

# NEWS RELEASE

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## BHP BILLITON PRODUCTION REPORT FOR THE QUARTER ENDED 31 MARCH 2002

BHP Billiton today released its production report for the quarter ended 31 March, 2002. The results demonstrate a solid operational performance in the face of extremely difficult market conditions.

Production of most major commodities was in line with both the corresponding period last year and the December 2001 quarter. Energy coal sales volumes were impacted by the weakening of European markets after an unseasonably warm winter and an influx of non-traditional European supply sources. Lower US domestic sales due to reduced customer demand also negatively impacted energy coal volumes.

- **Aluminium** production was in line with the March 2001 quarter and six per cent higher than the December 2001 quarter. Increased production for the March 2002 quarter was largely due to the lifting of power usage restrictions in Brazil and higher production at the Hillside aluminium smelter in South Africa following a power outage in September 2001.
- **Alumina** production was 15 per cent higher than the March 2001 quarter and in line with the December 2001 period. The higher year on year production mainly reflects the increased ownership (30 per cent to 86 per cent) of the Worsley Alumina refinery (Australia), effective January 2001.
- **Copper** production was eight per cent lower than the March 2001 quarter and 15 per cent lower than the December 2001 quarter. Decreased production over both periods reflects the decision to temporarily reduce production at Escondida (Chile) and Tintaya (Peru), following the deterioration of global copper markets. This was offset in part by the commencement of commercial production at Antamina (Peru) in October 2001.
- **Iron Ore** production was eight per cent higher than the March 2001 quarter and five per cent lower than the December 2001 period. Lower iron ore shipments were recorded between the December 2001 and March 2002 periods due mainly to lower demand from Asian markets as a result of seasonal factors. West Australian iron ore production was 11 per cent higher than the March 2001 period due to increased tonnages from Mt Newman.

- **Metallurgical Coal** production was five per cent lower than the corresponding period last year and 10 per cent higher than the December 2001 quarter. Decreased year on year production reflects the equalisation of Queensland (Australia) coal interests with Mitsubishi to form the BHP Billiton Mitsubishi Alliance in June 2001. Excluding this impact, Queensland coal production and shipments increased during both periods due to the benefits of the Blackwater integration and the negative impact of industrial disputes in the March quarter last year.
- **Boodarie Iron** production was suspended on 12 March, 2002 following a tube failure in a gas re-heating furnace. All four trains were shut down pending an investigation into the failure.

As a result of the failure and subsequent suspension of production, BHP Billiton declared 'force majeure' at Boodarie Iron on 26 March 2002. Safety of personnel is the paramount consideration at all BHP Billiton operations and production will not resume until the detailed investigation and necessary rectification work is completed.

BHP Billiton is working with customers, suppliers and contractors to minimise disruptions and will provide further information when it becomes available.

- **Nickel** production was six per cent higher than the March 2001 quarter and in line with the December 2001 period. Higher production and sales were recorded at Cerro Matoso (Colombia) over both periods following the continued ramp-up of operations. Production and sales at Yabulu were in line with both the March 2001 quarter and the December 2001 quarter.
- **Energy Coal** production was 16 per cent lower than the March 2001 quarter and seven per cent lower than the December 2001 quarter. As advised at the beginning of this report the lower export production figures reflect reduced customer demand. In addition, the lower production is due to the divestment of the Matla and Glisa mines (South Africa) in the June 2001 quarter, the accelerated closure of operations at Rietspruit (South Africa) in November 2001 and the divestment of BHP Billiton's 80 per cent interest in the PT Arutmin energy coal assets (Indonesia) to PT Bumi Resources in October 2001.

In response to the recent softening of global energy coal markets, BHP Billiton's wholly owned subsidiary, Ingwe Coal, will further revise production plans resulting in a short-term reduction in energy coal available for the export market. At this stage, Ingwe will not replace the four million tons per annum of export coal shut-in following the accelerated closure of the Rietspruit mine (BHP Billiton 50 per cent). In addition, Ingwe will accelerate closure of the Blinkpan Shaft at the Koornfontein Mine (South Africa) and will further reduce export production by approximately 800,000 tonnes over the next three months through various adjustments to operating plans at the Optimum, Middelburg and Douglas mines in South Africa.

- **Oil and Condensate** production was in line with both the March 2001 quarter and the December 2001 quarter. Natural field decline at Griffin (Australia) was offset by higher production in the March 2002 quarter following the completion of repairs to the Scindian 3 flowline (full production resumed in January 2002) and the Griffin-9 infill program.

Natural field decline at Bass Strait (Australia) was offset in part by the ongoing success of the West Tuna infill program. Lower production was recorded at Laminaria (Australia) during the March 2002 quarter, while the start of operations at Typhoon (USA) in July 2001 had a positive impact on the year on year production figures.

- **Natural Gas** production was in line with the March 2001 quarter and 13 per cent lower than the December 2001 quarter. Lower year on year Bass Strait (Australia) production was mainly due to the cooler south east Australian summer, resulting in less gas being used to supplement electricity generation. In addition, lower volumes from the Liverpool Bay, Bruce and Keith fields (UK) during the March 2002 quarter were largely due to the end of the northern winter. This was partially offset by the commencement of gas production at the Zamzama field (Pakistan) in March 2001 and Typhoon (USA) in July 2001.
- **Raw Steel** production was in line with both the March 2001 quarter and the December 2001 period. Steel despatches from flat and coated operations were eight per cent above the March 2001 quarter and Australian domestic despatches were almost six per cent above the same quarter. In addition, Australian export despatches were up almost 20 per cent on the March 2001 period. This was in part offset by lower production at New Zealand steel due to planned maintenance and lower despatches from overseas plants.
- **Ekati™ Diamond** production was 149 per cent higher than the March quarter last year and in line with the December 2001 quarter following the acquisition of Dia Met Minerals Ltd, effective 1 July 2001. Slightly higher production was recorded for the March 2002 quarter following the commencement of production from the Misery pipe in December 2001. As advised previously, the Misery pipe will provide a small but consistent proportion of the Ekati™ mine's total output.
- **Titanium Minerals** Lower sales volumes were recorded at Richards Bay Minerals due to softer global markets. (Note: Due to confidentiality agreements with joint venture partners, production figures for Richards Bay Minerals are not contained in this report.)

