

# NEWS RELEASE

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## BHP BILLITON PRODUCTION REPORT FOR THE QUARTER ENDED 30 SEPTEMBER 2002

BHP Billiton today released its production report for the quarter ended 30 September 2002

- **Oil and Condensate** production for the quarter of 18.6 million barrels was five per cent lower than the September 2001 quarter. The decrease was mainly due to scheduled shutdowns at Liverpool Bay (UK), and the Bruce and Keith fields (UK) and natural field decline at Bass Strait (Australia). These decreases were partially offset by the start up of Typhoon (US) in July 2001, the success of the West Tuna infill program in Bass Strait and increased North West Shelf (Australia) production due to start up at the Echo Yodel field in December 2001.

Oil and condensate production was six per cent lower than the June 2002 quarter which reflects the scheduled shutdowns at Liverpool Bay, and the Bruce and Keith fields, adverse weather conditions in the Gulf of Mexico reducing production from Typhoon and natural field decline at Griffin (Australia), partially offset by increased production from start up of Laminaria (Australia) phase 2 in June 2002.

- **Natural Gas** production for the quarter of 71.86 billion cubic feet was in line with the September 2001 and June 2002 quarters. Higher production at Bass Strait due to seasonal factors was offset by lower production at Liverpool Bay due to scheduled shutdowns.
- **Alumina** production for the quarter of 1.0 million tonnes was 7 per cent higher than the September 2001 quarter, reflecting higher production rates achieved through Worsley's (Australia) capacity creep program, along with a return to full production at Alumar (Brazil) following government enforced power rationing during the September 2001 quarter. Alumina production was one per cent higher than the June 2002 quarter.
- **Aluminium** production for the quarter of 268,000 tonnes was 10 per cent higher than the September 2001 quarter with production increases seen at all operations. Increased production from Hillside (South Africa) reflected completion of the pot relining program in June 2002. Increased production at Alumar and Valesul (Brazil) reflects a return to full production following government enforced power rationing during the September 2001 quarter. Aluminium production was two per cent higher than the June 2002 quarter.

- **Copper** production for the quarter of 184,000 tonnes was nine per cent lower than the September 2001 quarter and 14 per cent lower than the June 2002 quarter. These reductions mainly reflect temporarily reduced output at Escondida (Chile) and Tintaya (Peru) due to the deterioration of global copper markets. Reductions at Escondida and Tintaya were offset by the commencement of commercial production at Antamina (Peru) in October 2001. Escondida copper production for calendar 2002 will be slightly less than that achieved in 2001, despite the scheduled start-up of the Phase IV expansion in September 2002. BHP Billiton will review its position in relation to production curtailments in December 2002.
- **Iron Ore** production for the quarter of 18.5 million tonnes (BHP Billiton share) was eight per cent higher than the September 2001 and June 2002 quarters. Record Western Australian iron ore production of 19.2 million tonnes (100 per cent terms) was nine per cent higher than the June 2002 quarter due to continued strong demand for all products in Asian markets. Strong demand was also reflected by record shipments from Western Australian operations during the quarter.
- **Metallurgical Coal** production for the quarter of 8.7 million tonnes was four per cent lower than the September 2001 quarter and eight per cent lower than the June 2002 quarter. Lower Queensland (Australia) Coal production compared with both periods was largely due to continued adverse roof conditions at Crinum and rescheduling of maintenance activities at some mines. This was partly offset by increased Illawarra (Australia) Coal production due to higher plant throughput and favorable mining conditions.
- **Boodarie™ Iron** recommenced production in July 2002 following the suspension of operations due to a tube failure in the gas re-heating furnace. The plant was progressively brought back on line with three trains operational at the end of the September 2002 quarter. A new monthly production record of 155,164 tonnes was set during September.
- **Ekati™ Diamond** (Canada) production for the quarter of 954,000 carats was 24 per cent higher than the September 2001 quarter. The increase in production was mainly due to higher recoveries of lower quality diamonds, along with the benefits of a processing plant de-bottlenecking program.
- **Energy Coal** production for the quarter of 19.4 million tonnes was 13 per cent less than the September 2001 quarter, including a reduction of 2.2 million tonnes resulting from sale of the PT Arutmin energy coal assets (Indonesia) in November 2001. Production was six per cent lower than the June 2002 quarter mainly due to maintenance on two draglines at the New Mexico Coal operations in the US. South African production was 13.8 million tonnes, a decrease of five per cent compared with the September 2001 quarter reflecting the closure of Rietspruit in May 2002.
- **Nickel** production for the quarter of 19,100 tonnes was 20 percent higher than the September 2001 quarter, reflecting ramp-up to full capacity production at Cerro Matoso Line 2 (Colombia), and benefits from ongoing improvement programs and the impact of a scheduled maintenance shut down at Yabulu (Australia) in the September 2001 quarter. Production was eight per cent higher than the June 2002 quarter due to the completion of production ramp-up at Cerro Matoso.

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**BHP BILLITON PRODUCTION SUMMARY**

