

# NEWS RELEASE

**Release Time** IMMEDIATE  
**Date** 23 October 2003  
**Number** 31/03

## BHP BILLITON PRODUCTION REPORT FOR THE QUARTER ENDED 30 SEPTEMBER 2003

BHP Billiton today released its production report for the quarter ended 30 September 2003.

- **Record quarterly Western Australian Iron Ore production of 22.0 million tonnes and record quarterly despatches of 21.5 million tonnes (100 per cent basis).**
- **Record quarterly Aluminium production resulting from early commissioning of the Mozal 2 expansion in Mozambique.**
- **Copper production lower than June 2003 quarter due to processing of higher grade ore during the June 2003 quarter at Escondida (Chile) and a lower quantity of ore milled at Antamina (Peru).**
- **Escondida to return to its normal mine plan and production profile commencing January 2004.**
- **Richards Bay Minerals (South Africa) sales volumes materially lower than the June 2003 quarter due to significantly weaker market conditions.**

- **Total Petroleum Products** – Total production for the September 2003 quarter was 32 million barrels of oil equivalent, six per cent higher than the June 2003 quarter and three per cent lower than the September 2002 quarter.
  - Oil and Condensate - Production for the September 2003 quarter was 15.5 million barrels, 16 per cent lower than the 18.6 million barrels produced in the September 2002 quarter, mainly due to natural field decline in Laminaria (Australia), Bass Strait and Griffin (Australia). This was partly offset by increased production at Liverpool Bay (UK) and the Bruce and Keith fields (UK) due to scheduled maintenance shutdowns in the September 2002 quarter. Production was in line with the 15.6 million barrels produced in the June 2003 quarter, reflecting natural field decline across the portfolio which was largely offset by increased condensate production from Bass Strait (Australia) as a result of increased gas demand.

- **Natural Gas** - Production for the September 2003 quarter was 85.2 billion cubic feet, 19 per cent higher than the 71.9 billion cubic feet produced in the September 2002 quarter due to the commissioning of Zamzama Phase 1, along with increased production at Liverpool Bay and the Bruce and Keith fields due to scheduled maintenance shutdowns in the September 2002 quarter. Production for the quarter was 17 per cent higher than the 72.9 billion cubic feet produced in the June 2003 quarter. This was due to seasonally driven increased demand for Bass Strait natural gas plus increased production from Zamzama (Pakistan) following the successful commissioning of the Phase 1 project. This was partly offset by seasonally lower demand of Liverpool Bay gas.
- **Alumina** - Production for the September 2003 quarter was 1.1 million tonnes, in line with both the September 2002 and June 2003 quarters. Higher production at Alumar (Brazil) following scheduled maintenance during the June 2003 quarter, was offset by lower production at Worsley (Australia), where stockpiled hydrate was processed in the June 2003 quarter.
- **Aluminium** - Production for the September 2003 quarter was a record 282,000 tonnes, compared with 268,000 tonnes in the September 2002 quarter and 273,000 tonnes in the June 2003 quarter. The increase mainly reflects the ramp up of production from the Mozal 2 (Mozambique) expansion, which reached full commissioning in August 2003, seven months ahead of schedule. This was partly offset by lower production at Alumar (Brazil) following an electrical outage in July 2003.
- **Copper** - Production for the September 2003 quarter was 214,500 tonnes, 16 per cent higher than in the September 2002 quarter, reflecting additional production from the Escondida (Chile) Phase IV expansion, which commenced commercial production in October 2002. This was partly offset by processing a lower quantity of material at Antamina (Peru) while access to ore is restricted to the flanks of the deposit. This situation is likely to continue for the next six to nine months. Production was six per cent lower than the June 2003 quarter, mainly a result of higher head grades at Escondida during the June 2003 quarter.
- **Silver** – Silver sales volumes of 6.7 million ounces from Cannington (Australia) during the quarter, was 28 and 20 per cent lower than the September 2002 and June 2003 quarters respectively. This primarily reflects timing of lead concentrate shipments containing payable silver.
- **Iron Ore** – Record quarterly Western Australian production of 22.0 million tonnes (100 per cent basis) was 14 per cent higher than the September 2002 quarter and eight per cent higher than the June 2003 quarter, a reflection of ongoing strong customer demand in all Asian markets, particularly China. A new quarterly despatch record of 21.5 million tonnes (100% basis) was also set in Western Australia during the September 2003 quarter. Total iron ore production for the September 2003 quarter was 20.9 million tonnes (BHP Billiton share), 12 and eight per cent higher than the September 2002 and June 2003 quarters, respectively.

- **Metallurgical Coal** – Production for the September 2003 quarter of 9.1 million tonnes was five per cent higher than the September 2002 quarter due to increased customer demand from Queensland Coal (Australia), and adverse roof conditions at Crinum mine (Australia) in the September 2002 quarter. This was partly offset by lower production at Illawarra Coal (Australia) following the closure of Tower Colliery in December 2002. Production was in line with the June 2003 quarter.
- **Manganese alloys** – Production for the September 2003 quarter of 147,000 tonnes was 16 per cent lower than the September 2002 quarter and 25 per cent lower than the June 2003 quarter. This was due to an electrical fault at the Metalloys facility in South Africa in August 2003, which resulted in operations being suspended for a period of 48 days.
- **Ekati™ Diamonds** – Production of 1.55 million carats was 63 per cent higher than the September 2002 quarter, which reflects the processing of a pocket of high grade but lower quality material from the Koala pit, along with sustained benefits from the processing plant de-bottlenecking program. Production was also 19 per cent higher than the June 2003 quarter for the same reasons.
- **Titanium Minerals** – Sales volumes at Richards Bay Minerals were materially lower than both the September 2002 and June 2003 quarters due to significantly weaker market conditions. (Note: Due to confidentiality agreements with joint venture partners, production figures for Richards Bay Minerals are not contained in this report.)
- **Energy Coal** - Production for the September 2003 quarter was 21.2 million tonnes, compared with 19.3 million tonnes in the September 2002 quarter. The increase mainly reflects higher production at Mount Arthur North (Australia) where deliveries to both the export and domestic thermal coal markets are in accordance with the ramp up plan, higher production at Cerrejon Coal (Colombia) largely reflecting stronger demand from the European market and maintenance on two draglines at New Mexico Coal in the September 2002 quarter. Export sales from Ingwe decreased by five per cent, to 38 per cent of total sales volumes during the September quarter. This reflects lower export tonnage availability from Koorfontein following a fatal accident at that mine and subsequent safety interventions during the September 2003 quarter, and shipment timing.
- **Nickel** - Production for the quarter of 20,600 tonnes was eight per cent higher than the September 2002 quarter mainly reflecting scheduled maintenance activities in the September 2002 quarter, along with benefits in the current quarter of processing enhancements arising from operating excellence initiatives at both Cerro Matoso (Colombia) and Yabulu (Australia). Production was in line with the June 2003 quarter, although sales were 18 per cent lower as a result of timing of shipments.
- **Ferrochrome** - Production of 227,000 tonnes for the quarter was five per cent lower than the September 2002 quarter and 12 per cent lower than the June 2003 quarter. This reduction is mainly due to scheduled maintenance shut downs in the current quarter, coinciding with the high winter electricity tariff period in South Africa.