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Further news and information can be found on our Internet site: [www.bhpbilliton.com](http://www.bhpbilliton.com)

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**BHP BILLITON PRODUCTION SUMMARY**

		QUARTER ENDED			9 MONTHS ENDED		% CHANGE		
		MARCH 2001	DEC 2001	MARCH 2002	MARCH 2002	MARCH 2001	MAR Q02 vs MAR Q01	MAR Q02 vs DEC Q01	YTD 02 vs YTD 01
<b>ALUMINIUM</b>									
Alumina	('000 tonnes)	868	965	<b>996</b>	<b>2,925</b>	1,940	15%	3%	51%
Aluminium	('000 tonnes)	250	235	<b>250</b>	<b>729</b>	734	0%	6%	-1%
<b>BASE METALS</b>									
Copper	('000 tonnes)	204.9	221.3	<b>187.6</b>	<b>611.0</b>	584.8	-8%	-15%	4%
Lead	(tonnes)	46,548	53,212	<b>64,065</b>	<b>171,309</b>	150,596	38%	20%	14%
Zinc	(tonnes)	29,755	46,719	<b>46,493</b>	<b>122,614</b>	90,776	56%	0%	35%
Gold	(ounces)	56,147	74,162	<b>67,056</b>	<b>210,900</b>	149,703	19%	-10%	41%
Silver	('000 ounces)	6,824	9,209	<b>11,073</b>	<b>28,464</b>	22,959	62%	20%	24%
Molybdenum	(tonnes)	123	153	<b>121</b>	<b>426</b>	260	-2%	-21%	64%
<b>CARBON STEEL MATERIALS</b>									
Iron ore	('000 tonnes)	15,274	17,283	<b>16,464</b>	<b>50,827</b>	48,784	8%	-5%	4%
Metallurgical coal	('000 tonnes)	9,498	8,149	<b>8,989</b>	<b>26,173</b>	26,339	-5%	10%	-1%
Manganese ores	('000 tonnes)	917	888	<b>891</b>	<b>2,751</b>	2,838	-3%	0%	-3%
Manganese alloys	('000 tonnes)	160	165	<b>166</b>	<b>450</b>	508	4%	1%	-11%
Hot briquetted iron	('000 tonnes)	177	384	<b>277</b>	<b>1,047</b>	573	57%	-28%	83%
<b>STAINLESS STEEL MATERIALS</b>									
Nickel	('000 tonnes)	16.8	17.5	<b>17.8</b>	<b>51.2</b>	44.0	6%	2%	16%
Chrome ores	('000 tonnes)	674	609	<b>549</b>	<b>1,787</b>	2,493	-18%	-10%	-28%
Ferrochrome	('000 tonnes)	192	206	<b>201</b>	<b>614</b>	714	5%	-2%	-14%
<b>ENERGY COAL</b>									
	('000 tonnes)	23,010	20,623	<b>19,236</b>	<b>62,264</b>	69,673	-16%	-7%	-11%
<b>PETROLEUM</b>									
Crude oil and condensate	('000 bbl)	19,911	19,747	<b>19,644</b>	<b>58,883</b>	60,731	-1%	-1%	-3%
Natural gas	(bcf)	67.61	76.23	<b>66.31</b>	<b>213.77</b>	190.19	-2%	-13%	12%
LPG	('000 tonnes)	170.62	173.01	<b>161.20</b>	<b>516.92</b>	498.22	-6%	-7%	4%
Ethane	('000 tonnes)	15.69	18.59	<b>18.87</b>	<b>61.51</b>	48.86	20%	2%	26%
<b>BHP STEEL</b>									
Raw steel	('000 tonnes)	1,277	1,262	<b>1,251</b>	<b>3,895</b>	4,104	-2%	-1%	-5%
Marketable steel products	('000 tonnes)	1,345	1,169	<b>1,396</b>	<b>3,942</b>	4,038	4%	19%	-2%
<b>EXPLOR'N, TECH &amp; NEW BUS</b>									
Diamonds	('000 carats)	375	928	<b>932</b>	<b>2,627</b>	1,002	149%	0%	162%

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

	BHP Billiton Interest	QUARTER ENDED				9 MONTHS ENDED		
		MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002	MARCH 2001
<b>ALUMINIUM</b>								
<b>ALUMINA</b>								
<b>Production ('000 tonnes)</b>								
Worsley (a)	86%	541	674	662	671	<b>677</b>	<b>2,010</b>	958
Suriname	45%	213	211	219	209	<b>208</b>	<b>636</b>	641
Alumar	36%	114	113	83	85	<b>111</b>	<b>279</b>	341
Total		<b>868</b>	<b>998</b>	<b>964</b>	<b>965</b>	<b>996</b>	<b>2,925</b>	1,940
<b>ALUMINIUM</b>								
<b>Production ('000 tonnes)</b>								
Hillside	100%	122	123	125	117	<b>127</b>	<b>369</b>	375
Bayside	100%	44	43	44	45	<b>43</b>	<b>132</b>	135
Alumar	46.3%	42	43	35	32	<b>39</b>	<b>106</b>	129
Valesul	45.5%	11	9	8	9	<b>9</b>	<b>26</b>	34
Mozal (b)	47%	31	32	32	32	<b>31</b>	<b>95</b>	61
Total		<b>250</b>	<b>250</b>	<b>244</b>	<b>235</b>	<b>250</b>	<b>729</b>	734
<b>BASE METALS (c)</b>								
<b>COPPER</b>								
<b>Payable metal in concentrate ('000 tonnes)</b>								
Escondida (d)	57.5%	98.3	89.1	89.3	80.1	<b>75.3</b>	<b>244.7</b>	313.6
Tintaya (d)	100%	18.4	20.1	20.9	22.9	<b>0.8</b>	<b>44.7</b>	64.9
Antamina (f)	33.8%	-	-	-	26.2	<b>25.1</b>	<b>51.4</b>	-
Alumbraera (e)	25%	10.8	11.9	11.6	12.0	<b>12.3</b>	<b>35.9</b>	20.7
Highland Valley (e)	33.6%	14.8	14.1	16.1	16.0	<b>14.2</b>	<b>46.3</b>	30.9
Selbaie	100%	3.3	2.9	2.5	2.7	<b>2.5</b>	<b>7.6</b>	9.9
Total		<b>145.5</b>	<b>138.1</b>	<b>140.4</b>	<b>159.9</b>	<b>130.3</b>	<b>430.6</b>	439.9
<b>Cathode ('000 tonnes)</b>								
Escondida (d)	57.5%	21.0	22.0	21.9	21.9	<b>21.2</b>	<b>65.0</b>	61.4
Cerro Colorado (e)	100%	32.0	33.8	34.0	33.8	<b>31.3</b>	<b>99.2</b>	62.9
San Manuel	100%	2.5	2.3	2.3	2.2	<b>1.8</b>	<b>6.3</b>	7.9
Pinto Valley	100%	3.9	3.8	3.4	3.4	<b>3.1</b>	<b>9.9</b>	12.6
Total		<b>59.4</b>	<b>62.0</b>	<b>61.6</b>	<b>61.4</b>	<b>57.4</b>	<b>180.4</b>	144.9
<b>LEAD</b>								
<b>Payable metal in concentrate (tonnes)</b>								
Cannington	100%	45,228	54,271	52,879	51,914	<b>63,172</b>	<b>167,965</b>	146,059
Pering	100%	1,320	1,486	1,153	1,298	<b>893</b>	<b>3,344</b>	4,537
Total		<b>46,548</b>	<b>55,757</b>	<b>54,032</b>	<b>53,212</b>	<b>64,065</b>	<b>171,309</b>	150,596
<b>ZINC</b>								
<b>Payable metal in concentrate (tonnes)</b>								
Cannington	100%	15,877	17,176	14,058	17,285	<b>15,002</b>	<b>46,346</b>	47,019
Antamina (f)	33.8%	-	-	-	16,010	<b>18,826</b>	<b>34,836</b>	-
Selbaie	100%	8,868	7,969	9,456	8,106	<b>8,495</b>	<b>26,058</b>	28,245
Pering	100%	5,010	5,397	5,888	5,318	<b>4,169</b>	<b>15,375</b>	15,512
Total		<b>29,755</b>	<b>30,542</b>	<b>29,402</b>	<b>46,719</b>	<b>46,493</b>	<b>122,614</b>	90,776

Refer footnotes on page 5.