		QUARTER ENDED		QUARTER ENDED		% CHANGE		
		SEPT 2001	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001	SEPT Q02 vs SEPT Q01	SEPT Q02 vs JUNE Q02
<b>PETROLEUM</b>								
Crude oil & condensate	('000 bbl)	19,505	19,732	<b>18,550</b>	<b>18,550</b>	19,505	-5%	-6%
Natural gas	(bcf)	71.05	70.66	<b>71.86</b>	<b>71.86</b>	71.05	1%	2%
LPG	('000 tonnes)	182.92	180.43	<b>208.96</b>	<b>208.96</b>	182.92	14%	16%
Ethane	('000 tonnes)	24.05	25.62	<b>27.67</b>	<b>27.67</b>	24.05	15%	8%
<b>ALUMINIUM</b>								
Alumina	('000 tonnes)	964	1,018	<b>1,031</b>	<b>1,031</b>	964	7%	1%
Aluminium	('000 tonnes)	244	263	<b>268</b>	<b>268</b>	244	10%	2%
<b>BASE METALS</b>								
Copper	('000 tonnes)	202.4	213.5	<b>184.0</b>	<b>184.0</b>	202.4	-9%	-14%
Lead	(tonnes)	54,032	64,768	<b>63,243</b>	<b>63,243</b>	54,032	17%	-2%
Zinc	(tonnes)	29,630	38,942	<b>48,542</b>	<b>48,542</b>	29,630	64%	25%
Gold	(ounces)	71,229	75,589	<b>55,153</b>	<b>55,153</b>	71,229	-23%	-27%
Silver	('000 ounces)	8,741	11,884	<b>11,319</b>	<b>11,319</b>	8,741	29%	-5%
Molybdenum	(tonnes)	152	232	<b>220</b>	<b>220</b>	152	45%	-5%
<b>CARBON STEEL MATERIALS</b>								
Iron ore	('000 tonnes)	17,080	17,080	<b>18,468</b>	<b>18,468</b>	17,080	8%	8%
Metallurgical coal	('000 tonnes)	9,035	9,359	<b>8,650</b>	<b>8,650</b>	9,035	-4%	-8%
Manganese ores	('000 tonnes)	972	784	<b>1,095</b>	<b>1,095</b>	972	13%	40%
Manganese alloys	('000 tonnes)	119	169	<b>175</b>	<b>175</b>	119	47%	4%
Hot briquetted iron	('000 tonnes)	386	-	<b>333</b>	<b>333</b>	386	-14%	-
<b>DIAMONDS AND SPECIALTY PRODUCTS</b>								
Diamonds	('000 carats)	767	1,023	<b>954</b>	<b>954</b>	767	24%	-7%
<b>ENERGY COAL</b>								
Energy coal	('000 tonnes)	22,405	20,571	<b>19,434</b>	<b>19,434</b>	22,405	-13%	-6%
<b>STAINLESS STEEL MATERIALS</b>								
Nickel	('000 tonnes)	15.9	17.7	<b>19.1</b>	<b>19.1</b>	15.9	20%	8%
Chrome ores	('000 tonnes)	629	664	<b>713</b>	<b>713</b>	629	13%	7%
Ferrocchrome	('000 tonnes)	207	223	<b>238</b>	<b>238</b>	207	15%	7%

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

BHP Billiton Interest	QUARTER ENDED				QUARTER ENDED		
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001
<b>PETROLEUM</b>							
<b>Production</b>							
Crude oil & condensate (000 bbl)	19,505	19,638	19,644	19,732	<b>18,550</b>	<b>18,550</b>	19,505
Natural gas (bcf)	71.05	75.47	66.30	70.66	<b>71.86</b>	<b>71.86</b>	71.05
LPG ('000 tonnes)	182.92	173.01	161.20	180.43	<b>208.96</b>	<b>208.96</b>	182.92
Ethane ('000 tonnes)	24.05	18.59	18.87	25.62	<b>27.67</b>	<b>27.67</b>	24.05
<b>ALUMINIUM</b>							
<b>ALUMINA</b>							
<b>Production ('000 tonnes)</b>							
Worsley 86%	662	671	677	686	<b>698</b>	<b>698</b>	662
Suriname 45%	219	209	208	215	<b>221</b>	<b>221</b>	219
Alumar 36%	83	85	111	117	<b>112</b>	<b>112</b>	83
Total	<b>964</b>	<b>965</b>	<b>996</b>	<b>1,018</b>	<b>1,031</b>	<b>1,031</b>	<b>964</b>
<b>ALUMINIUM</b>							
<b>Production ('000 tonnes)</b>							
Hillside 100%	125	117	127	132	<b>135</b>	<b>135</b>	125
Bayside 100%	44	45	43	43	<b>46</b>	<b>46</b>	44
Alumar 46.3%	35	32	40	46	<b>44</b>	<b>44</b>	35
Valesul 45.5%	8	9	9	11	<b>11</b>	<b>11</b>	8
Mozal 47%	32	32	31	31	<b>32</b>	<b>32</b>	32
Total	<b>244</b>	<b>235</b>	<b>250</b>	<b>263</b>	<b>268</b>	<b>268</b>	<b>244</b>
<b>BASE METALS (a)</b>							
<b>COPPER</b>							
<b>Payable metal in concentrate ('000 tonnes)</b>							
Escondida (b) 57.5%	89.3	80.1	75.3	94.4	<b>68.4</b>	<b>68.4</b>	89.3
Tintaya (b) 100%	20.9	22.9	0.8	0.2	-	-	20.9
Antamina (c) 33.8%	-	26.2	25.1	30.5	<b>25.7</b>	<b>25.7</b>	-
Alumbrera 25%	11.6	11.9	12.3	12.8	<b>10.6</b>	<b>10.6</b>	11.6
Highland Valley Copper 33.6%	16.1	15.6	14.2	16.1	<b>14.9</b>	<b>14.9</b>	16.1
Selbaie 100%	2.5	2.6	2.5	2.6	<b>2.8</b>	<b>2.8</b>	2.5
Total	<b>140.4</b>	<b>159.3</b>	<b>130.3</b>	<b>156.6</b>	<b>122.4</b>	<b>122.4</b>	<b>140.4</b>
<b>Cathode ('000 tonnes)</b>							
Escondida 57.5%	21.9	21.9	21.2	21.5	<b>17.9</b>	<b>17.9</b>	21.9
Cerro Colorado 100%	34.3	33.8	31.3	31.3	<b>32.5</b>	<b>32.5</b>	34.3
Tintaya (b) 100%	-	-	-	1.3	<b>8.4</b>	<b>8.4</b>	-
San Manuel 100%	2.3	2.2	1.8	-	-	-	2.3
Pinto Valley 100%	3.4	3.4	3.1	2.8	<b>2.8</b>	<b>2.8</b>	3.4
Total	<b>62.0</b>	<b>61.4</b>	<b>57.4</b>	<b>56.9</b>	<b>61.6</b>	<b>61.6</b>	<b>62.0</b>
<b>LEAD</b>							
<b>Payable metal in concentrate (tonnes)</b>							
Cannington 100%	52,879	51,914	63,172	63,799	<b>61,676</b>	<b>61,676</b>	52,879
Pering 100%	1,153	1,288	892	969	<b>1,567</b>	<b>1,567</b>	1,153
Total	<b>54,032</b>	<b>53,202</b>	<b>64,064</b>	<b>64,768</b>	<b>63,243</b>	<b>63,243</b>	<b>54,032</b>

Refer footnotes on page 5.