\*\*\*\*

Further information on BHP Billiton can be found on our Internet site: <http://www.bhpbilliton.com>

**Australia**

Andrew Nairn, Investor Relations  
Tel: +61 3 9609 3952 Mobile: +61 408 313 259  
email: [Andrew.W.Nairn@bhpbilliton.com](mailto:Andrew.W.Nairn@bhpbilliton.com)

Tania Price, Media Relations  
Tel: +61 3 9609 3815 Mobile: +61 419 152 780  
email: [Tania.Price@bhpbilliton.com](mailto:Tania.Price@bhpbilliton.com)

**United States**

Francis McAllister, Investor Relations  
Tel: +1 713 961 8625 Mobile: +1 713 480 3699  
email: [Francis.R.McAllister@bhpbilliton.com](mailto:Francis.R.McAllister@bhpbilliton.com)

**United Kingdom**

Mark Lidiard, Investor & Media Relations  
Tel: +44 20 7802 4156  
email: [Mark.Lidiard@bhpbilliton.com](mailto:Mark.Lidiard@bhpbilliton.com)

Ariane Gentil, Media Relations  
Tel: +44 20 7802 4177 Mobile: +44 78 81 51 8715  
email: [Ariane.Gentil@bhpbilliton.com](mailto:Ariane.Gentil@bhpbilliton.com)

**South Africa**

Michael Campbell, Investor & Media Relations  
Tel: +27 11 376 3360 Mobile: +27 82 458 2587  
email: [Michael.J.Campbell@bhpbilliton.com](mailto:Michael.J.Campbell@bhpbilliton.com)

**BHP BILLITON PRODUCTION SUMMARY**

		QUARTER ENDED		QUARTER ENDED		% CHANGE		
		SEPT	JUNE	SEPT	SEPT	SEPT	SEPT	
		2002	2003	2003	2003	2002	2003	
						SEP Q03	SEP Q03	
						vs	vs	
						SEP Q02	JUN Q03	
<b>PETROLEUM</b>								
Crude oil & condensate	('000 bbl)	18,550	15,635	<b>15,512</b>	<b>15,512</b>	18,550	-16%	-1%
Natural gas	(bcf)	71.86	72.91	<b>85.19</b>	<b>85.19</b>	71.86	19%	17%
LPG	('000 tonnes)	208.96	205.57	<b>199.33</b>	<b>199.33</b>	208.96	-5%	-3%
Ethane	('000 tonnes)	27.67	24.97	<b>27.32</b>	<b>27.32</b>	27.67	-1%	9%
Total Petroleum Products	(million boe)	33	30	<b>32</b>	<b>32</b>	33	-3%	6%
<b>ALUMINIUM</b>								
Alumina	('000 tonnes)	1,031	1,060	<b>1,053</b>	<b>1,053</b>	1,031	2%	-1%
Aluminium	('000 tonnes)	268	273	<b>282</b>	<b>282</b>	268	5%	3%
<b>BASE METALS</b>								
Copper	('000 tonnes)	184.5	229.2	<b>214.5</b>	<b>214.5</b>	184.5	16%	-6%
Lead	(tonnes)	63,243	59,389	<b>59,364</b>	<b>59,364</b>	63,243	-6%	0%
Zinc	(tonnes)	48,542	54,396	<b>49,094</b>	<b>49,094</b>	48,542	1%	-10%
Gold	(ounces)	55,153	25,752	<b>29,170</b>	<b>29,170</b>	55,153	-47%	13%
Silver	('000 ounces)	11,260	9,643	<b>10,596</b>	<b>10,596</b>	11,260	-6%	10%
Molybdenum	(tonnes)	314	301	<b>325</b>	<b>325</b>	314	4%	8%
<b>CARBON STEEL MATERIALS</b>								
Iron ore	('000 tonnes)	18,628	19,420	<b>20,922</b>	<b>20,922</b>	18,628	12%	8%
Metallurgical coal	('000 tonnes)	8,650	9,026	<b>9,099</b>	<b>9,099</b>	8,650	5%	1%
Manganese ores	('000 tonnes)	1,095	1,058	<b>1,153</b>	<b>1,153</b>	1,095	5%	9%
Manganese alloys	('000 tonnes)	175	195	<b>147</b>	<b>147</b>	175	-16%	-25%
Hot briquetted iron	('000 tonnes)	333	458	<b>496</b>	<b>496</b>	333	49%	8%
<b>DIAMONDS AND SPECIALTY PRODUCTS</b>								
Diamonds	('000 carats)	954	1,300	<b>1,552</b>	<b>1,552</b>	954	63%	19%
<b>ENERGY COAL</b>								
Energy coal	('000 tonnes)	19,329	21,991	<b>21,156</b>	<b>21,156</b>	19,329	9%	-4%
<b>STAINLESS STEEL MATERIALS</b>								
Nickel	('000 tonnes)	19.1	21.0	<b>20.6</b>	<b>20.6</b>	19.1	8%	-2%
Ferrocrome	('000 tonnes)	238	259	<b>227</b>	<b>227</b>	238	-5%	-12%

Throughout this report figures in italics indicate adjustments made since the figure was previously reported.

