

NEWS RELEASE

Release Time IMMEDIATE

Date 25 January 2002

Number 02/02

BHP BILLITON PRODUCTION REPORT FOR THE QUARTER ENDED 31 DECEMBER 2001

BHP Billiton today released its production report for the quarter ended 31 December 2001. The results demonstrate a solid operational performance, particularly from the iron ore and petroleum assets, and the contribution from new copper, metallurgical coal, petroleum and alumina operations.

The production figures also reflect BHP Billiton's international resource management strategy, including the decision to temporarily reduce copper production by an estimated 170,000 tonnes per annum.

- Aluminium production was six per cent lower than the December 2000 quarter and four per cent lower than the September 2001 quarter. Production at Mozal (Mozambique) was significantly higher during the December 2001 quarter, compared to the corresponding period in 2000, reflecting the completion of full commissioning at that project in December 2000. Lower production at Alumar and Valesul over the half year reflects temporary power usage restrictions instigated by the Brazilian government in June 2001. Power rationing in the north of the country was suspended in January 2001 and it is expected that Alumar will return to full production during the March 2002 quarter.
- Alumina production was 81 per cent higher than the December 2000 quarter and in line with the September 2001 quarter reflecting BHP Billiton's increased ownership in Worsley (Australia), effective January 2001 and a production capacity expansion at that asset, completed in April 2001.
- Oil and Condensate production was in line with both the December 2000 quarter and the September 2001 quarter. Bass Strait (Australia) production remained constant compared to both periods due to successful infill drilling. Liverpool Bay (UK) production was significantly higher than the December 2000 quarter due to increased stabilised production from that asset.

Increased production was also recorded at the Bruce and Keith fields (UK) during the December 2001 quarter due to increased customer demand. In addition, Typhoon (USA) reported higher production during the December 2001 quarter following the ramp-up of first production from the deepwater Gulf of Mexico asset (commenced operations in July 2001). Higher production was recorded at the Wanaea/Cossack fields (Australia) during the December 2001 quarter following planned maintenance in the previous quarter.

- Natural Gas production was 25 per cent higher than the December 2000 quarter and seven per cent higher than the September 2001 quarter. Higher year on year gas production at Bass Strait (Australia) was due to sales into the Eastern Gas Pipeline. Compared to both periods, natural gas production was also significantly higher at the Liverpool Bay, Bruce and Keith fields (UK) due to increased customer demand.
- Copper production was 18 per cent lower than the December 2000 quarter and 10 per cent higher than the September 2001 quarter. Copper production at Escondida (Chile) was lower compared to both periods due to temporary production cuts announced in November 2001 and a natural decline in head grade. BHP Billiton recorded higher copper production in the December 2001 quarter following the successful achievement of commercial production at Antamina (Peru) in October 2001 more than four months ahead of schedule. Lower year on year copper production was largely due to BHP Billiton no longer reporting production from the Ok Tedi mine (Papua New Guinea).

During January 2002, BHP Billiton commenced the temporary curtailment of production at its Tintaya (Peru) operations and closed its remaining in-situ leaching operations at San Manuel (USA) as part of its international copper resource management strategy. At the time of the announcements Tintaya was producing 90,000 tonnes per annum of copper, while San Manuel was producing 9,000 tonnes per annum of copper cathode.

- Iron Ore production was six per cent higher than the December 2000 quarter and in line with the September 2001 quarter. Western Australian iron ore set new production records during both the half year and December 2001 quarter (8.2 per cent higher than the previous half year and 14.2 per cent higher than the December 2000 quarter) due to continuing strong demand for product in Japan, China and other Asian markets. Higher production in the December 2001 quarter also allowed for the rebuilding of port stockpiles from previously low levels. During the half year, BHP Billiton sold 37.1 million wet tonnes (100 per cent terms) of WA iron ore, which is an increase of 4.9 per cent compared to the corresponding period in 2000.
- Metallurgical Coal production was eight per cent lower than the December 2000 quarter and 10 per cent lower than the September 2001 quarter. Shipments from the Queensland (Australia) coal mines were 13.4 million tonnes over the half year, or two per cent higher than the corresponding period in 2000. Higher production was recorded at Blackwater (Australia) during the December 2001 quarter following the expansion of production facilities and the successful integration of the South Blackwater operations, acquired as part of QCT Resources in July 2001.

Lower production, compared to the December 2000 quarter, follows the equalisation of Queensland (Australia) coal interests with Mitsubishi to form the BHP Billiton Mitsubishi Alliance in March 2001. Production at the Gregory Joint Venture (Australia) during the half year was impacted by adverse roof conditions encountered at the Crinum mine between August and December.