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

BHP Billiton Interest	QUARTER ENDED				9 MONTHS ENDED			
	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002	MARCH 2001	
<b>BASE METALS (continued)</b>								
<b>GOLD</b>								
<b>Payable metal in concentrate (ounces)</b>								
Escondida (d)	57.5%	10,582	10,302	10,641	12,166	11,837	34,645	39,295
Tintaya (d)	100%	5,146	7,693	10,249	11,500	503	22,252	16,731
Alumbraera (e)	25%	31,947	42,205	42,584	45,567	49,064	137,215	63,960
Selbaie	100%	8,472	8,198	6,207	4,929	5,651	16,788	29,717
Total		56,147	68,397	69,682	74,162	67,056	210,900	149,703
<b>SILVER</b>								
<b>Payable metal in concentrate ('000 ounces)</b>								
Cannington	100%	6,462	7,806	7,804	7,915	9,980	25,699	21,682
Antamina (f)	33.8%	-	-	-	617	590	1,207	-
Selbaie	100%	362	259	379	676	504	1,558	1,278
Total		6,824	8,065	8,183	9,209	11,073	28,464	22,959
<b>MOLYBDENUM</b>								
<b>Payable metal in concentrate (tonnes)</b>								
Highland Valley (e)	33.6%	123	125	152	153	121	426	260
<b>CARBON STEEL MATERIALS</b>								
<b>IRON ORE</b>								
<b>Production ('000 tonnes)</b>								
Mt Newman Joint Venture	85%	4,591	5,239	5,973	6,423	5,565	17,961	15,711
Goldsworthy Joint Venture	85%	1,453	1,788	1,656	1,667	1,434	4,757	4,813
Yandi Joint Venture	85%	6,354	6,882	7,046	6,933	6,614	20,593	19,274
Jimblebar	100%	991	1,272	1,182	1,332	1,211	3,725	3,371
Samarco	50%	1,885	1,893	1,223	928	1,640	3,791	5,615
Total		15,274	17,074	17,080	17,283	16,464	50,827	48,784
<b>METALLURGICAL COAL (g)</b>								
<b>Production ('000 tonnes)</b>								
CQCA Joint Venture (h)	50%	3,519	4,064	4,002	3,908	5,156	13,066	11,274
South Blackwater (i)	50%	-	-	670	524	-	1,194	-
Gregory Joint Venture (h)	50%	845	960	486	408	861	1,755	2,666
BHP Mitsui Coal (j)	80%	1,678	1,802	1,823	1,467	1,707	4,997	4,617
QCT Resources (k)	50%	1,837	2,087	-	-	-	-	3,097
Illawarra	100%	1,619	1,889	2,055	1,841	1,265	5,161	4,685
Total		9,498	10,802	9,035	8,149	8,989	26,173	26,339
<b>MANGANESE ORES</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (l)	60%	538	490	467	501	424	1,392	1,672
Australia (l)	60%	379	446	505	387	467	1,359	1,166
Total		917	936	973	888	891	2,751	2,838

Refer footnotes on page 5.

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

BHP Billiton Interest	QUARTER ENDED				9 MONTHS ENDED			
	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002	MARCH 2001	
<b>CARBON STEEL MATERIALS (cont'd)</b>								
<b>MANGANESE ALLOYS</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (l)	60%	96	85	69	101	115	285	313
Australia (l)	60%	64	51	50	63	51	164	195
Total		160	136	119	165	166	450	508
<b>HOT BRIQUETTED IRON</b>								
<b>Production ('000 tonnes)</b>								
Boodarie™ Iron	100%	177	276	386	384	277	1,047	573
<b>STAINLESS STEEL MATERIALS</b>								
<b>NICKEL</b>								
<b>Production ('000 tonnes)</b>								
CMSA	99.8%	9.4	9.1	9.6	10.4	10.5	30.5	22.7
Yabulu	100%	7.4	7.7	6.3	7.1	7.3	20.7	21.3
Total		16.8	16.8	15.9	17.5	17.8	51.2	44.0
<b>CHROME ORES</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (l)	60%	674	665	629	609	549	1,787	2,493
<b>FERROCHROME</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (l)	60%	192	194	207	206	201	614	714
<b>ENERGY COAL</b>								
<b>Production ('000 tonnes)</b>								
South Africa	100%	14,379	14,571	14,538	13,724	13,633	41,895	46,751
USA	100%	3,993	3,890	3,106	3,170	3,266	9,542	11,035
Australia	100%	1,512	1,329	1,173	863	1,129	3,165	3,974
Indonesia (m)	80%	2,035	2,291	2,450	1,778	186	4,414	6,135
Colombia (n)	33%	1,091	1,053	1,138	1,088	1,022	3,248	1,778
Total		23,010	23,134	22,405	20,623	19,236	62,264	69,673
<b>PETROLEUM</b>								
<b>Production</b>								
Crude oil & condensate	(000 bbl)	19,911	18,378	19,492	19,747	19,644	58,883	60,731
Natural gas	(bcf)	67.61	71.64	71.24	76.23	66.31	213.77	190.19
LPG	('000 tonnes)	170.62	175.60	182.71	173.01	161.20	516.92	498.22
Ethane	('000 tonnes)	15.69	18.53	24.05	18.59	18.87	61.51	48.86
<b>BHP STEEL</b>								
<b>Production ('000 tonnes)</b>								
Raw steel	100%	1,277	1,328	1,382	1,262	1,251	3,895	4,104
Marketable steel products	100%	1,345	1,469	1,377	1,169	1,396	3,942	4,038

Refer footnotes on page 5.

