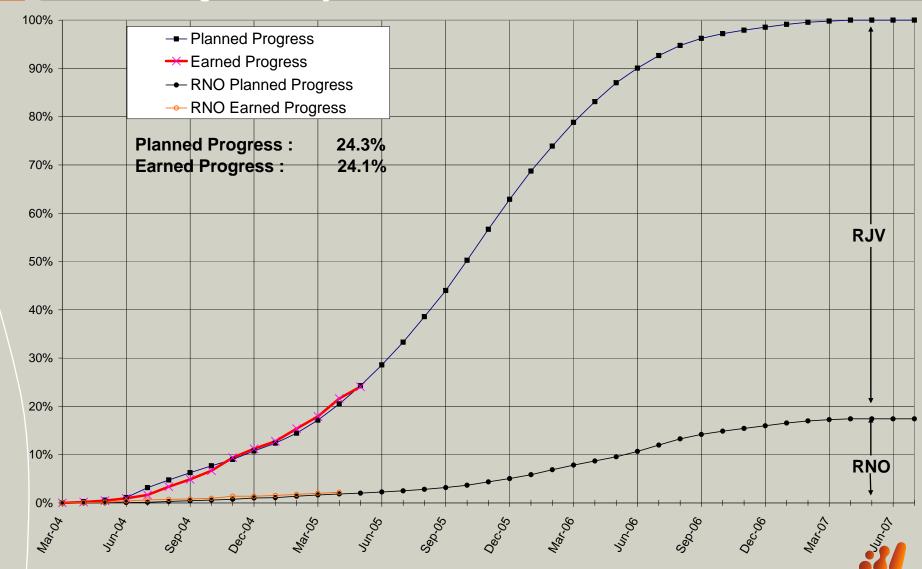




Ravensthorpe Nickel Project **Process Plant Overview**

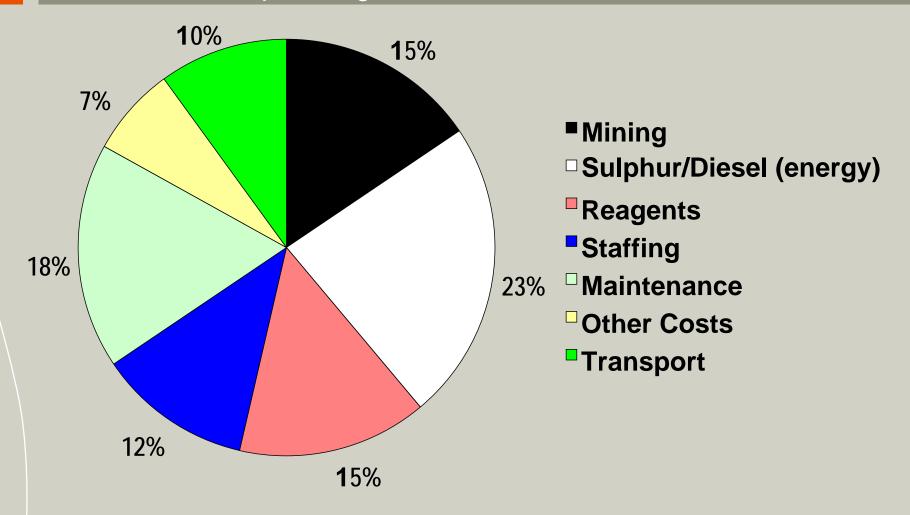


Ravensthorpe Nickel Project Overall Progress May 2005



bhpbilliton

Ravensthorpe Nickel Project Breakdown of Operating Costs





Ravensthorpe Nickel Project June 2005

David Burvill – Project Manager



Ravensthorpe Nickel Project Construction Bulk Quantities

• Bulk Earthworks 1.1M m³

• Concrete 55,000m³

Structural Steel 6,500 tonnes

Piping 100km

Titanium 650 tonnes

Cable 280km

Field Erected Tanks 70

Site Manhours
 3.4 million

Total Manpower on Site 1200-1300



Ravensthorpe Nickel Project Project Execution

- Strong Owner's Team
- EPCM (Hatch GRD Minproc JV)
- LSTK's for utilities (US\$200M locked in)
- Horizontal, lump-sum contracts
- Use of 3D CAD engineering
- Extensive project controls systems
 - Schedule
 - Costs (Package by Package)



Ravensthorpe Nickel Project Project Design Principles

- Proven process steps
- Proven engineering designs
- Proven equipment (including size)
- Proven materials of construction
- Strict change control



Ravensthorpe Nickel Project Project Progress

- Overall 24% complete
- Engineering > 45% complete
- Procurement > 50% complete
- Site Construction 11% complete
 - Facilities in place
 - Earthworks complete
 - Concrete 40% complete
 - Steel erection underway
- Fabrication and expediting



Ravensthorpe Nickel Project Tanks





Ravensthorpe Nickel Project Overview





RNP Progress Update for Analysts June 2005

Ravensthorpe Nickel Project Tanks





RNP Progress Update for Analysts June 2005

Ravensthorpe Nickel Project Limonite Crusher





Ravensthorpe Nickel Project Autoclave Head Ends





Ravensthorpe Nickel Project Autoclave – Joining of Barrels





Ravensthorpe Nickel Project Boiler Fabrication



Ravensthorpe Nickel Project Factory Testing of Steam Turbine





Ravensthorpe Nickel Project Bridge for CCD Thickener



Ravensthorpe Nickel Project Beneficiation Screen



Ravensthorpe Nickel Project Slurry Pump Manufacture