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

BHP Billiton Interest	QUARTER ENDED				QUARTER ENDED		
	SEPT 2002	DEC 2002	MARCH 2003	JUNE 2003	SEPT 2003	SEPT 2003	SEPT 2002
<b>PETROLEUM</b>							
<b>Production</b>							
Crude oil & condensate (000 bbl)	18,550	16,398	15,310	15,635	<b>15,512</b>	<b>15,512</b>	18,550
Natural gas (bcf)	71.86	69.41	66.99	72.91	<b>85.19</b>	<b>85.19</b>	71.86
LPG ('000 tonnes)	208.96	167.97	160.62	205.57	<b>199.33</b>	<b>199.33</b>	208.96
Ethane ('000 tonnes)	27.67	19.91	22.35	24.97	<b>27.32</b>	<b>27.32</b>	27.67
Total Petroleum Products (million boe)	<b>33</b>	<b>30</b>	<b>28</b>	<b>30</b>	<b>32</b>	<b>32</b>	<b>33</b>
<b>ALUMINIUM</b>							
<b>ALUMINA</b>							
<b>Production ('000 tonnes)</b>							
Worsley 86%	698	662	658	724	<b>699</b>	<b>699</b>	698
Suriname 45%	221	213	222	223	<b>227</b>	<b>227</b>	221
Alumar 36%	112	123	123	113	<b>127</b>	<b>127</b>	112
Total	<b>1,031</b>	<b>998</b>	<b>1,003</b>	<b>1,060</b>	<b>1,053</b>	<b>1,053</b>	<b>1,031</b>
<b>ALUMINIUM</b>							
<b>Production ('000 tonnes)</b>							
Hillside 100%	135	134	133	132	<b>135</b>	<b>135</b>	135
Bayside 100%	46	45	48	46	<b>47</b>	<b>47</b>	46
Alumar 46.3%	44	44	45	45	<b>31</b>	<b>31</b>	44
Valesul 45.5%	11	11	10	11	<b>11</b>	<b>11</b>	11
Mozal 47%	32	32	31	39	<b>58</b>	<b>58</b>	32
Total	<b>268</b>	<b>266</b>	<b>267</b>	<b>273</b>	<b>282</b>	<b>282</b>	<b>268</b>
<b>BASE METALS (a)</b>							
<b>COPPER</b>							
<b>Payable metal in concentrate ('000 tonnes)</b>							
Escondida (b) 57.5%	68.4	105.6	118.5	126.6	<b>115.9</b>	<b>115.9</b>	68.4
Tintaya (b) 100%	-	-	-	-	-	-	-
Antamina 33.8%	25.7	26.4	23.6	21.2	<b>16.9</b>	<b>16.9</b>	25.7
Alumbraera (c) 25%	11.1	13.4	9.9	-	-	-	11.1
Highland Valley Copper 33.6%	14.9	14.3	13.2	13.8	<b>14.1</b>	<b>14.1</b>	14.9
Selbaie 100%	2.8	2.1	1.7	1.8	<b>1.6</b>	<b>1.6</b>	2.8
Total	<b>122.9</b>	<b>161.8</b>	<b>166.9</b>	<b>163.4</b>	<b>148.5</b>	<b>148.5</b>	<b>122.9</b>
<b>Cathode ('000 tonnes)</b>							
Escondida 57.5%	17.9	19.1	20.4	21.1	<b>21.4</b>	<b>21.4</b>	17.9
Cerro Colorado 100%	32.5	33.1	32.5	33.0	<b>33.1</b>	<b>33.1</b>	32.5
Tintaya (b) 100%	8.4	8.9	9.0	9.1	<b>9.0</b>	<b>9.0</b>	8.4
Pinto Valley 100%	2.8	2.7	2.5	2.6	<b>2.5</b>	<b>2.5</b>	2.8
Total	<b>61.6</b>	<b>63.8</b>	<b>64.4</b>	<b>65.8</b>	<b>66.0</b>	<b>66.0</b>	<b>61.6</b>
<b>LEAD</b>							
<b>Payable metal in concentrate (tonnes)</b>							
Cannington 100%	61,676	57,651	58,711	59,389	<b>59,364</b>	<b>59,364</b>	61,676
Pering (d) 100%	1,567	694	354	-	-	-	1,567
Total	<b>63,243</b>	<b>58,345</b>	<b>59,065</b>	<b>59,389</b>	<b>59,364</b>	<b>59,364</b>	<b>63,243</b>

Refer footnotes on page 4.

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

BHP Billiton Interest	QUARTER ENDED				QUARTER ENDED			
	SEPT 2002	DEC 2002	MARCH 2003	JUNE 2003	SEPT 2003	SEPT 2003	SEPT 2002	
<b>BASE METALS (continued)</b>								
<b>ZINC</b>								
<b>Payable metal in concentrate (tonnes)</b>								
Cannington	100%	15,182	14,721	15,480	18,479	<b>14,850</b>	<b>14,850</b>	15,182
Antamina	33.8%	18,189	15,424	20,519	28,553	<b>27,933</b>	<b>27,933</b>	18,189
Selbaie	100%	9,840	6,540	6,421	7,364	<b>6,311</b>	<b>6,311</b>	9,840
Pering (d)	100%	5,331	7,430	4,335	-	-	-	5,331
Total		<b>48,542</b>	<b>44,115</b>	<b>46,755</b>	<b>54,396</b>	<b>49,094</b>	<b>49,094</b>	<b>48,542</b>
<b>GOLD</b>								
<b>Payable metal in concentrate (ounces)</b>								
Escondida (b)	57.5%	10,074	15,936	17,458	20,664	<b>25,016</b>	<b>25,016</b>	10,074
Tintaya (b)	100%	-	-	-	-	-	-	-
Alumbraera (c)	25%	39,279	46,940	35,084	-	-	-	39,279
Selbaie	100%	4,486	5,069	4,146	4,081	<b>3,129</b>	<b>3,129</b>	4,486
Highland Valley Copper	33.6%	1,314	1,230	1,114	1,007	<b>1,025</b>	<b>1,025</b>	1,314
Total		<b>55,153</b>	<b>69,175</b>	<b>57,802</b>	<b>25,752</b>	<b>29,170</b>	<b>29,170</b>	<b>55,153</b>
<b>SILVER</b>								
<b>Payable metal in concentrate ('000 ounces)</b>								
Cannington	100%	9,612	8,326	8,773	8,161	<b>9,177</b>	<b>9,177</b>	9,612
Escondida	57.5%	304	387	471	538	<b>561</b>	<b>561</b>	304
Antamina	33.8%	536	557	617	517	<b>435</b>	<b>435</b>	536
Alumbraera (c)	25.0%	53	72	75	-	-	-	53
Highland Valley Copper	33.6%	162	159	140	143	<b>160</b>	<b>160</b>	162
Selbaie	100%	593	369	279	284	<b>263</b>	<b>263</b>	593
Total		<b>11,260</b>	<b>9,870</b>	<b>10,355</b>	<b>9,643</b>	<b>10,596</b>	<b>10,596</b>	<b>11,260</b>
<b>MOLYBDENUM</b>								
<b>Payable metal in concentrate (tonnes)</b>								
Antamina	33.8%	94	115	113	21	<b>25</b>	<b>25</b>	94
Highland Valley Copper	33.6%	220	250	260	280	<b>300</b>	<b>300</b>	220
Total		<b>314</b>	<b>365</b>	<b>373</b>	<b>301</b>	<b>325</b>	<b>325</b>	<b>314</b>
<b>CARBON STEEL MATERIALS</b>								
<b>IRON ORE</b>								
<b>Production ('000 tonnes)</b>								
Mt Newman Joint Venture	85%	5,486	5,287	4,964	6,221	<b>6,639</b>	<b>6,639</b>	5,486
Goldsworthy Joint Venture (e)	85%	1,891	1,808	1,497	1,497	<b>1,633</b>	<b>1,633</b>	1,891
Area C Joint Venture (f)	85%	-	-	-	19	<b>341</b>	<b>341</b>	-
Yandi Joint Venture	85%	7,796	8,187	7,452	8,353	<b>8,679</b>	<b>8,679</b>	7,796
Jimblebar	100%	1,433	1,186	1,371	1,428	<b>1,622</b>	<b>1,622</b>	1,433
Samarco	50%	2,022	1,979	1,953	1,902	<b>2,008</b>	<b>2,008</b>	2,022
Total		<b>18,628</b>	<b>18,447</b>	<b>17,237</b>	<b>19,420</b>	<b>20,922</b>	<b>20,922</b>	<b>18,628</b>
<b>METALLURGICAL COAL (g)</b>								
<b>Production ('000 tonnes)</b>								
BMA	50%	4,652	5,032	5,838	5,769	<b>5,591</b>	<b>5,591</b>	4,652
BHP Mitsui Coal (h)	80%	1,863	1,472	1,200	2,033	<b>1,926</b>	<b>1,926</b>	1,863
Illawarra	100%	2,135	1,886	1,518	1,224	<b>1,582</b>	<b>1,582</b>	2,135
Total		<b>8,650</b>	<b>8,390</b>	<b>8,556</b>	<b>9,026</b>	<b>9,099</b>	<b>9,099</b>	<b>8,650</b>

Refer footnotes on page 4.