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

BHP Billiton Interest	QUARTER ENDED				9 MONTHS ENDED	
	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002

**EXPLORATION, TECH & NEW BUSINESS****DIAMONDS****Production ('000 carats)**

Ekati™ (o)	80%	375	427	767	928	<b>932</b>	<b>2,627</b>	1,002
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- (a) Interest in Worsley increased from 30% to 86% effective January 2001.
- (b) Mozal produced its first metal in June 2000 and achieved full commissioning of its 253,000 tpa capacity in December 2000.
- (c) Metal production is reported on the basis of payable metal.
- (d) Production at Escondida and Tintaya was temporarily reduced in November 2001 and January 2002 respectively due to weak market conditions.
- (e) Included from 1 October 2000, the effective date of the acquisition of Rio Algom.
- (f) Antamina commenced commercial production in October 2001.
- (g) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.
- (h) BHP Billiton interest is 50% from 28 June 2001 (previously CQCA joint venture 52.1% and Gregory joint venture 64.14%).
- (i) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd. Effective January 2002, South Blackwater production is reported in CQCA Joint Venture.
- (j) Shown on 100% basis before 20% outside equity interest.
- (k) Production reported represents BHP Billiton's 50% equity interest in MetCoal Holdings. MetCoal Holdings is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd and acquired QCT Resources Limited (QCT) in November 2000. In June 2001, Mitsubishi acquired the balance of the shares in QCT from BHP Billiton.
- (l) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.
- (m) Production shown on 86.5% basis after allowing for Indonesian state owned corporation's 13.5% share of production. BHP Billiton sold its interest in the Senakin and Satui mines effective 30 November 2001.
- (n) Carbonnes del Cerrejon (BHP Billiton 33.3%) and Cerrejon Zona Norte (BHP Billiton 16.7%) were acquired in September 2000 and November 2000 respectively. BHP Billiton increased its interest in CZN to 33.3% effective February 2002.
- (o) Interest in Ekati™ increased from 51% to 80% effective July 2001.



## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				9 MONTHS ENDED	
	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002

### ALUMINIUM

BHP Billiton attributable production and sales unless otherwise stated.  
('000 tonnes)

#### ALUMINA

##### Production

Worsley, Australia (a)	541	674	662	671	<b>677</b>	<b>2,010</b>	958
Paranam, Suriname	213	211	219	209	<b>208</b>	<b>636</b>	641
Alumar, Brazil	114	113	83	85	<b>111</b>	<b>279</b>	341
<b>Total</b>	<b>868</b>	<b>998</b>	<b>964</b>	<b>965</b>	<b>996</b>	<b>2,925</b>	1,940

##### Sales

Worsley, Australia (a)	388	725	692	638	<b>656</b>	<b>1,987</b>	778
Paranam, Suriname	224	186	224	221	<b>205</b>	<b>650</b>	632
Alumar, Brazil	120	116	79	88	<b>101</b>	<b>268</b>	346
<b>Total</b>	<b>732</b>	<b>1,027</b>	<b>995</b>	<b>947</b>	<b>962</b>	<b>2,904</b>	1,756

(a) Interest in Worsley increased from 30% to 86% effective January 2001.

### ALUMINIUM

##### Production

Hillside, South Africa	122	123	125	117	<b>127</b>	<b>369</b>	375
Bayside, South Africa	44	43	44	45	<b>43</b>	<b>132</b>	135
Alumar, Brazil	42	43	35	32	<b>39</b>	<b>106</b>	129
Valesul, Brazil	11	9	8	9	<b>9</b>	<b>26</b>	34
Mozal, Mozambique (b)	31	32	32	32	<b>31</b>	<b>95</b>	61
<b>Total</b>	<b>250</b>	<b>250</b>	<b>244</b>	<b>235</b>	<b>250</b>	<b>729</b>	734

##### Sales

Hillside, South Africa	121	124	123	117	<b>128</b>	<b>368</b>	374
Bayside, South Africa	42	50	43	43	<b>42</b>	<b>128</b>	129
Alumar, Brazil	41	45	34	33	<b>38</b>	<b>105</b>	126
Valesul, Brazil	7	12	8	8	<b>10</b>	<b>25</b>	29
Mozal, Mozambique (b)	32	33	32	32	<b>31</b>	<b>95</b>	57
<b>Total</b>	<b>243</b>	<b>264</b>	<b>240</b>	<b>233</b>	<b>249</b>	<b>721</b>	715

(b) Mozal produced its first metal in June 2000 and achieved full commissioning of its 253,000 tpa capacity in December 2000.

## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				9 MONTHS ENDED	
	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002

### BASE METALS

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

#### Escondida, Chile (a)

Material mined (100%) ('000 tonnes)	74,691	77,115	85,344	84,821	<b>80,401</b>	<b>250,565</b>	227,685
Sulphide ore milled (100%) ('000 tonnes)	11,128	10,650	11,205	10,060	<b>10,452</b>	<b>31,717</b>	35,021
Average copper grade (%)	1.95%	1.82%	1.75%	1.72%	<b>1.53%</b>	<b>1.67%</b>	1.91%
Production ex Mill (100%) ('000 tonnes)	176.4	159.5	162.0	144.4	<b>134.9</b>	<b>441.2</b>	566.3

#### Production

Payable copper ('000 tonnes)	98.3	89.1	89.3	80.1	<b>75.3</b>	<b>244.7</b>	313.6
Payable gold concentrate (fine ounces)	10,582	10,302	10,641	12,166	<b>11,837</b>	<b>34,645</b>	39,295
Copper cathode (SXEW) ('000 tonnes)	21.0	22.0	21.9	21.9	<b>21.2</b>	<b>65.0</b>	61.4

#### Sales

Payable copper ('000 tonnes)	109.5	88.3	83.8	87.0	<b>77.0</b>	<b>247.7</b>	312.1
Payable gold concentrate (fine ounces)	11,692	9,780	8,729	12,386	<b>10,806</b>	<b>31,921</b>	39,244
Copper cathode (SXEW) ('000 tonnes)	21.8	23.1	22.9	18.0	<b>24.6</b>	<b>65.4</b>	63.7

(a) Sulphide production at Escondida was temporarily reduced in November 2001 due to weak market conditions.

#### Tintaya, Peru (a)

Material mined ('000 tonnes)	14,566	16,447	17,600	14,115	<b>396</b>	<b>32,111</b>	47,683
Ore milled ('000 tonnes)	1,429	1,508	1,640	1,569	<b>71</b>	<b>3,280</b>	4,793
Average copper grade (%)	1.47%	1.56%	1.58%	1.72%	<b>1.64%</b>	<b>1.65%</b>	1.53%

#### Production

Payable copper ('000 tonnes)	18.4	20.1	20.9	22.9	<b>0.8</b>	<b>44.7</b>	64.9
Payable gold concentrate (fine ounces)	5,146	7,693	10,249	11,500	<b>503</b>	<b>22,252</b>	16,731

#### Sales

Payable copper ('000 tonnes)	12.1	32.0	19.2	17.8	<b>8.8</b>	<b>45.8</b>	54.3
Payable gold concentrate (fine ounces)	3,125	10,350	9,745	9,546	<b>5,452</b>	<b>24,743</b>	16,068

(a) Production at Tintaya was temporarily reduced in January 2002 due to weak market conditions.