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

BHP Billiton Interest	QUARTER ENDED				QUARTER ENDED			
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001	
<b>BASE METALS (continued)</b>								
<b>ZINC</b>								
<b>Payable metal in concentrate (tonnes)</b>								
Cannington	100%	14,058	17,285	15,002	12,511	<b>15,182</b>	<b>15,182</b>	14,058
Antamina (c)	33.8%	-	16,010	18,825	13,518	<b>18,189</b>	<b>18,189</b>	-
Selbaie	100%	9,684	7,896	8,495	8,121	<b>9,840</b>	<b>9,840</b>	9,684
Pering	100%	5,888	5,583	4,851	4,793	<b>5,331</b>	<b>5,331</b>	5,888
Total		<b>29,630</b>	<b>46,774</b>	<b>47,174</b>	<b>38,942</b>	<b>48,542</b>	<b>48,542</b>	<b>29,630</b>
<b>GOLD</b>								
<b>Payable metal in concentrate (ounces)</b>								
Escondida (b)	57.5%	10,641	12,166	11,837	17,694	<b>10,074</b>	<b>10,074</b>	10,641
Tintaya (b)	100%	10,249	11,500	503	-	-	-	10,249
Alumbraera	25%	42,584	49,780	49,064	51,511	<b>39,279</b>	<b>39,279</b>	42,584
Selbaie	100%	6,519	4,914	5,685	5,117	<b>4,486</b>	<b>4,486</b>	6,519
Highland Valley Copper	33.6%	1,235	1,178	1,126	1,268	<b>1,314</b>	<b>1,314</b>	1,235
Total		<b>71,229</b>	<b>79,538</b>	<b>68,215</b>	<b>75,589</b>	<b>55,153</b>	<b>55,153</b>	<b>71,229</b>
<b>SILVER</b>								
<b>Payable metal in concentrate ('000 ounces)</b>								
Cannington	100%	7,804	7,915	9,980	10,265	<b>9,612</b>	<b>9,612</b>	7,804
Escondida	57.5%	320	298	295	344	<b>304</b>	<b>304</b>	320
Antamina (c)	33.8%	-	690	565	512	<b>595</b>	<b>595</b>	-
Alumbraera	25.0%	42	71	68	56	<b>53</b>	<b>53</b>	42
Highland Valley Copper	33.6%	190	167	168	183	<b>162</b>	<b>162</b>	190
Selbaie	100%	384	662	504	524	<b>593</b>	<b>593</b>	384
Total		<b>8,741</b>	<b>9,803</b>	<b>11,579</b>	<b>11,884</b>	<b>11,319</b>	<b>11,319</b>	<b>8,741</b>
<b>MOLYBDENUM</b>								
<b>Payable metal in concentrate (tonnes)</b>								
Highland Valley Copper	33.6%	152	153	121	232	<b>220</b>	<b>220</b>	152
<b>CARBON STEEL MATERIALS</b>								
<b>IRON ORE</b>								
<b>Production ('000 tonnes)</b>								
Mt Newman Joint Venture	85%	5,973	6,423	5,565	5,413	<b>5,486</b>	<b>5,486</b>	5,973
Goldsworthy Joint Venture	85%	1,656	1,667	1,434	1,690	<b>1,891</b>	<b>1,891</b>	1,656
Yandi Joint Venture	85%	7,046	6,933	6,614	6,663	<b>7,796</b>	<b>7,796</b>	7,046
Jimblebar	100%	1,182	1,332	1,211	1,476	<b>1,370</b>	<b>1,370</b>	1,182
Samarco	50%	1,223	928	1,640	1,838	<b>1,925</b>	<b>1,925</b>	1,223
Total		<b>17,080</b>	<b>17,283</b>	<b>16,464</b>	<b>17,080</b>	<b>18,468</b>	<b>18,468</b>	<b>17,080</b>
<b>METALLURGICAL COAL (d)</b>								
<b>Production ('000 tonnes)</b>								
CQCA Joint Venture	50%	4,002	3,908	5,156	5,001	<b>4,156</b>	<b>4,156</b>	4,002
South Blackwater (e)	50%	670	524	-	-	-	-	670
Gregory Joint Venture	50%	486	408	861	685	<b>496</b>	<b>496</b>	486
BHP Mitsui Coal (f)	80%	1,823	1,467	1,707	1,746	<b>1,863</b>	<b>1,863</b>	1,823
Illawarra	100%	2,055	1,841	1,265	1,927	<b>2,135</b>	<b>2,135</b>	2,055
Total		<b>9,035</b>	<b>8,148</b>	<b>8,989</b>	<b>9,359</b>	<b>8,650</b>	<b>8,650</b>	<b>9,035</b>

Refer footnotes on page 5.

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

	BHP Billiton Interest	QUARTER ENDED				QUARTER ENDED		
		SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001
<b>CARBON STEEL MATERIALS (cont'd)</b>								
<b>MANGANESE ORES</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (g)	60%	467	501	424	475	<b>581</b>	<b>581</b>	467
Australia (g)	60%	505	387	467	309	<b>514</b>	<b>514</b>	505
Total		<u>972</u>	<u>888</u>	<u>891</u>	<u>784</u>	<b>1,095</b>	<b>1,095</b>	972
<b>MANGANESE ALLOYS</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (g)	60%	69	101	115	121	<b>124</b>	<b>124</b>	69
Australia (g)	60%	50	63	51	48	<b>51</b>	<b>51</b>	50
Total		<u>119</u>	<u>164</u>	<u>166</u>	<u>169</u>	<b>175</b>	<b>175</b>	119
<b>HOT BRIQUETTED IRON</b>								
<b>Production ('000 tonnes)</b>								
Boodarie™ Iron (h)	100%	386	384	277	-	<b>333</b>	<b>333</b>	386
<b>DIAMONDS AND SPECIALTY PRODUCTS</b>								
<b>DIAMONDS</b>								
<b>Production ('000 carats)</b>								
Ekati™	80%	767	928	932	1,023	<b>954</b>	<b>954</b>	767
<b>ENERGY COAL</b>								
<b>Production ('000 tonnes)</b>								
South Africa	100%	14,538	13,724	13,633	13,815	<b>13,838</b>	<b>13,838</b>	14,538
USA	100%	3,106	3,170	3,266	3,703	<b>2,905</b>	<b>2,905</b>	3,106
Australia	100%	1,173	863	1,129	1,390	<b>1,244</b>	<b>1,244</b>	1,173
Indonesia (i)	80%	2,450	1,778	186	208	<b>216</b>	<b>216</b>	2,450
Colombia (j)	33%	1,138	1,088	1,022	1,455	<b>1,231</b>	<b>1,231</b>	1,138
Total		<u>22,405</u>	<u>20,623</u>	<u>19,236</u>	<u>20,571</u>	<b>19,434</b>	<b>19,434</b>	22,405
<b>STAINLESS STEEL MATERIALS</b>								
<b>NICKEL</b>								
<b>Production ('000 tonnes)</b>								
CMSA	99.8%	9.6	10.4	10.5	9.9	<b>11.7</b>	<b>11.7</b>	9.6
Yabulu	100%	6.3	7.1	7.3	7.8	<b>7.4</b>	<b>7.4</b>	6.3
Total		<u>15.9</u>	<u>17.5</u>	<u>17.8</u>	<u>17.7</u>	<b>19.1</b>	<b>19.1</b>	15.9
<b>CHROME ORES</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (g)	60%	629	609	549	664	<b>713</b>	<b>713</b>	629
<b>FERROCHROME</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (g)	60%	207	206	201	223	<b>238</b>	<b>238</b>	207

Refer footnotes on page 5.