- Energy Coal production was 20 per cent lower than the December 2000 quarter and eight per cent lower than the September 2001 quarter. The decline in production was largely due to the divestment of BHP Billiton's 80 per cent interest in the PT Arutmin assets (Indonesia) in November 2001 and the sale of the Matla and Glisa mines (South Africa) in the June 2001 quarter. Lower production during the half year also reflects the accelerated closure of the Rietspruit mine (South Africa) in November 2001.
- Nickel production during the quarter was 22 per cent higher than the December 2000 quarter and 10 per cent higher than the September 2001 quarter. The year on year increase was largely due to higher production and sales at Cerro Matoso (Colombia) following commencement of production from the Line II expansion in January 2001. Higher production was also recorded at Yabulu (Australia) and Cerro Matoso during the December 2001 quarter following the completion of planned maintenance in the previous period.
- Ekati™ Diamond production was 192 per cent higher than the December 2000 quarter and 21 per cent higher than the September 2001 quarter following the acquisition of Dia Met Minerals Ltd, effective 1 July 2001. Higher production was also recorded during the December quarter following the commencement of mining at the Misery pipe in December 2001. Production from the Misery pipe will provide a small but consistent proportion of the Ekati™ mine's total output with the Panda pipe continuing to be the main source of production.
- Raw Steel production was eight per cent lower than the December 2000 quarter and nine per cent lower than the September 2001 quarter. Lower production was largely due to industrial action at the Port Kembla steelworks (Australia) during the December 2001 quarter. Domestic despatches were significantly higher, compared to the December 2000 quarter, due to strong demand for coated, pipe and tube, plate and tinplate products.

Further news and information can be found on our Internet site: www.bhpbilliton.com

Australia

Andrew Nairn, Investor Relations
Tel: + 61 3 9609 3952 Mobile: +61 408 313 259
email: Andrew.W.Nairn@bhpbilliton.com

Mandy Frostick, Media Relations

Tel: +61 3 9609 4157 Mobile: +61 419 546 245 email: Mandy.J.Frostick@bhpbilliton.com

United States

Francis McAllister, Investor Relations

Tel: +1 713 961 8625 Mobile: +1 713 480 3699

email: Francis.R.McAllister@bhpbilliton.com

United Kingdom/South Africa

Michael Campbell, Investor & Media Relations
Tel: +27 11 376 3360 Mobile: +27 82 458 2587
email: Michael.J.Campbell@bhpbilliton.com

Ariane Gentil, Manager Communications

Tel: +44 20 7747 3977 Mobile: + 44 7881 518 715

email: Ariane.Gentil@bhpbilliton.com

BHP BILLITON PRODUCTIO	ON SUMMARY								
		QUA	ARTER END	ED	HALF YEA	R ENDED	(% CHANGE	
	•						DEC Q01	DEC Q01	YTD 01
		DEC	SEPT	DEC	DEC	DEC	VS	VS	VS
		2000	2001	2001	2001	2000	DEC Q00	SEPT Q01	YTD 00
ALUMINIUM									
Alumina	('000 tonnes)	533	964	965	1,929	1,072	81%	0%	80%
Aluminium	('000 tonnes)	251	244	235	479	484	-6%	-4%	-1%
BASE METALS									
Copper	('000 tonnes)	271.6	202.1	221.6	423.6	483.7	-18%	10%	-12%
Lead	(tonnes)	51,104	54,032	53,212	107,244	104,047	4%	-2%	3%
Zinc	(tonnes)	33,804	29,402	46,719	76,122	63,315	38%	59%	20%
Gold	(ounces)	186,314	69,682	74,162	143,844	361,353	-60%	6%	-60%
Silver	('000 ounces)	8,060	8,183	9,281	17,464	16,135	15%	13%	8%
Molybdenum	('000 tonnes)	0.1	0.2	0.2	0.3	0.1	12%	1%	123%
CARBON STEEL MATERIALS									
Iron ore	('000 tonnes)	16,230	17,080	17,283	34,363	33,510	6%	1%	3%
Metallurgical coal	('000 tonnes)	8,877	9,035	8,149	17,184	16,841	-8%	-10%	2%
Manganese ores	('000 tonnes)	897	973	888	1,860	1,921	-1%	-9%	-3%
Manganese alloys	('000 tonnes)	173	119	165	284	348	-5%	39%	-18%
Hot briquetted iron	('000 tonnes)	291	386	384	770	396	32%	0%	95%
STAINLESS STEEL MATERIAL	S								
Nickel	('000 tonnes)	14.4	15.9	17.5	33.4	27.2	22%	10%	23%
Chrome ores	('000 tonnes)	898	629	609	1,238	1,819	-32%	-3%	-32%
Ferrochrome	('000 tonnes)	249	207	206	413	522	-17%	0%	-21%
ENERGY COAL	('000 tonnes)	25,821	22,405	20,623	43,028	46,663	-20%	-8%	-8%
PETROLEUM									
Crude oil and condensate	(ldd 000)	20,000	19,492	19,747	39,239	40,817	-1%	1%	-4%
Natural gas	(bcf)	60.83	71.24	76.23	147.47	122.58	25%	7%	20%
LPG	('000 tonnes)	155.04	182.71	173.01	355.72	327.81	12%	-5%	9%
Ethane	('000 tonnes)	9.98	24.05	18.59	42.64	33.17	86%	-23%	29%
BHP STEEL									
Raw steel	('000 tonnes)	1,372	1,382	1,262	2,644	2,827	-8%	-9%	-6%
Marketable steel products	('000 tonnes)	1,268	1,377	1,169	2,546	2,693	-8%	-15%	-5%
EXPLOR'N, TECH & NEW BUS									
Diamonds	('000 carats)	318	767	928	1,695	627	192%	21%	170%

