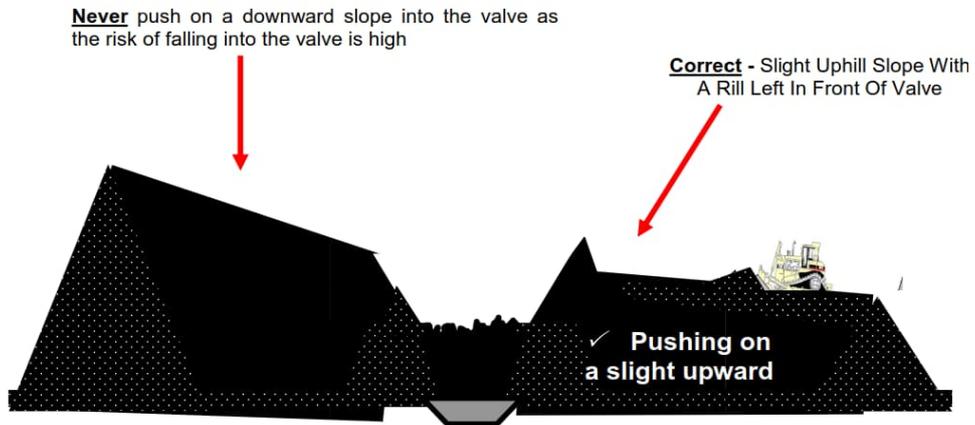


When approaching a coal valve, the operator must maintain a full blade of coal between the dozer and the coal valve at all times. This allows the dozer Operator to locate the edge of the hole by observing material falling away from the blade. When material starts to fall away the operator must leave the blade of coal in that location and use a second blade of coal to push the first in.

Never push downwards into a valve but push on a slight upwards slope with a rill of coal as shown in the diagram below.



i Document Reference - MAC-CPP-PRO-011