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

	BHP Billiton Interest	QUARTER ENDED				QUARTER ENDED		
		SEPT 2002	DEC 2002	MARCH 2003	JUNE 2003	SEPT 2003	SEPT 2003	SEPT 2002
<b>CARBON STEEL MATERIALS (cont'd)</b>								
<b>MANGANESE ORES</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (i)	60%	581	560	534	574	<b>600</b>	<b>600</b>	581
Australia (i)	60%	514	499	356	484	<b>553</b>	<b>553</b>	514
Total		<u>1,095</u>	<u>1,059</u>	<u>890</u>	<u>1,058</u>	<u><b>1,153</b></u>	<u><b>1,153</b></u>	<u>1,095</u>
<b>MANGANESE ALLOYS</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (i)	60%	124	125	117	137	<b>93</b>	<b>93</b>	124
Australia (i)	60%	51	65	60	58	<b>54</b>	<b>54</b>	51
Total		<u>175</u>	<u>190</u>	<u>177</u>	<u>195</u>	<u><b>147</b></u>	<u><b>147</b></u>	<u>175</u>
<b>HOT BRIQUETTED IRON</b>								
<b>Production ('000 tonnes)</b>								
Boodarie™ Iron	100%	333	414	465	458	<b>496</b>	<b>496</b>	333
<b>DIAMONDS AND SPECIALTY PRODUCTS</b>								
<b>DIAMONDS</b>								
<b>Production ('000 carats)</b>								
Ekati™	80%	954	1,071	1,015	1,300	<b>1,552</b>	<b>1,552</b>	954
<b>ENERGY COAL</b>								
<b>Production ('000 tonnes)</b>								
South Africa	100%	13,838	13,333	13,256	13,812	<b>13,782</b>	<b>13,782</b>	13,838
USA	100%	2,800	4,339	3,147	3,877	<b>3,582</b>	<b>3,582</b>	2,800
Australia	100%	1,244	1,234	1,922	2,041	<b>1,756</b>	<b>1,756</b>	1,244
Indonesia (j)	80%	216	29	28	-	-	-	216
Colombia	33%	1,231	1,713	1,382	2,261	<b>2,036</b>	<b>2,036</b>	1,231
Total		<u>19,329</u>	<u>20,648</u>	<u>19,735</u>	<u>21,991</u>	<u><b>21,156</b></u>	<u><b>21,156</b></u>	<u>19,329</u>
<b>STAINLESS STEEL MATERIALS</b>								
<b>NICKEL</b>								
<b>Production ('000 tonnes)</b>								
CMSA	99.8%	11.7	11.9	11.1	12.2	<b>12.4</b>	<b>12.4</b>	11.7
Yabulu	100%	7.4	7.5	7.5	8.8	<b>8.2</b>	<b>8.2</b>	7.4
Total		<u>19.1</u>	<u>19.4</u>	<u>18.6</u>	<u>21.0</u>	<u><b>20.6</b></u>	<u><b>20.6</b></u>	<u>19.1</u>
<b>FERROCHROME</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (i)	60%	238	230	263	259	<b>227</b>	<b>227</b>	238

(a) Metal production is reported on the basis of payable metal.

(b) Sulphide production at Escondida and Tintaya was temporarily reduced in November 2001 and January 2002 respectively due to weak market conditions. Sulphide mining operations recommenced at Tintaya during August 2003.

The Escondida Phase IV expansion was commissioned in October 2002.

Commercial production of copper cathode commenced at Tintaya in June 2002.

(c) BHP Billiton announced the sale of its interest in Alumbra in March 2003. The sale transaction reached closure in June 2003.

(d) Production ceased, ahead of mine closure, in February 2003.

(e) Includes bulk sample production from Area C prior to May 2003.

(f) Production commenced in May 2003.

(g) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.

(h) Shown on 100% basis before 20% outside equity interest.

(i) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.

(j) Production shown on 86.5% basis after allowing for Indonesian state owned corporation's 13.5% share of production.

Mining operations at Petangis ceased in October 2002.



## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2002	DEC 2002	MARCH 2003	JUNE 2003	SEPT 2003	SEPT 2003	SEPT 2002
<b>PETROLEUM</b>							
BHP Billiton attributable production unless otherwise stated.							
<b>CRUDE OIL &amp; CONDENSATE ('000 barrels)</b>							
Bass Strait	6,799	5,799	5,391	5,643	<b>5,872</b>	<b>5,872</b>	6,799
North West Shelf - condensate	1,602	1,510	1,566	1,560	<b>1,491</b>	<b>1,491</b>	1,602
North West Shelf - Wanaea/Cossack	1,876	1,655	1,679	1,606	<b>1,604</b>	<b>1,604</b>	1,876
Laminaria	2,914	1,869	1,419	1,161	<b>1,151</b>	<b>1,151</b>	2,914
Griffin	1,281	1,089	831	708	<b>742</b>	<b>742</b>	1,281
Pakistan	18	17	16	14	<b>53</b>	<b>53</b>	18
Typhoon/Boris (a)	1,233	654	852	1,430	<b>1,214</b>	<b>1,214</b>	1,233
Americas	718	652	816	715	<b>608</b>	<b>608</b>	718
Liverpool Bay	1,838	2,463	2,174	2,344	<b>2,324</b>	<b>2,324</b>	1,838
Bruce/Keith	271	690	566	454	<b>453</b>	<b>453</b>	271
<b>Total</b>	<b>18,550</b>	<b>16,398</b>	<b>15,310</b>	<b>15,635</b>	<b>15,512</b>	<b>15,512</b>	<b>18,550</b>
<b>NATURAL GAS (billion cubic feet)</b>							
Bass Strait	33.07	21.07	17.51	25.37	<b>33.04</b>	<b>33.04</b>	33.07
North West Shelf - Domestic	3.62	3.82	3.81	4.07	<b>3.99</b>	<b>3.99</b>	3.62
North West Shelf - LNG	16.55	14.93	15.11	15.41	<b>16.74</b>	<b>16.74</b>	16.55
Griffin	0.95	1.03	0.81	0.81	<b>0.96</b>	<b>0.96</b>	0.95
Pakistan	2.83	2.76	2.57	2.33	<b>7.86</b>	<b>7.86</b>	2.83
Typhoon/Boris (a)	1.38	0.71	2.03	2.03	<b>1.58</b>	<b>1.58</b>	1.38
Americas	3.91	3.80	3.34	3.42	<b>3.25</b>	<b>3.25</b>	3.91
Bruce	4.59	10.55	10.04	8.17	<b>8.77</b>	<b>8.77</b>	4.59
Keith	0.07	0.15	0.15	0.14	<b>0.11</b>	<b>0.11</b>	0.07
Liverpool Bay	4.89	10.59	11.62	11.16	<b>8.89</b>	<b>8.89</b>	4.89
<b>Total</b>	<b>71.86</b>	<b>69.41</b>	<b>66.99</b>	<b>72.91</b>	<b>85.19</b>	<b>85.19</b>	<b>71.86</b>
<b>LPG ('000 tonnes)</b>							
Bass Strait	149.66	115.23	111.74	135.18	<b>150.19</b>	<b>150.19</b>	149.66
North West Shelf	36.32	31.04	32.67	32.39	<b>34.21</b>	<b>34.21</b>	36.32
Bruce	22.45	20.47	15.10	37.24	<b>14.12</b>	<b>14.12</b>	22.45
Keith	0.53	1.23	1.11	0.76	<b>0.81</b>	<b>0.81</b>	0.53
<b>Total</b>	<b>208.96</b>	<b>167.97</b>	<b>160.62</b>	<b>205.57</b>	<b>199.33</b>	<b>199.33</b>	<b>208.96</b>
<b>ETHANE ('000 tonnes)</b>	27.67	19.91	22.35	24.97	<b>27.32</b>	<b>27.32</b>	27.67
<b>TOTAL PETROLEUM PRODUCTS (million barrels of oil equivalent) (b)</b>	33.1	30.0	28.4	30.3	<b>32.1</b>	<b>32.1</b>	33.1

(a) Boris commenced production in February 2003.