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

BHP Billiton Interest	QUARTER ENDED					QUARTER ENDED	
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001

- (a) Metal production is reported on the basis of payable metal.
- (b) Sulphide production at Escondida and Tintaya was temporarily reduced in November 2001 and January 2002 respectively due to weak market conditions. Commercial production of copper cathode commenced at Tintaya in June 2002.
- (c) Antamina commenced commercial production in October 2001.
- (d) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.
- (e) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd. Effective January 2002, South Blackwater production is reported in CQCA Joint Venture. Production for the September 2001 quarter includes 775,000 tonnes sourced from South Blackwater which were not reflected in financial results until the December 2001 quarter.
- (f) Shown on 100% basis before 20% outside equity interest.
- (g) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.
- (h) Boodarie™ Iron recommenced production in July 2002 following the suspension of operations due to a tube failure in a gas re-heating furnace. The plant was progressively brought back on line with three trains operational at the end of the September 2002 quarter.
- (i) Production shown on 86.5% basis after allowing for Indonesian state owned corporation's 13.5% share of production. BHP Billiton sold its interest in the Senakin and Satui mines effective 30 November 2001.
- (j) BHP Billiton increased its interest in Cerrejon Zona Norte to 33.3% from 16.7% effective February 2002.



## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001
<b>PETROLEUM</b>							
BHP Billiton attributable production unless otherwise stated.							
<b>CRUDE OIL &amp; CONDENSATE ('000 barrels)</b>							
Bass Strait	7,400	7,197	6,593	6,786	<b>6,799</b>	<b>6,799</b>	7,400
North West Shelf - condensate	1,331	1,310	1,525	1,466	<b>1,602</b>	<b>1,602</b>	1,331
North West Shelf - Wanaea/Cossack	1,652	1,919	1,851	1,892	<b>1,876</b>	<b>1,876</b>	1,652
Laminaria	3,001	2,569	1,958	2,200	<b>2,914</b>	<b>2,914</b>	3,001
Griffin	1,037	863	1,971	1,587	<b>1,281</b>	<b>1,281</b>	1,037
Pakistan	17	19	20	18	<b>18</b>	<b>18</b>	17
Typhoon (a)	835	1,443	1,507	1,754	<b>1,233</b>	<b>1,233</b>	835
Americas	918	810	917	861	<b>718</b>	<b>718</b>	918
Liverpool Bay	2,830	2,868	2,770	2,574	<b>1,838</b>	<b>1,838</b>	2,830
Bruce/Keith	483	640	532	594	<b>271</b>	<b>271</b>	483
<b>Total</b>	<b>19,505</b>	<b>19,638</b>	<b>19,644</b>	<b>19,732</b>	<b>18,550</b>	<b>18,550</b>	<b>19,505</b>
<b>NATURAL GAS (billion cubic feet)</b>							
Bass Strait	29.76	23.14	17.18	26.77	<b>33.07</b>	<b>33.07</b>	29.76
North West Shelf - Domestic	3.68	3.73	3.45	2.86	<b>3.62</b>	<b>3.62</b>	3.68
North West Shelf - LNG	15.76	15.56	15.22	13.01	<b>16.55</b>	<b>16.55</b>	15.76
Griffin	1.45	1.25	0.92	0.34	<b>0.95</b>	<b>0.95</b>	1.45
Pakistan	2.66	2.83	2.94	3.02	<b>2.83</b>	<b>2.83</b>	2.66
Typhoon (a)	0.67	1.48	2.01	1.93	<b>1.38</b>	<b>1.38</b>	0.67
Americas	5.41	4.69	4.40	4.63	<b>3.91</b>	<b>3.91</b>	5.41
Bruce	3.28	10.65	8.44	7.92	<b>4.59</b>	<b>4.59</b>	3.28
Keith	0.19	0.27	0.11	0.16	<b>0.07</b>	<b>0.07</b>	0.19
Liverpool Bay	8.19	11.87	11.63	10.01	<b>4.89</b>	<b>4.89</b>	8.19
<b>Total</b>	<b>71.05</b>	<b>75.47</b>	<b>66.30</b>	<b>70.66</b>	<b>71.86</b>	<b>71.86</b>	<b>71.05</b>
<b>LPG ('000 tonnes)</b>							
Bass Strait	128.73	107.80	108.47	126.70	<b>149.66</b>	<b>149.66</b>	128.73
North West Shelf	36.32	35.53	33.33	35.08	<b>36.32</b>	<b>36.32</b>	36.32
Bruce	16.51	28.50	18.73	17.49	<b>22.45</b>	<b>22.45</b>	16.51
Keith	1.36	1.18	0.67	1.17	<b>0.53</b>	<b>0.53</b>	1.36
<b>Total</b>	<b>182.92</b>	<b>173.01</b>	<b>161.20</b>	<b>180.43</b>	<b>208.96</b>	<b>208.96</b>	<b>182.92</b>
<b>ETHANE ('000 tonnes)</b>							
	24.05	18.59	18.87	25.62	<b>27.67</b>	<b>27.67</b>	24.05

(a) Typhoon commenced production in July 2001.