#### Cerro Colorado, Chile (a)

Material mined ('000 tonnes)	13,342	14,177	13,595	16,677	<b>15,348</b>	<b>45,620</b>	28,299
Ore milled ('000 tonnes)	3,479	3,546	3,517	3,894	<b>3,698</b>	<b>11,109</b>	6,743
Average copper grade (%)	1.09%	1.09%	1.08%	1.13%	<b>1.03%</b>	<b>1.08%</b>	1.09%

#### Production

Copper cathode ('000 tonnes)	32.0	33.8	34.0	33.8	<b>31.3</b>	<b>99.2</b>	62.9
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#### Sales

Copper cathode ('000 tonnes)	32.8	33.6	34.0	31.7	<b>33.2</b>	<b>98.9</b>	63.1
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(a) Cerro Colorado (BHP Billiton 100%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.

## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				9 MONTHS ENDED	
	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002

### BASE METALS

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

#### Antamina, Peru (a)

Material mined (100%)	('000 tonnes)			19,970	<b>20,548</b>	<b>40,518</b>
Ore milled (100%)	('000 tonnes)			6,318	<b>6,309</b>	<b>12,627</b>
Average head grades						
- Copper	(%)			1.41%	<b>1.30%</b>	<b>1.36%</b>
- Zinc	(%)			1.34%	<b>1.44%</b>	<b>1.39%</b>

#### Production

Payable copper	('000 tonnes)			26.2	<b>25.1</b>	<b>51.4</b>
Payable zinc	(tonnes)			16,010	<b>18,826</b>	<b>34,836</b>
Payable silver	('000 ounces)			617	<b>590</b>	<b>1,207</b>

#### Sales

Payable copper	('000 tonnes)			28.7	<b>28.8</b>	<b>57.5</b>
Payable zinc	(tonnes)			8,983	<b>23,031</b>	<b>32,014</b>
Payable silver	('000 ounces)			596	<b>602</b>	<b>1,198</b>

(a) BHP Billiton acquired its 33.8% interest in Antamina in October 2000 as part of the acquisition of Rio Algom. Commercial production commenced on 1 October 2001.

#### Alumbrera, Argentina (a)

Material mined (100%)	('000 tonnes)	25,829	27,182	29,545	28,635	<b>25,430</b>	<b>83,610</b>	53,652
Ore milled (100%)	('000 tonnes)	7,041	7,445	7,516	7,142	<b>7,146</b>	<b>21,804</b>	14,138
Average head grades								
- Copper	(%)	0.71%	0.74%	0.70%	0.74%	<b>0.76%</b>	<b>0.73%</b>	0.67%
- Gold	(g/t)	0.8	1.0	1.0	1.1	<b>1.1</b>	<b>1.0</b>	0.8

#### Production

Payable copper	('000 tonnes)	10.8	11.9	11.6	12.0	<b>12.3</b>	<b>35.9</b>	20.7
Payable gold	(fine ounces)	30,579	39,922	40,370	42,978	<b>45,421</b>	<b>128,768</b>	60,673
Payable gold - dore	(fine ounces)	1,368	2,283	2,214	2,589	<b>3,644</b>	<b>8,447</b>	3,287

#### Sales

Payable copper	('000 tonnes)	9.5	14.2	9.8	13.1	<b>12.7</b>	<b>35.6</b>	17.8
Payable gold	(fine ounces)	27,635	45,999	34,461	48,223	<b>47,261</b>	<b>129,946</b>	54,455
Payable gold - dore	(fine ounces)	1,934	2,138	2,009	1,829	<b>3,709</b>	<b>7,547</b>	3,840

(a) Alumbrera (BHP Billiton 25%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.

#### Highland Valley, Canada (a)

Material mined (100%)	('000 tonnes)	19,104	18,988	19,911	20,883	<b>18,322</b>	<b>59,116</b>	40,307
Ore milled (100%)	('000 tonnes)	11,784	11,355	12,841	12,912	<b>11,778</b>	<b>37,531</b>	24,939
Average copper grade	(%)	0.43%	0.43%	0.43%	0.42%	<b>0.42%</b>	<b>0.42%</b>	0.42%

#### Production

Payable copper	('000 tonnes)	14.8	14.1	16.1	16.0	<b>14.2</b>	<b>46.3</b>	30.9
Payable Molybdenum	('000 tonnes)	0.12	0.12	0.15	0.15	<b>0.12</b>	<b>0.43</b>	0.26

#### Sales

Payable copper	('000 tonnes)	10.7	11.6	23.2	18.8	<b>11.6</b>	<b>53.5</b>	21.2
Payable Molybdenum	('000 tonnes)	0.18	0.14	0.14	0.10	<b>0.17</b>	<b>0.41</b>	0.38

(a) Highland Valley (BHP Billiton 33.6%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.

## PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED				9 MONTHS ENDED		
		MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002	MARCH 2001
<b>BASE METALS</b>								
BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.								
<b>Cannington, Australia</b>								
Material mined	('000 tonnes)	464	507	543	555	<b>569</b>	<b>1,667</b>	1,354
Ore milled	('000 tonnes)	422	490	496	538	<b>567</b>	<b>1,601</b>	1,290
Average head grades								
- Silver	(g/t)	539	577	598	567	<b>619</b>	<b>595</b>	607
- Lead	(%)	12.7%	13.2%	13.2%	12.1%	<b>12.7%</b>	<b>12.7%</b>	13.3%
- Zinc	(%)	5.5%	5.5%	4.8%	5.3%	<b>4.6%</b>	<b>4.9%</b>	5.3%
<b>Production</b>								
Payable silver	('000 ounces)	6,462	7,806	7,804	7,915	<b>9,980</b>	<b>25,699</b>	21,682
Payable lead	(tonnes)	45,228	54,271	52,879	51,914	<b>63,172</b>	<b>167,965</b>	146,059
Payable zinc	(tonnes)	15,877	17,176	14,058	17,285	<b>15,002</b>	<b>46,346</b>	47,019
<b>Sales</b>								
Payable silver	('000 ounces)	8,107	8,681	7,231	8,045	<b>9,383</b>	<b>24,659</b>	21,678
Payable lead	(tonnes)	55,949	61,243	49,423	52,577	<b>59,712</b>	<b>161,712</b>	145,064
Payable zinc	(tonnes)	20,588	17,496	13,220	17,850	<b>19,105</b>	<b>50,175</b>	45,531
<b>Selbaie, Canada</b>								
Ore milled	('000 tonnes)	902	896	1,006	1,029	<b>1,012</b>	<b>3,047</b>	2,162
Average head grades								
- Zinc	(%)	1.57%	1.42%	1.50%	1.29%	<b>1.32%</b>	<b>1.37%</b>	1.56%
- Copper	(%)	0.46%	0.42%	0.34%	0.34%	<b>0.33%</b>	<b>0.34%</b>	0.45%
- Gold	(g/t)	0.40	0.42	0.34	0.24	<b>0.26</b>	<b>0.28</b>	0.43
- Silver	(g/t)	25.22	18.12	25.02	37.23	<b>29.10</b>	<b>30.50</b>	26.49
<b>Production</b>								
Payable zinc	(tonnes)	8,868	7,969	9,456	8,106	<b>8,495</b>	<b>26,058</b>	28,245
Payable copper	(tonnes)	3,279	2,872	2,470	2,668	<b>2,452</b>	<b>7,590</b>	9,851
Payable gold concentrate	(ounces)	8,472	8,198	6,207	4,929	<b>5,651</b>	<b>16,788</b>	29,717
Payable silver	('000 ounces)	362	259	379	676	<b>504</b>	<b>1,558</b>	1,278
<b>Sales</b>								
Payable zinc	(tonnes)	9,110	8,406	9,959	7,932	<b>8,697</b>	<b>26,588</b>	28,273
Payable copper	(tonnes)	3,260	3,035	3,196	2,615	<b>2,605</b>	<b>8,416</b>	9,633
Payable gold concentrate	(ounces)	10,177	8,207	8,112	8,002	<b>7,976</b>	<b>24,090</b>	28,237
Payable silver	('000 ounces)	445	405	284	321	<b>303</b>	<b>908</b>	1,474
<b>Pering, South Africa</b>								
Ore milled	('000 tonnes)	327	345	339	342	<b>330</b>	<b>1,011</b>	999
Average head grades								
- Zinc	(%)	2.03%	2.09%	2.00%	1.90%	<b>1.73%</b>	<b>1.88%</b>	2.09%
- Lead	(%)	0.55%	0.60%	0.49%	0.54%	<b>0.42%</b>	<b>0.48%</b>	0.64%
<b>Production</b>								
Payable zinc	(tonnes)	5,010	5,397	5,888	5,318	<b>4,169</b>	<b>15,375</b>	15,512
Payable lead	(tonnes)	1,320	1,486	1,153	1,298	<b>893</b>	<b>3,344</b>	4,537
<b>Sales</b>								
Payable zinc	(tonnes)	5,170	5,060	4,900	4,859	<b>4,745</b>	<b>14,504</b>	15,086
Payable lead	(tonnes)	1,590	1,490	1,336	1,217	<b>1,298</b>	<b>3,851</b>	4,541
<b>San Manuel, USA</b>								
<b>Production</b>								
Copper cathode (SXEW)	('000 tonnes)	2.5	2.3	2.3	2.2	<b>1.8</b>	<b>6.3</b>	7.9
<b>Pinto Valley, USA</b>								
<b>Production</b>								
Copper cathode (SXEW)	('000 tonnes)	3.9	3.8	3.4	3.4	<b>3.1</b>	<b>9.9</b>	12.6

## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				MARCH 2002	9 MONTHS ENDED	
	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001		MARCH 2002	MARCH 2001

### CARBON STEEL MATERIALS

BHP Billiton attributable production and sales unless otherwise stated.  
('000 tonnes)

#### IRON ORE (a)

##### Pilbara, Australia

###### Production

Mt Newman Joint Venture	4,591	5,239	5,973	6,423	5,565	17,961	15,711
Goldsworthy Joint Venture	1,453	1,788	1,656	1,667	1,434	4,757	4,813
Yandi Joint Venture	6,354	6,882	7,046	6,933	6,614	20,593	19,274
Jimblebar	991	1,272	1,182	1,332	1,211	3,725	3,371
Total (BHP Billiton share)	13,389	15,181	15,858	16,355	14,824	47,037	43,169
Total production (100%)	15,577	17,636	18,448	19,006	17,226	54,679	50,192

###### Shipments

Lump	3,950	3,823	3,729	3,483	3,316	10,528	11,620
Fines	11,171	11,545	12,334	12,025	11,083	35,442	33,611
Total (BHP Billiton share)	15,121	15,368	16,063	15,508	14,399	45,970	45,231
Total shipments (100%)	17,789	18,080	18,897	18,245	16,940	54,082	53,210

(a) Iron ore production and shipments are reported on a wet tonnes basis.

##### Samarco, Brazil

Production	1,885	1,893	1,223	928	1,640	3,791	5,615
Shipments	1,699	1,460	1,156	1,440	1,705	4,301	5,519

#### METALLURGICAL COAL (a)

##### Queensland, Australia

###### Production

###### CQCA Joint Venture (b)

Blackwater	1,066	1,130	977	1,305	1,892	4,174	3,198
Goonyella	967	1,122	986	850	1,036	2,872	2,856
Peak Downs	571	779	885	730	1,028	2,643	2,350
Saraji	504	530	627	528	676	1,831	1,545
Norwich Park	411	503	527	495	524	1,546	1,325
CQCA total	3,519	4,064	4,002	3,908	5,156	13,066	11,274

###### South Blackwater (c)

	-	-	670	524	-	1,194	-
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###### Gregory Joint Venture (b)

	845	960	486	408	861	1,755	2,666
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###### BHP Mitsui Coal (d)

Riverside	834	966	917	649	907	2,474	2,306
South Walker Creek	844	836	906	817	800	2,523	2,311
BHP Mitsui Coal total	1,678	1,802	1,823	1,467	1,707	4,997	4,617
Queensland total	6,042	6,826	6,980	6,307	7,724	21,012	18,557

###### Shipments

Coking coal	4,401	4,813	4,804	4,011	4,799	13,614	13,624
Weak coking coal	1,138	1,245	1,592	1,674	1,604	4,871	3,669
Thermal coal	474	624	631	704	764	2,099	1,764
Total	6,013	6,682	7,027	6,390	7,167	20,584	19,057

(a) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.

(b) BHP Billiton interest is 50% from 28 June 2001 (previously CQCA joint venture 52.1% and Gregory joint venture 64.14%).

(c) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd. Effective January 2002, South Blackwater production is included in Blackwater.

(d) BHP Mitsui Coal production shown on 100% basis before 20% outside equity interest.

## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				9 MONTHS ENDED	
	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002

### CARBON STEEL MATERIALS

BHP Billiton attributable production and sales unless otherwise stated.  
('000 tonnes)

#### QCT Resources, Australia (a)

##### Production

CQCA	1,093	1,263	-	-	-	-	1,825
Gregory Joint Venture	213	242	-	-	-	-	386
South Blackwater	531	582	-	-	-	-	886
<b>Total</b>	<b>1,837</b>	<b>2,087</b>	<b>-</b>	<b>-</b>	<b>-</b>	<b>-</b>	<b>3,097</b>

##### Shipments

Coking coal	1,633	1,476	-	-	-	-	2,509
Weak coking coal	227	231	-	-	-	-	373
Thermal coal	209	268	-	-	-	-	454
<b>Total</b>	<b>2,069</b>	<b>1,975</b>	<b>-</b>	<b>-</b>	<b>-</b>	<b>-</b>	<b>3,336</b>

(a) Production and shipments reported represents BHP Billiton's 50% equity interest in MetCoal Holdings. MetCoal Holdings is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd and acquired QCT Resources Limited (QCT) in November 2000. In June 2001, Mitsubishi acquired the balance of the shares in QCT from BHP Billiton.