(b) Total barrels of oil equivalent (boe) conversions based on the following:

6000 scf of natural gas equals 1 boe

1 tonne of LPG equals 11.6 boe

1 tonne of ethane equals 4.4667 boe

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				QUARTER ENDED	
	SEPT 2002	DEC 2002	MARCH 2003	JUNE 2003	SEPT 2003	SEPT 2003

**ALUMINIUM**

BHP Billiton attributable production and sales unless otherwise stated.  
('000 tonnes)

**ALUMINA****Production**

Worsley, Australia	698	662	658	724	<b>699</b>	<b>699</b>	698
Paranam, Suriname	221	213	222	223	<b>227</b>	<b>227</b>	221
Alumar, Brazil	112	123	123	113	<b>127</b>	<b>127</b>	112
<b>Total</b>	<b>1,031</b>	<b>998</b>	<b>1,003</b>	<b>1,060</b>	<b>1,053</b>	<b>1,053</b>	<b>1,031</b>

**Sales**

Worsley, Australia	758	606	751	636	<b>697</b>	<b>697</b>	758
Paranam, Suriname	253	201	243	228	<b>221</b>	<b>221</b>	253
Alumar, Brazil	130	125	124	107	<b>120</b>	<b>120</b>	130
<b>Total</b>	<b>1,141</b>	<b>932</b>	<b>1,118</b>	<b>971</b>	<b>1,038</b>	<b>1,038</b>	<b>1,141</b>

**ALUMINIUM****Production**

Hillside, South Africa	135	134	133	132	<b>135</b>	<b>135</b>	135
Bayside, South Africa	46	45	48	46	<b>47</b>	<b>47</b>	46
Alumar, Brazil	44	44	45	45	<b>31</b>	<b>31</b>	44
Valesul, Brazil	11	11	10	11	<b>11</b>	<b>11</b>	11
Mozal, Mozambique	32	32	31	39	<b>58</b>	<b>58</b>	32
<b>Total</b>	<b>268</b>	<b>266</b>	<b>267</b>	<b>273</b>	<b>282</b>	<b>282</b>	<b>268</b>

**Sales**

Hillside, South Africa	124	135	133	143	<b>134</b>	<b>134</b>	124
Bayside, South Africa	47	45	48	48	<b>54</b>	<b>54</b>	47
Alumar, Brazil	38	52	38	51	<b>38</b>	<b>38</b>	38
Valesul, Brazil	9	12	9	10	<b>11</b>	<b>11</b>	9
Mozal, Mozambique	27	35	33	41	<b>61</b>	<b>61</b>	27
<b>Total</b>	<b>245</b>	<b>279</b>	<b>261</b>	<b>293</b>	<b>298</b>	<b>298</b>	<b>245</b>

## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED	
	SEPT 2002	DEC 2002	MARCH 2003	JUNE 2003	SEPT 2003	SEPT 2003

### BASE METALS

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

#### Escondida, Chile (a)

Material mined (100%) ('000 tonnes)	74,671	74,303	73,466	74,665	<b>69,342</b>	<b>69,342</b>	74,671
Sulphide ore milled (100%) ('000 tonnes)	10,142	14,632	16,744	16,416	<b>18,888</b>	<b>18,888</b>	10,142
Average copper grade (%)	1.45%	1.59%	1.49%	1.62%	<b>1.33%</b>	<b>1.33%</b>	1.45%
Production ex Mill (100%) ('000 tonnes)	125.6	191.8	210.8	230.9	<b>208.2</b>	<b>208.2</b>	125.6

#### Production

Payable copper ('000 tonnes)	68.4	105.6	118.5	126.6	<b>115.9</b>	<b>115.9</b>	68.4
Payable gold concentrate (fine ounces)	10,074	15,936	17,458	20,664	<b>25,016</b>	<b>25,016</b>	10,074
Copper cathode (SXEW) ('000 tonnes)	17.9	19.1	20.4	21.1	<b>21.4</b>	<b>21.4</b>	17.9
Payable silver concentrate ('000 ounces)	304	387	471	538	<b>561</b>	<b>561</b>	304

#### Sales

Payable copper ('000 tonnes)	77.0	104.8	113.5	128.9	<b>116.2</b>	<b>116.2</b>	77.0
Payable gold concentrate (fine ounces)	11,689	16,709	17,166	20,138	<b>25,335</b>	<b>25,335</b>	11,689
Copper cathode (SXEW) ('000 tonnes)	18.1	19.5	19.3	20.3	<b>18.1</b>	<b>18.1</b>	18.1
Payable silver concentrate ('000 ounces)	269	400	484	584	<b>574</b>	<b>574</b>	269

(a) Includes production from the Escondida Phase IV expansion which commissioned in October 2002.

#### Tintaya, Peru (a) (b)

Material mined ('000 tonnes)	-	-	-	-	<b>4,151</b>	<b>4,151</b>	-
Ore milled ('000 tonnes)	-	-	-	-	-	-	-
Average copper grade (%)	-	-	-	-	-	-	-

#### Production

Payable copper ('000 tonnes)	-	-	-	-	-	-	-
Payable gold concentrate (fine ounces)	-	-	-	-	-	-	-
Copper cathode (SXEW) ('000 tonnes)	8.4	8.9	9.0	9.1	<b>9.0</b>	<b>9.0</b>	8.4

#### Sales

Payable copper ('000 tonnes)	-	-	-	-	-	-	-
Payable gold concentrate (fine ounces)	-	-	-	-	-	-	-
Copper cathode (SXEW) ('000 tonnes)	8.0	8.7	8.7	9.5	<b>8.9</b>	<b>8.9</b>	8.0

(a) Sulphide production at Tintaya was temporarily suspended in January 2002 due to weak market conditions.

Sulphide mining operations recommenced during August 2003.

(b) Commercial production of copper cathode commenced in June 2002.