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				QUARTER ENDED	
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002

**ALUMINIUM**

BHP Billiton attributable production and sales unless otherwise stated.  
('000 tonnes)

**ALUMINA****Production**

Worsley, Australia	662	671	677	686	<b>698</b>	<b>698</b>	662
Paranam, Suriname	219	209	208	215	<b>221</b>	<b>221</b>	219
Alumar, Brazil	83	85	111	117	<b>112</b>	<b>112</b>	83
<b>Total</b>	<b>964</b>	<b>965</b>	<b>996</b>	<b>1,018</b>	<b>1,031</b>	<b>1,031</b>	<b>964</b>

**Sales**

Worsley, Australia	692	638	656	690	<b>758</b>	<b>758</b>	692
Paranam, Suriname	224	221	205	197	<b>253</b>	<b>253</b>	224
Alumar, Brazil	79	88	101	106	<b>130</b>	<b>130</b>	79
<b>Total</b>	<b>995</b>	<b>947</b>	<b>962</b>	<b>993</b>	<b>1,141</b>	<b>1,141</b>	<b>995</b>

**ALUMINIUM****Production**

Hillside, South Africa	125	117	127	132	<b>135</b>	<b>135</b>	125
Bayside, South Africa	44	45	43	43	<b>46</b>	<b>46</b>	44
Alumar, Brazil	35	32	40	46	<b>44</b>	<b>44</b>	35
Valesul, Brazil	8	9	9	11	<b>11</b>	<b>11</b>	8
Mozal, Mozambique	32	32	31	31	<b>32</b>	<b>32</b>	32
<b>Total</b>	<b>244</b>	<b>235</b>	<b>250</b>	<b>263</b>	<b>268</b>	<b>268</b>	<b>244</b>

**Sales**

Hillside, South Africa	123	117	128	131	<b>124</b>	<b>124</b>	123
Bayside, South Africa	43	43	42	53	<b>47</b>	<b>47</b>	43
Alumar, Brazil	34	33	38	45	<b>38</b>	<b>38</b>	34
Valesul, Brazil	8	8	10	11	<b>9</b>	<b>9</b>	8
Mozal, Mozambique	32	32	31	34	<b>27</b>	<b>27</b>	32
<b>Total</b>	<b>240</b>	<b>233</b>	<b>249</b>	<b>274</b>	<b>245</b>	<b>245</b>	<b>240</b>

## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001

### BASE METALS

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

#### Escondida, Chile (a)

Material mined (100%) ('000 tonnes)	85,344	84,821	80,401	77,244	<b>74,671</b>	<b>74,671</b>	85,344
Sulphide ore milled (100%) ('000 tonnes)	11,205	10,060	10,452	11,311	<b>10,142</b>	<b>10,142</b>	11,205
Average copper grade (%)	1.75%	1.72%	1.53%	1.74%	<b>1.45%</b>	<b>1.45%</b>	1.75%
Production ex Mill (100%) ('000 tonnes)	162.0	144.4	134.9	170.3	<b>125.6</b>	<b>125.6</b>	162.0

#### Production

Payable copper ('000 tonnes)	89.3	80.1	75.3	94.4	<b>68.4</b>	<b>68.4</b>	89.3
Payable gold concentrate (fine ounces)	10,641	12,166	11,837	17,694	<b>10,074</b>	<b>10,074</b>	10,641
Copper cathode (SXEW) ('000 tonnes)	21.9	21.9	21.2	21.5	<b>17.9</b>	<b>17.9</b>	21.9
Payable silver concentrate ('000 ounces)	320	298	295	344	<b>304</b>	<b>304</b>	320

#### Sales

Payable copper ('000 tonnes)	83.8	87.0	77.0	85.3	<b>77.0</b>	<b>77.0</b>	83.8
Payable gold concentrate (fine ounces)	8,729	12,386	10,806	17,004	<b>11,689</b>	<b>11,689</b>	8,729
Copper cathode (SXEW) ('000 tonnes)	22.9	18.0	24.6	22.7	<b>14.9</b>	<b>14.9</b>	22.9
Payable silver concentrate ('000 ounces)	312	334	313	248	<b>269</b>	<b>269</b>	312

(a) Sulphide production at Escondida was temporarily reduced in November 2001 due to weak market conditions.

#### Tintaya, Peru (a) (b)

Material mined ('000 tonnes)	17,600	14,115	396	-	-	-	17,600
Ore milled ('000 tonnes)	1,640	1,569	71	-	-	-	1,640
Average copper grade (%)	1.58%	1.72%	1.64%	0.00%	<b>0.00%</b>	<b>0.00%</b>	1.58%

#### Production

Payable copper ('000 tonnes)	20.9	22.9	0.8	0.2	-	-	20.9
Payable gold concentrate (fine ounces)	10,249	11,500	503	-	-	-	10,249
Copper cathode (SXEW) ('000 tonnes)	-	-	-	1.3	<b>8.4</b>	<b>8.4</b>	-

#### Sales

Payable copper ('000 tonnes)	19.2	17.8	8.8	-	-	-	19.2
Payable gold concentrate (fine ounces)	9,745	9,546	5,452	212	-	-	9,745
Copper cathode (SXEW) ('000 tonnes)	-	-	-	1.9	<b>8.0</b>	<b>8.0</b>	-

(a) Sulphide production at Tintaya was temporarily suspended in January 2002 due to weak market conditions.

(b) Commercial production of copper cathode commenced in June 2002.

#### Cerro Colorado, Chile

Material mined ('000 tonnes)	13,595	16,677	15,348	18,628	<b>17,963</b>	<b>17,963</b>	13,595
Ore milled ('000 tonnes)	3,516	3,864	3,698	3,581	<b>3,759</b>	<b>3,759</b>	3,516
Average copper grade (%)	1.06%	1.13%	1.03%	1.00%	<b>0.97%</b>	<b>0.97%</b>	1.06%

#### Production

Copper cathode ('000 tonnes)	34.3	33.8	31.3	31.3	<b>32.5</b>	<b>32.5</b>	34.3
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#### Sales

Copper cathode ('000 tonnes)	33.8	31.7	33.9	34.5	<b>21.2</b>	<b>21.2</b>	33.8
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## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001

### BASE METALS

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

#### Antamina, Peru (a)

Material mined (100%)	('000 tonnes)	19,970	20,548	28,990	<b>30,235</b>	<b>30,235</b>	-
Ore milled (100%)	('000 tonnes)	6,318	6,309	7,250	<b>6,794</b>	<b>6,794</b>	-
Average head grades							
- Copper	(%)	1.42%	1.31%	1.43%	<b>1.36%</b>	<b>1.36%</b>	0.00%
- Zinc	(%)	1.35%	1.44%	0.93%	<b>1.66%</b>	<b>1.66%</b>	0.00%

#### Production

Payable copper	('000 tonnes)	26.2	25.1	30.5	<b>25.7</b>	<b>25.7</b>	-
Payable zinc	(tonnes)	16,010	18,825	13,518	<b>18,189</b>	<b>18,189</b>	-
Payable silver	('000 ounces)	690	565	512	<b>595</b>	<b>595</b>	-

#### Sales

Payable copper	('000 tonnes)	28.7	28.8	28.6	<b>30.6</b>	<b>30.6</b>	-
Payable zinc	(tonnes)	9,283	23,028	15,009	<b>19,184</b>	<b>19,184</b>	-
Payable silver	('000 ounces)	748	595	489	<b>590</b>	<b>590</b>	-

(a) Commercial production commenced in October 2001.