#### Illawarra, Australia

<b>Production</b>	1,619	1,889	2,055	1,841	1,265	5,161	4,685
<b>Shipments</b>							
Coking coal	1,410	1,686	1,457	1,655	1,555	4,667	4,248
Thermal coal	67	246	136	94	49	279	360
<b>Total</b>	<b>1,477</b>	<b>1,932</b>	<b>1,593</b>	<b>1,749</b>	<b>1,604</b>	<b>4,946</b>	<b>4,608</b>

#### MANGANESE ORES

##### South Africa

<b>Saleable production (a)</b>	538	490	467	501	424	1,392	1,672
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(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

##### Australia

<b>Saleable production (a)</b>	379	446	505	387	467	1,359	1,166
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(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

#### MANGANESE ALLOYS

##### South Africa

<b>Saleable production (a)</b>	96	85	69	101	115	285	313
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(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

##### Australia

<b>Saleable production (a)</b>	64	51	50	63	51	164	195
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(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

#### HOT BRIQUETTED IRON

##### Boodarie™ Iron, Australia

<b>Production</b>	177	276	386	384	277	1,047	573
<b>Shipments</b>	238	342	358	302	391	1,051	399

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				9 MONTHS ENDED		
	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002	MARCH 2001
<b>STAINLESS STEEL MATERIALS</b>							
BHP Billiton attributable production and sales unless otherwise stated. (‘000 tonnes)							
<b>NICKEL</b>							
<b><u>CMSA, Colombia</u></b>							
<b>Production</b>	9.4	9.1	9.6	10.4	<b>10.5</b>	<b>30.5</b>	22.7
<b>Sales</b>	8.8	10.2	9.1	10.4	<b>10.5</b>	<b>30.0</b>	20.7
<b><u>Yabulu, Australia</u></b>							
<b>Production</b>							
Nickel	7.4	7.7	6.3	7.1	<b>7.3</b>	<b>20.7</b>	21.3
Cobalt	0.5	0.5	0.4	0.4	<b>0.5</b>	<b>1.3</b>	1.3
<b>Sales</b>							
Nickel	6.5	8.2	7.7	6.9	<b>7.3</b>	<b>21.9</b>	19.1
Cobalt	0.4	0.4	0.4	0.5	<b>0.5</b>	<b>1.4</b>	1.2
<b>CHROME ORES</b>							
<b><u>South Africa</u></b>							
<b>Saleable production (a)</b>	674	665	629	609	<b>549</b>	<b>1,787</b>	2,493
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							
<b>FERROCHROME</b>							
<b><u>South Africa</u></b>							
<b>Saleable production (a)</b>	192	194	207	206	<b>201</b>	<b>614</b>	714
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							

## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				9 MONTHS ENDED		
	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002	MARCH 2001
<b>ENERGY COAL</b>							
BHP Billiton attributable production and sales unless otherwise stated. (‘000 tonnes)							
<b>Ingwe, South Africa</b>							
<b>Production</b>	14,379	14,571	14,538	13,724	<b>13,633</b>	<b>41,895</b>	46,751
<b>Sales</b>							
Export	6,164	6,557	6,289	6,083	<b>5,605</b>	<b>17,977</b>	19,222
Local utility	6,957	6,821	7,477	6,780	<b>6,979</b>	<b>21,236</b>	24,328
Inland	1,207	1,110	1,092	1,111	<b>835</b>	<b>3,038</b>	3,897
<b>Total</b>	<b>14,328</b>	<b>14,488</b>	<b>14,858</b>	<b>13,974</b>	<b>13,418</b>	<b>42,250</b>	<b>47,447</b>
<b>New Mexico, USA</b>							
<b>Production</b>							
Navajo Coal	1,838	2,170	1,694	1,682	<b>1,801</b>	<b>5,177</b>	5,501
San Juan Coal	2,155	1,720	1,412	1,488	<b>1,465</b>	<b>4,365</b>	5,534
<b>Total</b>	<b>3,993</b>	<b>3,890</b>	<b>3,106</b>	<b>3,170</b>	<b>3,266</b>	<b>9,542</b>	<b>11,035</b>
<b>Sales - local utility</b>	3,566	3,434	3,407	3,489	<b>2,882</b>	<b>9,778</b>	10,916
<b>Hunter Valley, Australia</b>							
<b>Production</b>	1,512	1,329	1,173	863	<b>1,129</b>	<b>3,165</b>	3,974
<b>Sales</b>							
Export	1,190	1,201	604	571	<b>904</b>	<b>2,079</b>	2,824
Inland	396	399	398	378	<b>342</b>	<b>1,118</b>	1,023
<b>Total</b>	<b>1,586</b>	<b>1,600</b>	<b>1,002</b>	<b>949</b>	<b>1,246</b>	<b>3,197</b>	<b>3,847</b>
<b>Kalimantan, Indonesia</b>							
<b>Production (a)</b>							
Senakin (b)	924	1,099	1,161	801	-	<b>1,962</b>	2,879
Satui (b)	926	981	1,068	777	-	<b>1,845</b>	2,615
Petangis	185	211	221	201	<b>186</b>	<b>608</b>	641
<b>Total</b>	<b>2,035</b>	<b>2,291</b>	<b>2,450</b>	<b>1,778</b>	<b>186</b>	<b>4,414</b>	<b>6,135</b>
<b>Sales - export</b>	1,942	2,308	2,312	1,684	<b>242</b>	<b>4,238</b>	6,066
(a) Reported on 86.5% basis after allowing for the Indonesian state-owned corporation's 13.5% share of all production. (b) BHP Billiton sold its interest in Senakin and Satui effective 30 November 2001.							
<b>CDC &amp; CZN, Colombia (a)</b>							
<b>Production</b>	1,091	1,053	1,138	1,088	<b>1,022</b>	<b>3,248</b>	1,778
<b>Sales - export</b>	1,102	959	1,098	688	<b>971</b>	<b>2,757</b>	1,778
(a) Carbonnes del Cerrejon (BHP Billiton 33.3%) and Cerrejon Zona Norte (BHP Billiton 16.7%) were acquired in September 2000 and November 2000 respectively. BHP Billiton increased its interest in CZN to 33.3% effective February 2002.							



## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				9 MONTHS ENDED		
	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002	MARCH 2001
<b>PETROLEUM</b>							
BHP Billiton attributable production unless otherwise stated.							
<b>CRUDE OIL &amp; CONDENSATE ('000 barrels)</b>							
Bass Strait	6,990	6,946	7,387	7,197	<b>6,593</b>	<b>21,177</b>	21,893
North West Shelf - condensate	1,240	1,239	1,331	1,310	<b>1,525</b>	<b>4,166</b>	3,609
North West Shelf - Wanaea/Cossack	1,820	1,757	1,652	1,919	<b>1,851</b>	<b>5,422</b>	5,387
Laminaria	3,533	3,076	3,001	2,569	<b>1,958</b>	<b>7,528</b>	11,777
Buffalo (a)	-	-	-	-	-	-	1,520
Griffin	2,241	1,194	1,037	863	<b>1,971</b>	<b>3,871</b>	5,946
Pakistan (b)	3	14	17	19	<b>20</b>	<b>56</b>	3
Typhoon (c)	-	-	835	1,443	<b>1,507</b>	<b>3,785</b>	-
Americas	941	958	918	919	<b>917</b>	<b>2,754</b>	2,711
Liverpool Bay	2,469	2,516	2,830	2,868	<b>2,770</b>	<b>8,468</b>	6,163
Bruce/Keith (d)	674	678	483	640	<b>532</b>	<b>1,655</b>	1,722
<b>Total</b>	<b>19,911</b>	<b>18,378</b>	<b>19,492</b>	<b>19,747</b>	<b>19,644</b>	<b>58,883</b>	60,731
<b>NATURAL GAS (billion cubic feet)</b>							
Bass Strait	22.91	26.75	30.05	23.14	<b>17.18</b>	<b>70.37</b>	69.65
North West Shelf - Domestic	3.29	3.81	3.68	3.73	<b>3.45</b>	<b>10.86</b>	9.70
North West Shelf - LNG	14.24	13.47	15.76	15.56	<b>15.22</b>	<b>46.54</b>	43.26
Griffin	0.73	0.84	1.35	1.25	<b>0.93</b>	<b>3.53</b>	2.30
Pakistan (b)	0.40	2.03	2.66	2.83	<b>2.94</b>	<b>8.43</b>	0.40
Typhoon (c)	-	-	0.67	1.48	<b>2.01</b>	<b>4.16</b>	-
Americas	5.19	5.52	5.41	5.45	<b>4.40</b>	<b>15.26</b>	15.78
Bruce	10.43	7.59	3.28	10.65	<b>8.44</b>	<b>22.36</b>	24.82
Keith (d)	0.24	0.25	0.19	0.27	<b>0.11</b>	<b>0.57</b>	0.35
Liverpool Bay	10.18	11.38	8.19	11.87	<b>11.63</b>	<b>31.69</b>	23.93
<b>Total</b>	<b>67.61</b>	<b>71.64</b>	<b>71.24</b>	<b>76.23</b>	<b>66.31</b>	<b>213.77</b>	190.19
<b>LPG ('000 tonnes)</b>							
Bass Strait	113.21	117.66	128.52	107.80	<b>108.47</b>	<b>344.79</b>	336.85
North West Shelf	30.44	31.65	36.32	35.53	<b>33.33</b>	<b>105.18</b>	92.61
Griffin	0.51	-	-	-	-	-	3.58
Bruce	23.01	24.85	16.51	28.50	<b>18.73</b>	<b>63.74</b>	61.30
Keith (d)	3.45	1.44	1.36	1.18	<b>0.67</b>	<b>3.21</b>	3.88
<b>Total</b>	<b>170.62</b>	<b>175.60</b>	<b>182.71</b>	<b>173.01</b>	<b>161.20</b>	<b>516.92</b>	498.22
<b>ETHANE ('000 tonnes)</b>	15.69	18.53	24.05	18.59	<b>18.87</b>	<b>61.51</b>	48.86

(a) Buffalo sold effective September 2000.

(b) Zamzama extended well test commenced in March 2001.

(c) Typhoon commenced production in July 2001.

(d) Keith commenced production in November 2000.

## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				9 MONTHS ENDED		
	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002	MARCH 2001
<b>BHP STEEL</b>							
BHP Billiton attributable production unless otherwise stated. (‘000 tonnes)							
<b>PRODUCTION</b>							
<b>Iron Sands</b>							
NZS, New Zealand	274	478	397	464	395	1,256	1,709
<b>Coke</b>							
Port Kembla, Australia	578	643	661	620	626	1,907	1,793
<b>Iron</b>							
Port Kembla, Australia	1,177	1,269	1,262	1,191	1,144	3,597	3,706
<b>Raw Steel</b>							
Port Kembla, Australia	1,120	1,176	1,238	1,109	1,126	3,473	3,654
NZS, New Zealand	157	152	144	153	125	422	450
Total	1,277	1,328	1,382	1,262	1,251	3,895	4,104
Delta, Ohio (a)	190	197	196	196	202	594	569
<b>Marketable Steel Products</b>							
<b>Flat Products</b>							
Flat and Tinplate products	1,094	1,183	1,183	1,054	1,103	3,340	3,488
<b>Coated Products</b>							
Rolled and coated products	462	474	533	400	489	1,422	1,457
Flat and coated products (NZS)	139	135	137	117	128	382	401
Rolled and coated products (offshore)	81	89	69	70	70	209	249
Building products (includes offshore)	42	42	40	36	32	108	116
Total (b)	1,345	1,469	1,377	1,169	1,396	3,942	4,038
Delta, Ohio (a)	186	193	192	192	198	582	557
<b>DESPATCHES (c)</b>							
<b>Business unit despatches</b>							
Flat Products	1,098	1,294	1,128	996	1,164	3,288	3,410
Coated Products	666	813	746	657	648	2,051	2,089
Total (d)	1,282	1,587	1,296	1,153	1,386	3,835	3,755
<b>External despatches</b>							
Australia							
Domestic (e)	515	585	691	569	545	1,805	1,503
Export	546	757	387	391	653	1,431	1,602
New Zealand							
Domestic (e)	56	55	61	56	60	177	185
Export	77	97	83	67	58	208	200
Other offshore	88	93	74	70	70	214	265
Total	1,282	1,587	1,296	1,153	1,386	3,835	3,755
Delta, Ohio (a)	190	191	191	189	208	588	557

(a) Production and despatches reported is that proportion determined by BHP Steel's equity interest in North Star BHP LLC (50%).

(b) Total excludes production for intra-business sales. Therefore, the total figure is less than the sum of the individual businesses.

(c) Steel products only. Excludes pig iron and by-products.

(d) Total excludes intra-business sales. Therefore, the total figure is less than the sum of the individual businesses.

(e) Includes despatches to OneSteel Limited from 1 November 2000.

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				9 MONTHS ENDED		
	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	MARCH 2002	MARCH 2001

**EXPLORATION, TECHNOLOGY & NEW BUSINESS**

BHP Billiton attributable production and sales unless otherwise stated.

**DIAMONDS****Ekati™, Canada**

<b>Production (a)</b>	('000 carats)	375	427	767	928	<b>932</b>	<b>2,627</b>	1,002
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(a) Interest in Ekati™ increased from 51% to 80% effective July 2001.