#### Cerro Colorado, Chile

Material mined ('000 tonnes)	17,963	15,027	16,564	16,458	<b>20,332</b>	<b>20,332</b>	17,963
Ore milled ('000 tonnes)	3,759	3,942	3,916	4,130	<b>4,346</b>	<b>4,346</b>	3,759
Average copper grade (%)	0.97%	1.03%	1.00%	0.96%	<b>0.99%</b>	<b>0.99%</b>	0.97%

#### Production

Copper cathode ('000 tonnes)	32.5	33.1	32.5	33.0	<b>33.1</b>	<b>33.1</b>	32.5
------------------------------	------	------	------	------	-------------	-------------	------

#### Sales

Copper cathode ('000 tonnes)	27.2	29.1	39.3	31.5	<b>28.9</b>	<b>28.9</b>	27.2
------------------------------	------	------	------	------	-------------	-------------	------

## PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED				QUARTER ENDED		
		SEPT 2002	DEC 2002	MARCH 2003	JUNE 2003	SEPT 2003	SEPT 2003	
<b>BASE METALS</b>								
BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.								
<b>Antamina, Peru</b>								
Material mined (100%)	('000 tonnes)	30,235	25,797	25,290	28,353	<b>30,174</b>	<b>30,174</b>	30,235
Ore milled (100%)	('000 tonnes)	6,794	6,395	6,424	6,697	<b>6,018</b>	<b>6,018</b>	6,794
Average head grades								
- Copper	(%)	1.33%	1.41%	1.32%	1.09%	<b>1.17%</b>	<b>1.17%</b>	1.33%
- Zinc	(%)	1.28%	1.15%	1.54%	1.97%	<b>2.17%</b>	<b>2.17%</b>	1.28%
<b>Production</b>								
Payable copper	('000 tonnes)	25.7	26.4	23.6	21.2	<b>16.9</b>	<b>16.9</b>	25.7
Payable zinc	(tonnes)	18,189	15,424	20,519	28,553	<b>27,933</b>	<b>27,933</b>	18,189
Payable silver	('000 ounces)	536	557	617	517	<b>435</b>	<b>435</b>	536
Payable molybdenum	('000 tonnes)	0.09	0.11	0.11	0.02	<b>0.03</b>	<b>0.03</b>	0.09
<b>Sales</b>								
Payable copper	('000 tonnes)	30.6	25.8	22.4	21.2	<b>18.6</b>	<b>18.6</b>	30.6
Payable zinc	(tonnes)	19,184	14,407	15,400	31,034	<b>26,781</b>	<b>26,781</b>	19,184
Payable silver	('000 ounces)	590	530	575	435	<b>420</b>	<b>420</b>	590
Payable molybdenum	('000 tonnes)	0.02	0.17	0.10	0.10	<b>0.01</b>	<b>0.01</b>	0.02
<b>Alumbrera, Argentina (a)</b>								
Material mined (100%)	('000 tonnes)	29,356	28,730	26,400	-	-	-	29,356
Ore milled (100%)	('000 tonnes)	8,034	8,703	8,376	-	-	-	8,034
Average head grades								
- Copper	(%)	0.62%	0.69%	0.54%	-	-	-	0.62%
- Gold	(g/t)	0.8	0.9	0.7	-	-	-	0.8
<b>Production</b>								
Payable copper	('000 tonnes)	11.1	13.4	9.9	-	-	-	11.1
Payable gold	(fine ounces)	35,935	42,594	30,730	-	-	-	35,935
Payable gold - dore	(fine ounces)	3,344	4,346	4,354	-	-	-	3,344
Payable silver	('000 ounces)	53	72	75	-	-	-	53
<b>Sales</b>								
Payable copper	('000 tonnes)	10.3	13.3	10.8	-	-	-	10.3
Payable gold	(fine ounces)	33,957	42,381	33,438	-	-	-	33,957
Payable gold - dore	(fine ounces)	3,082	4,409	4,159	-	-	-	3,082
Payable silver	('000 ounces)	53	72	75	-	-	-	53
(a) BHP Billiton announced the sale of its interest in Alumbrera in March 2003. Participation in the joint venture ceased on 2nd April 2003.								
<b>Highland Valley, Canada</b>								
Material mined (100%)	('000 tonnes)	20,455	18,682	16,642	18,186	<b>16,892</b>	<b>16,892</b>	20,455
Ore milled (100%)	('000 tonnes)	12,941	12,924	11,602	12,565	<b>12,261</b>	<b>12,261</b>	12,941
Average copper grade	(%)	0.40%	0.39%	0.40%	0.39%	<b>0.40%</b>	<b>0.40%</b>	0.40%
<b>Production</b>								
Payable copper	('000 tonnes)	14.9	14.3	13.2	13.8	<b>14.1</b>	<b>14.1</b>	14.9
Payable molybdenum	('000 tonnes)	0.22	0.25	0.26	0.28	<b>0.30</b>	<b>0.30</b>	0.22
Payable silver	('000 ounces)	162	159	140	143	<b>160</b>	<b>160</b>	162
Payable gold concentrate	(fine ounces)	1,314	1,230	1,114	1,007	<b>1,025</b>	<b>1,025</b>	1,314
<b>Sales</b>								
Payable copper	('000 tonnes)	14.4	17.5	10.0	10.7	<b>16.7</b>	<b>16.7</b>	14.4
Payable molybdenum	('000 tonnes)	0.19	0.22	0.26	0.23	<b>0.28</b>	<b>0.28</b>	0.19
Payable silver	('000 ounces)	153	189	106	116	<b>177</b>	<b>177</b>	153
Payable gold concentrate	(fine ounces)	1,240	1,644	843	793	<b>1,505</b>	<b>1,505</b>	1,240

## PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED				QUARTER ENDED		
		SEPT 2002	DEC 2002	MARCH 2003	JUNE 2003	SEPT 2003	SEPT 2003	SEPT 2002
<b>BASE METALS</b>								
BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.								
<b>Cannington, Australia</b>								
Material mined	('000 tonnes)	631	573	601	588	<b>637</b>	<b>637</b>	631
Ore milled	('000 tonnes)	599	564	589	560	<b>589</b>	<b>589</b>	599
Average head grades								
- Silver	(g/t)	564	535	550	525	<b>564</b>	<b>564</b>	564
- Lead	(%)	11.7%	11.9%	11.8%	12.1%	<b>11.5%</b>	<b>11.5%</b>	11.7%
- Zinc	(%)	4.3%	4.3%	4.3%	5.3%	<b>4.0%</b>	<b>4.0%</b>	4.3%
<b>Production</b>								
Payable silver	('000 ounces)	9,612	8,326	8,773	8,161	<b>9,177</b>	<b>9,177</b>	9,612
Payable lead	(tonnes)	61,676	57,651	58,711	59,389	<b>59,364</b>	<b>59,364</b>	61,676
Payable zinc	(tonnes)	15,182	14,721	15,480	18,479	<b>14,850</b>	<b>14,850</b>	15,182
<b>Sales</b>								
Payable silver	('000 ounces)	9,401	9,081	8,956	8,412	<b>6,765</b>	<b>6,765</b>	9,401
Payable lead	(tonnes)	59,856	62,735	57,961	58,742	<b>43,953</b>	<b>43,953</b>	59,856
Payable zinc	(tonnes)	12,077	14,849	18,056	13,288	<b>16,223</b>	<b>16,223</b>	12,077
<b>Selbaie, Canada</b>								
Ore milled	('000 tonnes)	1,049	999	919	982	<b>858</b>	<b>858</b>	1,049
Average head grades								
- Zinc	(%)	1.37%	1.09%	1.11%	1.18%	<b>1.13%</b>	<b>1.13%</b>	1.37%
- Copper	(%)	0.33%	0.28%	0.25%	0.24%	<b>0.25%</b>	<b>0.25%</b>	0.33%
- Gold	(g/t)	0.23	0.25	0.23	0.23	<b>0.22</b>	<b>0.22</b>	0.23
- Silver	(g/t)	35.10	22.75	22.15	20.62	<b>22.38</b>	<b>22.38</b>	35.10
<b>Production</b>								
Payable zinc	(tonnes)	9,840	6,540	6,421	7,364	<b>6,311</b>	<b>6,311</b>	9,840
Payable copper	(tonnes)	2,789	2,111	1,654	1,768	<b>1,606</b>	<b>1,606</b>	2,789
Payable gold concentrate	(ounces)	4,486	5,069	4,146	4,081	<b>3,129</b>	<b>3,129</b>	4,486
Payable silver	('000 ounces)	593	369	279	284	<b>263</b>	<b>263</b>	593
<b>Sales</b>								
Payable zinc	(tonnes)	9,861	7,245	6,649	6,812	<b>6,209</b>	<b>6,209</b>	9,861
Payable copper	(tonnes)	2,823	2,107	2,751	1,612	<b>1,918</b>	<b>1,918</b>	2,823
Payable gold concentrate	(ounces)	5,932	3,082	5,508	4,280	<b>4,384</b>	<b>4,384</b>	5,932
Payable silver	('000 ounces)	527	478	444	355	<b>292</b>	<b>292</b>	527
<b>Pering, South Africa (a)</b>								
Ore milled	('000 tonnes)	320	288	151	-	-	-	320
Average head grades								
- Zinc	(%)	2.21%	3.34%	3.47%	-	-	-	2.21%
- Lead	(%)	0.66%	0.40%	0.33%	-	-	-	0.66%
<b>Production</b>								
Payable zinc	(tonnes)	5,331	7,430	4,335	-	-	-	5,331
Payable lead	(tonnes)	1,567	694	354	-	-	-	1,567
<b>Sales</b>								
Payable zinc	(tonnes)	3,701	6,179	5,343	4,466	-	-	3,701
Payable lead	(tonnes)	1,367	1,327	995	117	-	-	1,367
(a) Production ceased, ahead of mine closure, in February 2003.								
<b>Pinto Valley, USA</b>								
<b>Production</b>								
Copper cathode (SXEW)	('000 tonnes)	2.8	2.7	2.5	2.6	<b>2.5</b>	<b>2.5</b>	2.8
<b>Sales</b>								
Copper cathode (SXEW)	('000 tonnes)	2.7	2.6	2.6	2.6	<b>2.5</b>	<b>2.5</b>	2.7

## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED	
	SEPT 2002	DEC 2002	MARCH 2003	JUNE 2003	SEPT 2003	SEPT 2003

### CARBON STEEL MATERIALS

BHP Billiton attributable production and sales unless otherwise stated.

('000 tonnes)

#### IRON ORE (a)

##### Pilbara, Australia

###### Production

Mt Newman Joint Venture	5,486	5,287	4,964	6,221	<b>6,639</b>	<b>6,639</b>	5,486
Goldsworthy Joint Venture (b)	1,891	1,808	1,497	1,497	<b>1,633</b>	<b>1,633</b>	1,891
Area C Joint Venture (c)	-	-	-	19	<b>341</b>	<b>341</b>	-
Yandi Joint Venture	7,796	8,187	7,452	8,353	<b>8,679</b>	<b>8,679</b>	7,796
Jimblebar	1,433	1,186	1,371	1,428	<b>1,622</b>	<b>1,622</b>	1,433
Total (BHP Billiton share)	<b>16,606</b>	<b>16,468</b>	<b>15,284</b>	<b>17,518</b>	<b>18,914</b>	<b>18,914</b>	<b>16,606</b>
Total production (100%)	<b>19,284</b>	<b>19,165</b>	<b>17,739</b>	<b>20,359</b>	<b>21,965</b>	<b>21,965</b>	<b>19,284</b>

###### Shipments

Lump	4,335	4,290	4,352	4,193	<b>4,898</b>	<b>4,898</b>	4,335
Fines	11,842	13,896	12,144	13,187	<b>13,334</b>	<b>13,334</b>	11,842
Total (BHP Billiton share)	<b>16,177</b>	<b>18,186</b>	<b>16,496</b>	<b>17,380</b>	<b>18,232</b>	<b>18,232</b>	<b>16,177</b>
Total shipments (100%)	<b>19,033</b>	<b>21,396</b>	<b>19,407</b>	<b>20,448</b>	<b>21,450</b>	<b>21,450</b>	<b>19,033</b>

(a) Iron ore production and shipments are reported on a wet tonnes basis.

(b) Includes bulk sample production from Area C prior to May 2003.

(c) Mining commenced in May 2003.

##### Samarco, Brazil

<b>Production</b>	2,022	1,979	1,953	1,902	<b>2,008</b>	<b>2,008</b>	2,022
<b>Shipments</b>	2,034	2,004	2,049	2,153	<b>2,013</b>	<b>2,013</b>	2,034

#### METALLURGICAL COAL (a)

##### Queensland, Australia

###### Production

###### BMA

Blackwater	1,633	1,603	1,668	1,937	<b>1,578</b>	<b>1,578</b>	1,633
Goonyella	734	812	1,191	1,075	<b>994</b>	<b>994</b>	734
Peak Downs	789	757	1,009	1,076	<b>1,004</b>	<b>1,004</b>	789
Saraji	427	629	599	666	<b>747</b>	<b>747</b>	427
Norwich Park	573	451	610	527	<b>524</b>	<b>524</b>	573
South Blackwater	-	-	-	-	-	-	-
Gregory Joint Venture	496	780	761	488	<b>744</b>	<b>744</b>	496
BMA total	<b>4,652</b>	<b>5,032</b>	<b>5,838</b>	<b>5,769</b>	<b>5,591</b>	<b>5,591</b>	<b>4,652</b>

###### BHP Mitsui Coal (b)

Riverside	927	400	300	1,014	<b>969</b>	<b>969</b>	927
South Walker Creek	936	1,072	900	1,019	<b>957</b>	<b>957</b>	936
BHP Mitsui Coal total	<b>1,863</b>	<b>1,472</b>	<b>1,200</b>	<b>2,033</b>	<b>1,926</b>	<b>1,926</b>	<b>1,863</b>
<u>Queensland total</u>	<b>6,515</b>	<b>6,504</b>	<b>7,038</b>	<b>7,802</b>	<b>7,517</b>	<b>7,517</b>	<b>6,515</b>

###### Shipments

Coking coal	4,165	4,034	4,707	4,395	<b>4,838</b>	<b>4,838</b>	4,165
Weak coking coal	1,739	1,503	1,569	1,525	<b>1,617</b>	<b>1,617</b>	1,739
Thermal coal	1,022	800	852	943	<b>801</b>	<b>801</b>	1,022
Total	<b>6,926</b>	<b>6,337</b>	<b>7,128</b>	<b>6,863</b>	<b>7,256</b>	<b>7,256</b>	<b>6,926</b>

(a) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.