#### Alumbraera, Argentina

Material mined (100%)	('000 tonnes)	29,545	28,635	25,430	26,524	<b>29,356</b>	<b>29,356</b>	29,545
Ore milled (100%)	('000 tonnes)	7,516	7,142	7,146	7,575	<b>8,034</b>	<b>8,034</b>	7,516
Average head grades								
- Copper	(%)	0.70%	0.74%	0.76%	0.73%	<b>0.62%</b>	<b>0.62%</b>	0.70%
- Gold	(g/t)	1.0	1.1	1.1	1.0	<b>0.8</b>	<b>0.8</b>	1.0

#### Production

Payable copper	('000 tonnes)	11.6	11.9	12.3	12.8	<b>10.6</b>	<b>10.6</b>	11.6
Payable gold	(fine ounces)	40,370	46,987	45,421	46,537	<b>35,935</b>	<b>35,935</b>	40,370
Payable gold - dore	(fine ounces)	2,214	2,793	3,644	4,973	<b>3,344</b>	<b>3,344</b>	2,214
Payable silver	('000 ounces)	42	71	68	56	<b>53</b>	<b>53</b>	42

#### Sales

Payable copper	('000 tonnes)	9.8	13.1	12.7	11.6	<b>10.3</b>	<b>10.3</b>	9.8
Payable gold	(fine ounces)	34,461	48,223	47,261	36,874	<b>33,707</b>	<b>33,707</b>	34,461
Payable gold - dore	(fine ounces)	2,009	1,829	3,710	4,466	<b>3,082</b>	<b>3,082</b>	2,009
Payable silver	('000 ounces)	42	71	67	56	<b>53</b>	<b>53</b>	42

#### Highland Valley Copper, Canada

Material mined (100%)	('000 tonnes)	19,910	20,883	18,322	18,522	<b>20,455</b>	<b>20,455</b>	19,910
Ore milled (100%)	('000 tonnes)	12,841	12,912	11,778	12,224	<b>12,941</b>	<b>12,941</b>	12,841
Average copper grade	(%)	0.43%	0.42%	0.42%	0.43%	<b>0.40%</b>	<b>0.40%</b>	0.43%

#### Production

Payable copper	('000 tonnes)	16.1	15.6	14.2	16.1	<b>14.9</b>	<b>14.9</b>	16.1
Payable molybdenum	('000 tonnes)	0.15	0.15	0.12	0.23	<b>0.22</b>	<b>0.22</b>	0.15
Payable silver	('000 ounces)	190	167	168	183	<b>162</b>	<b>162</b>	190
Payable gold concentrate	(fine ounces)	1,235	1,178	1,126	1,268	<b>1,314</b>	<b>1,314</b>	1,235

#### Sales

Payable copper	('000 tonnes)	17.5	18.8	11.6	14.9	<b>14.4</b>	<b>14.4</b>	17.5
Payable molybdenum	('000 tonnes)	0.14	0.14	0.17	0.22	<b>0.19</b>	<b>0.19</b>	0.14
Payable silver	('000 ounces)	204	219	133	173	<b>153</b>	<b>153</b>	204
Payable gold concentrate	(fine ounces)	1,840	2,062	1,096	1,467	<b>1,240</b>	<b>1,240</b>	1,840

## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED			
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001	
<b>BASE METALS</b>								
BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.								
<b>Cannington, Australia</b>								
Material mined	('000 tonnes)	543	555	569	574	<b>631</b>	<b>631</b>	543
Ore milled	('000 tonnes)	496	538	567	575	<b>599</b>	<b>599</b>	496
Average head grades								
- Silver	(g/t)	598	567	619	675	<b>564</b>	<b>564</b>	598
- Lead	(%)	13.2%	12.1%	12.7%	13.6%	<b>11.7%</b>	<b>11.7%</b>	13.2%
- Zinc	(%)	4.8%	5.3%	4.6%	3.9%	<b>4.3%</b>	<b>4.3%</b>	4.8%
<b>Production</b>								
Payable silver	('000 ounces)	7,804	7,915	9,980	10,265	<b>9,612</b>	<b>9,612</b>	7,804
Payable lead	(tonnes)	52,879	51,914	63,172	63,799	<b>61,676</b>	<b>61,676</b>	52,879
Payable zinc	(tonnes)	14,058	17,285	15,002	12,511	<b>15,182</b>	<b>15,182</b>	14,058
<b>Sales</b>								
Payable silver	('000 ounces)	7,231	8,045	9,383	10,788	<b>9,376</b>	<b>9,376</b>	7,231
Payable lead	(tonnes)	49,423	52,577	59,712	67,650	<b>59,871</b>	<b>59,871</b>	49,423
Payable zinc	(tonnes)	13,220	17,850	19,105	14,761	<b>12,107</b>	<b>12,107</b>	13,220
<b>Selbaie, Canada</b>								
Ore milled	('000 tonnes)	1,006	1,029	1,012	1,016	<b>1,049</b>	<b>1,049</b>	1,006
Average head grades								
- Zinc	(%)	1.51%	1.29%	1.32%	1.26%	<b>1.37%</b>	<b>1.37%</b>	1.51%
- Copper	(%)	0.34%	0.34%	0.33%	0.34%	<b>0.33%</b>	<b>0.33%</b>	0.34%
- Gold	(g/t)	0.34	0.24	0.26	0.25	<b>0.23</b>	<b>0.23</b>	0.34
- Silver	(g/t)	25.00	37.23	29.10	28.99	<b>35.10</b>	<b>35.10</b>	25.00
<b>Production</b>								
Payable zinc	(tonnes)	9,684	7,896	8,495	8,121	<b>9,840</b>	<b>9,840</b>	9,684
Payable copper	(tonnes)	2,477	2,616	2,452	2,642	<b>2,789</b>	<b>2,789</b>	2,477
Payable gold concentrate	(ounces)	6,519	4,914	5,685	5,117	<b>4,486</b>	<b>4,486</b>	6,519
Payable silver	('000 ounces)	384	662	504	524	<b>593</b>	<b>593</b>	384
<b>Sales</b>								
Payable zinc	(tonnes)	9,959	7,932	8,400	7,877	<b>9,861</b>	<b>9,861</b>	9,959
Payable copper	(tonnes)	3,196	2,615	2,605	2,459	<b>2,823</b>	<b>2,823</b>	3,196
Payable gold concentrate	(ounces)	8,112	8,002	5,048	5,142	<b>5,932</b>	<b>5,932</b>	8,112
Payable silver	('000 ounces)	284	321	605	573	<b>527</b>	<b>527</b>	284
<b>Pering, South Africa</b>								
Ore milled	('000 tonnes)	339	342	330	338	<b>320</b>	<b>320</b>	339
Average head grades								
- Zinc	(%)	2.02%	1.90%	1.73%	1.85%	<b>2.21%</b>	<b>2.21%</b>	2.02%
- Lead	(%)	0.49%	0.54%	0.42%	0.52%	<b>0.66%</b>	<b>0.66%</b>	0.49%
<b>Production</b>								
Payable zinc	(tonnes)	5,888	5,583	4,851	4,793	<b>5,331</b>	<b>5,331</b>	5,888
Payable lead	(tonnes)	1,153	1,288	892	969	<b>1,567</b>	<b>1,567</b>	1,153
<b>Sales</b>								
Payable zinc	(tonnes)	4,932	4,859	4,745	3,667	<b>3,701</b>	<b>3,701</b>	4,932
Payable lead	(tonnes)	1,366	1,217	1,298	729	<b>1,367</b>	<b>1,367</b>	1,366

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				QUARTER ENDED		
	SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
	2001	2001	2002	2002	2002	2002	2001

**BASE METALS**

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

**San Manuel, USA (a)****Production**

Copper cathode (SXEW)	('000 tonnes)	2.3	2.2	1.8	-	-	-	2.3
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(a) San Manuel SXEW operations closed in March 2002.

**Pinto Valley, USA****Production**

Copper cathode (SXEW)	('000 tonnes)	3.4	3.4	3.1	2.8	<b>2.8</b>	<b>2.8</b>	3.4
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**Sales**

Copper cathode (SXEW)	('000 tonnes)	3.1	2.3	4.4	2.9	<b>2.7</b>	<b>2.7</b>	3.1
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## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED	
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002

### CARBON STEEL MATERIALS

BHP Billiton attributable production and sales unless otherwise stated.

('000 tonnes)

*Figures in italics indicate adjustments have been made since the data was previously reported.*

#### IRON ORE (a)

##### Pilbara, Australia

###### Production

Mt Newman Joint Venture	5,973	6,423	5,565	5,413	<b>5,486</b>	<b>5,486</b>	5,973
Goldsworthy Joint Venture (b)	1,656	1,667	1,434	1,690	<b>1,891</b>	<b>1,891</b>	1,656
Yandi Joint Venture	7,046	6,933	6,614	6,663	<b>7,796</b>	<b>7,796</b>	7,046
Jimblebar	1,182	1,332	1,211	1,476	<b>1,370</b>	<b>1,370</b>	1,182
Total (BHP Billiton share)	<b>15,858</b>	<b>16,355</b>	<b>14,824</b>	<b>15,242</b>	<b>16,543</b>	<b>16,543</b>	<b>15,858</b>
Total production (100%)	18,448	19,006	17,226	17,671	19,221	19,221	18,448

###### Shipments

Lump	3,729	3,483	3,316	4,151	<b>4,335</b>	<b>4,335</b>	3,729
Fines	12,334	12,025	11,083	10,517	<b>11,842</b>	<b>11,842</b>	12,334
Total (BHP Billiton share)	<b>16,063</b>	<b>15,508</b>	<b>14,399</b>	<b>14,668</b>	<b>16,177</b>	<b>16,177</b>	<b>16,063</b>
Total shipments (100%)	18,897	18,245	16,940	17,256	19,033	19,033	18,897

(a) Iron ore production and shipments are reported on a wet tonnes basis.

(b) Includes bulk sample production from Mining Area C.

##### Samarco, Brazil

<b>Production</b>	1,223	928	1,640	1,838	<b>1,925</b>	<b>1,925</b>	1,223
<b>Shipments</b>	1,156	1,440	1,705	1,768	<b>2,014</b>	<b>2,014</b>	1,156

#### METALLURGICAL COAL (a)

##### Queensland, Australia

###### Production

###### CQCA Joint Venture

Blackwater	977	1,305	1,892	1,669	<b>1,633</b>	<b>1,633</b>	977
Goonyella	986	850	1,036	904	<b>734</b>	<b>734</b>	986
Peak Downs	885	730	1,028	1,185	<b>789</b>	<b>789</b>	885
Saraji	627	528	676	716	<b>427</b>	<b>427</b>	627
Norwich Park	527	495	524	527	<b>573</b>	<b>573</b>	527
CQCA total	<b>4,002</b>	<b>3,908</b>	<b>5,156</b>	<b>5,001</b>	<b>4,156</b>	<b>4,156</b>	<b>4,002</b>

###### South Blackwater (b)

670	524	-	-	-	-	-	670
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###### Gregory Joint Venture

486	408	861	685	<b>496</b>	<b>496</b>	486
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###### BHP Mitsui Coal (c)

Riverside	917	649	907	928	<b>927</b>	<b>927</b>	917
South Walker Creek	906	817	800	818	<b>936</b>	<b>936</b>	906
BHP Mitsui Coal total	<b>1,823</b>	<b>1,467</b>	<b>1,707</b>	<b>1,746</b>	<b>1,863</b>	<b>1,863</b>	<b>1,823</b>
<b>Queensland total</b>	<b>6,980</b>	<b>6,307</b>	<b>7,724</b>	<b>7,432</b>	<b>6,515</b>	<b>6,515</b>	<b>6,980</b>

###### Shipments (d)

Coking coal	4,804	4,011	4,799	5,252	<b>4,165</b>	<b>4,165</b>	4,804
Weak coking coal	1,592	1,674	1,604	1,124	<b>1,739</b>	<b>1,739</b>	1,592
Thermal coal	631	704	764	734	<b>1,022</b>	<b>1,022</b>	631
Total	<b>7,027</b>	<b>6,390</b>	<b>7,167</b>	<b>7,110</b>	<b>6,926</b>	<b>6,926</b>	<b>7,027</b>

(a) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.

(b) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd. Effective January 2002, South Blackwater production is included in Blackwater.

(c) BHP Mitsui Coal production shown on 100% basis before 20% outside equity interest.

(d) Shipment totals for the September 2001 quarter includes 775,000 tonnes sourced from South Blackwater which were not reflected in financial results until the December 2001 quarter.