(b) BHP Mitsui Coal production shown on 100% basis before 20% outside equity interest.

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2002	DEC 2002	MARCH 2003	JUNE 2003	SEPT 2003	SEPT 2003	SEPT 2002

**CARBON STEEL MATERIALS**

BHP Billiton attributable production and sales unless otherwise stated.  
('000 tonnes)

**Illawarra, Australia**

<b>Production</b>	2,135	1,886	1,518	1,224	<b>1,582</b>	<b>1,582</b>	2,135
<b>Shipments</b>							
Coking coal	1,515	1,900	1,611	1,571	<b>1,513</b>	<b>1,513</b>	1,515
Thermal coal	134	95	242	179	<b>91</b>	<b>91</b>	134
<b>Total</b>	<b>1,649</b>	<b>1,995</b>	<b>1,853</b>	<b>1,750</b>	<b>1,604</b>	<b>1,604</b>	<b>1,649</b>

**MANGANESE ORES****South Africa**

<b>Saleable production (a)</b>	581	560	534	574	<b>600</b>	<b>600</b>	581
--------------------------------	-----	-----	-----	-----	------------	------------	-----

(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

**Australia**

<b>Saleable production (a)</b>	514	499	356	484	<b>553</b>	<b>553</b>	514
--------------------------------	-----	-----	-----	-----	------------	------------	-----

(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

**MANGANESE ALLOYS****South Africa**

<b>Saleable production (a)</b>	124	125	117	137	<b>93</b>	<b>93</b>	124
--------------------------------	-----	-----	-----	-----	-----------	-----------	-----

(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

**Australia**

<b>Saleable production (a)</b>	51	65	60	58	<b>54</b>	<b>54</b>	51
--------------------------------	----	----	----	----	-----------	-----------	----

(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

**HOT BRIQUETTED IRON****Boodarie™ Iron, Australia**

<b>Production</b>	333	414	465	458	<b>496</b>	<b>496</b>	333
<b>Shipments</b>	202	464	416	487	<b>435</b>	<b>435</b>	202

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2002	DEC 2002	MARCH 2003	JUNE 2003	SEPT 2003	SEPT 2003	SEPT 2002

**DIAMONDS AND SPECIALTY PRODUCTS**

BHP Billiton attributable production and sales unless otherwise stated.

**DIAMONDS****Ekati™, Canada**

<b>Ore Processed (100%)</b>	('000 tonnes)	996	1,045	1,087	1,182	<b>1,064</b>	<b>1,064</b>	996
<b>Production</b>	('000 carats)	954	1,071	1,015	1,300	<b>1,552</b>	<b>1,552</b>	954



## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2002	DEC 2002	MARCH 2003	JUNE 2003	SEPT 2003	SEPT 2003	SEPT 2002
<b>ENERGY COAL</b>							
BHP Billiton attributable production and sales unless otherwise stated. (‘000 tonnes)							
<b>Ingwe, South Africa</b>							
<b>Production</b>	13,838	13,333	13,256	13,812	<b>13,782</b>	<b>13,782</b>	13,838
<b>Sales</b>							
Export	5,648	6,609	5,696	6,339	<b>5,274</b>	<b>5,274</b>	5,648
Local utility	7,836	7,263	7,160	7,926	<b>8,215</b>	<b>8,215</b>	7,836
Inland	471	412	340	337	<b>338</b>	<b>338</b>	471
<b>Total</b>	<b>13,955</b>	<b>14,284</b>	<b>13,196</b>	<b>14,602</b>	<b>13,827</b>	<b>13,827</b>	<b>13,955</b>
<b>New Mexico, USA</b>							
<b>Production</b>							
Navajo Coal	1,602	2,154	1,797	2,497	<b>2,262</b>	<b>2,262</b>	1,602
San Juan Coal (a)	1,198	2,185	1,350	1,380	<b>1,320</b>	<b>1,320</b>	1,198
<b>Total</b>	<b>2,800</b>	<b>4,339</b>	<b>3,147</b>	<b>3,877</b>	<b>3,582</b>	<b>3,582</b>	<b>2,800</b>
<b>Sales - local utility</b>	3,546	3,348	3,316	3,643	<b>3,713</b>	<b>3,713</b>	3,546
(a) Includes production from longwall operations which commenced at San Juan in October 2002.							
<b>Hunter Valley, Australia</b>							
<b>Production</b>	1,244	1,234	1,922	2,041	<b>1,756</b>	<b>1,756</b>	1,244
<b>Sales</b>							
Export	783	881	1,036	1,301	<b>952</b>	<b>952</b>	783
Inland	366	276	704	1,285	<b>873</b>	<b>873</b>	366
<b>Total</b>	<b>1,149</b>	<b>1,157</b>	<b>1,740</b>	<b>2,586</b>	<b>1,825</b>	<b>1,825</b>	<b>1,149</b>
<b>Kalimantan, Indonesia</b>							
<b>Production (a)</b>							
Petangis (b)	216	29	28	-	-	-	216
<b>Total</b>	<b>216</b>	<b>29</b>	<b>28</b>	<b>-</b>	<b>-</b>	<b>-</b>	<b>216</b>
<b>Sales - export</b>	189	49	56	-	-	-	189
(a) Reported on 86.5% basis after allowing for the Indonesian state-owned corporation's 13.5% share of all production. (b) Mining operations at Petangis ceased in October 2002.							
<b>Cerrejon Coal, Colombia</b>							
<b>Production</b>	1,231	1,713	1,382	2,261	<b>2,036</b>	<b>2,036</b>	1,231
<b>Sales - export</b>	1,246	1,851	1,971	2,247	<b>1,966</b>	<b>1,966</b>	1,246

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2002	DEC 2002	MARCH 2003	JUNE 2003	SEPT 2003	SEPT 2003	SEPT 2002

**STAINLESS STEEL MATERIALS**

BHP Billiton attributable production and sales unless otherwise stated.  
('000 tonnes)

**NICKEL****CMSA, Colombia**

<b>Production</b>	11.7	11.9	11.1	12.2	<b>12.4</b>	<b>12.4</b>	11.7
<b>Sales</b>	10.5	12.8	10.3	13.5	<b>11.1</b>	<b>11.1</b>	10.5

**Yabulu, Australia**

<b>Production</b>							
Nickel	7.4	7.5	7.5	8.8	<b>8.2</b>	<b>8.2</b>	7.4
Cobalt	0.5	0.5	0.4	0.5	<b>0.4</b>	<b>0.4</b>	0.5
<b>Sales</b>							
Nickel	7.1	8.3	8.1	9.5	<b>7.8</b>	<b>7.8</b>	7.1
Cobalt	0.5	0.5	0.5	0.5	<b>0.4</b>	<b>0.4</b>	0.5

**FERROCHROME****South Africa**

<b>Saleable production (a)</b>	238	230	263	259	<b>227</b>	<b>227</b>	238
--------------------------------	-----	-----	-----	-----	------------	------------	-----

(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.