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001

**CARBON STEEL MATERIALS**

BHP Billiton attributable production and sales unless otherwise stated.  
('000 tonnes)

**Illawarra, Australia**

<b>Production</b>	2,055	1,841	1,265	1,927	<b>2,135</b>	<b>2,135</b>	2,055
<b>Shipments</b>							
Coking coal	1,457	1,655	1,555	1,543	<b>1,515</b>	<b>1,515</b>	1,457
Thermal coal	136	94	49	268	<b>134</b>	<b>134</b>	136
<b>Total</b>	<b>1,593</b>	<b>1,749</b>	<b>1,604</b>	<b>1,811</b>	<b>1,649</b>	<b>1,649</b>	1,593

**MANGANESE ORES****South Africa**

<b>Saleable production (a)</b>	467	501	424	475	<b>581</b>	<b>581</b>	467
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(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

**Australia**

<b>Saleable production (a)</b>	505	387	467	309	<b>514</b>	<b>514</b>	505
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(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

**MANGANESE ALLOYS****South Africa**

<b>Saleable production (a)</b>	69	101	115	121	<b>124</b>	<b>124</b>	69
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(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

**Australia**

<b>Saleable production (a)</b>	50	63	51	48	<b>51</b>	<b>51</b>	50
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(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

**HOT BRIQUETTED IRON****Boodarie™ Iron, Australia (a)**

<b>Production</b>	386	384	277	-	<b>333</b>	<b>333</b>	386
<b>Shipments</b>	358	302	391	93	<b>202</b>	<b>202</b>	358

(a) Boodarie™ Iron recommenced production in July 2002 following the suspension of operations due to a tube failure in a gas re-heating furnace. The plant was progressively brought back on line with three trains operational at the end of the September 2002 quarter.



**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001

**DIAMONDS AND SPECIALTY PRODUCTS**

BHP Billiton attributable production and sales unless otherwise stated.

**DIAMONDS****Ekati™, Canada**

<b>Production</b>	('000 carats)	767	928	932	1,023	<b>954</b>	<b>954</b>	767
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## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001
<b>ENERGY COAL</b>							
BHP Billiton attributable production and sales unless otherwise stated. ('000 tonnes)							
<b>Ingwe, South Africa</b>							
<b>Production</b>	14,538	13,724	13,633	13,815	<b>13,838</b>	<b>13,838</b>	14,538
<b>Sales</b>							
Export	6,289	6,083	5,605	5,744	<b>5,648</b>	<b>5,648</b>	6,289
Local utility	7,477	6,780	6,979	7,767	<b>7,836</b>	<b>7,836</b>	7,477
Inland	1,092	1,111	835	742	<b>471</b>	<b>471</b>	1,092
<b>Total</b>	<b>14,858</b>	<b>13,974</b>	<b>13,418</b>	<b>14,253</b>	<b>13,955</b>	<b>13,955</b>	<b>14,858</b>
<b>New Mexico, USA</b>							
<b>Production</b>							
Navajo Coal	1,694	1,682	1,801	2,030	<b>1,602</b>	<b>1,602</b>	1,694
San Juan Coal	1,412	1,488	1,465	1,673	<b>1,303</b>	<b>1,303</b>	1,412
<b>Total</b>	<b>3,106</b>	<b>3,170</b>	<b>3,266</b>	<b>3,703</b>	<b>2,905</b>	<b>2,905</b>	<b>3,106</b>
<b>Sales - local utility</b>	3,407	3,489	2,882	3,469	<b>3,546</b>	<b>3,546</b>	3,407
<b>Hunter Valley, Australia</b>							
<b>Production</b>	1,173	863	1,129	1,390	<b>1,244</b>	<b>1,244</b>	1,173
<b>Sales</b>							
Export	604	571	904	1,056	<b>783</b>	<b>783</b>	604
Inland	398	378	342	337	<b>366</b>	<b>366</b>	398
<b>Total</b>	<b>1,002</b>	<b>949</b>	<b>1,246</b>	<b>1,393</b>	<b>1,149</b>	<b>1,149</b>	<b>1,002</b>
<b>Kalimantan, Indonesia</b>							
<b>Production (a)</b>							
Senakin (b)	1,161	801	-	-	-	-	1,161
Satui (b)	1,068	777	-	-	-	-	1,068
Petangis	221	201	186	208	<b>216</b>	<b>216</b>	221
<b>Total</b>	<b>2,450</b>	<b>1,778</b>	<b>186</b>	<b>208</b>	<b>216</b>	<b>216</b>	<b>2,450</b>
<b>Sales - export</b>	2,312	1,684	242	243	<b>189</b>	<b>189</b>	2,312
(a) Reported on 86.5% basis after allowing for the Indonesian state-owned corporation's 13.5% share of all production. (b) BHP Billiton sold its interest in Senakin and Satui effective 30 November 2001.							
<b>Cerrejon Coal, Colombia (a)</b>							
<b>Production</b>	1,138	1,088	1,022	1,455	<b>1,231</b>	<b>1,231</b>	1,138
<b>Sales - export</b>	1,098	688	971	1,144	<b>1,246</b>	<b>1,246</b>	1,098
(a) BHP Billiton increased its interest in CZN from 16.7% to 33.3% effective February 2002.							

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001
<b>STAINLESS STEEL MATERIALS</b>							
BHP Billiton attributable production and sales unless otherwise stated. (‘000 tonnes)							
<b>NICKEL</b>							
<b><u>CMSA, Colombia</u></b>							
<b>Production</b>	9.6	10.4	10.5	9.9	<b>11.7</b>	<b>11.7</b>	9.6
<b>Sales</b>	9.1	10.4	10.5	11.6	<b>10.5</b>	<b>10.5</b>	9.1
<b><u>Yabulu, Australia</u></b>							
<b>Production</b>							
Nickel	6.3	7.1	7.3	7.8	<b>7.4</b>	<b>7.4</b>	6.3
Cobalt	0.4	0.4	0.5	0.4	<b>0.5</b>	<b>0.5</b>	0.4
<b>Sales</b>							
Nickel	7.7	6.9	7.3	7.1	<b>7.1</b>	<b>7.1</b>	7.7
Cobalt	0.4	0.5	0.5	0.5	<b>0.5</b>	<b>0.5</b>	0.4
<b>CHROME ORES</b>							
<b><u>South Africa</u></b>							
<b>Saleable production (a)</b>	629	609	549	664	<b>713</b>	<b>713</b>	629
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							
<b>FERROCHROME</b>							
<b><u>South Africa</u></b>							
<b>Saleable production (a)</b>	207	206	201	223	<b>238</b>	<b>238</b>	207
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							