			QUA	ARTER ENDE	D		HALF YEAR	F YEAR ENDED	
	BHP Billiton	DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC	
	Interest	2000	2001	2001	2001	2001	2001	2000	
A L LIBAINIU IBA									
ALUMINIUM ALUMINA									
Production ('000 tonnes)									
-	86%	211	541	674	662	671	1,333	417	
Worsley (a)	45%	211		211	219	209	1,333 428		
Suriname			213					428	
Alumar	36%	107	114	113	83	85	168	227	
Total	_	533	868	998	964	965	1,929	1,072	
ALUMINIUM									
Production ('000 tonnes)									
Hillside	100%	127	122	123	125	117	242	253	
Bayside	100%	45	44	43	44	45	89	91	
Alumar	46.3%	44	42	43	35	32	67	87	
Valesul	45.5%	12	11	9	8	9	17	23	
Mozal (b)	47%	23	31	32	32	32	64	30	
Total	-1770 -	251	250	250	244	235	479	484	
Total	-	201	200	200	211	200	470	101	
BASE METALS (c)									
COPPER Payable metal ('000 tonnes)	`								
		105.0	00.2	90.4	00.2	90.4	460 F	245.0	
Escondida	57.5%	105.8	98.3	89.1	89.3	80.1	169.5	215.3	
Ok Tedi (d)	52%	54.1	51.7	53.4	-	-	-	103.9	
Tintaya	100%	24.0	18.4	20.1	20.9	22.9	43.8	46.5	
Antamina (e)	33.8%	-	-	-	-	26.5	26.5	-	
Alumbrera (e)	25%	9.9	10.8	11.9	11.6	12.0	23.6	9.9	
Highland Valley (e)	33.6%	16.1	14.8	14.1	16.1	16.0	32.1	16.1	
Selbaie	100%	3.2	3.3	2.9	2.5	2.7	5.1	6.6	
Total	-	213.1	197.2	191.5	140.4	160.2	300.6	398.3	
Refined production ('000 to	•								
Escondida	57.5%	20.5	21.0	22.0	21.9	21.9	43.8	40.4	
Cerro Colorado (e)	100%	31.0	32.0	33.8	34.0	33.8	67.8	31.0	
San Manuel	100%	2.6	2.5	2.3	2.3	2.2	4.5	5.4	
Pinto Valley	100%	4.4	3.9	3.8	3.4	3.4	6.8	8.7	
Total	-	58.5	59.4	62.0	61.6	61.4	123.0	85.4	
LEAD									
Payable metal (tonnes)									
Cannington	100%	49,503	45,228	54,271	52,879	51,914	104,793	100,830	
Pering	100%	1,601	1,320	1,486	1,153	1,298	2,451	3,217	
Total	-	51,104	46,548	55,757	54,032	53,212	107,244	104,047	
ZINC									
Payable metal (tonnes)									
Cannington	100%	17,994	15,877	17,176	14,058	17,285	31,343	31,141	
Antamina (e)	33.8%	-	-	-	-	16,010	16,010	-	
Selbaie	100%	10,312	8,868	7,969	9,456	8,106	17,562	21,671	
Pering	100%	5,498	5,010	5,397	5,888	5,318	11,206	10,503	
Total	_	33,804	29,755	30,542	29,402	46,719	76,122	63,315	

Refer footnotes on page 5.

			QUARTER ENDED				HALF YEAR ENDE	
	BHP Billiton	DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
	Interest	2000	2001	2001	2001	2001	2001	2000
BASE METALS (continued)								
GOLD								
Payable concentrate (ounce	s)							
Ok Tedi (d)	52%	127,049	115,576	124,729	-	-	-	267,797
Escondida	57.5%	13,270	10,582	10,302	10,641	12,166	22,807	28,713
Tintaya	100%	4,638	5,146	7,693	10,249	11,500	21,749	11,585
Alumbrera (e)	25%	32,013	31,947	42,205	42,584	45,567	88,151	32,013
Selbaie	100%	9,344	8,472	8,198	6,207	4,929	11,136	21,24
Total	-	186,314	171,723	193,126	69,682	74,162	143,844	361,35
SILVER								
Payable metal ('000 ounces)								
Cannington	100%	7,591	6,462	7,806	7,804	7,915	15,719	15,220
Antamina (e)	33.8%	-	-	-	-	690	690	-
Selbaie	100%	469	362	259	379	676	1,055	91
Total	_	8,060	6,824	8,065	8,183	9,281	17,464	16,13
MOLYBDENUM								
Payable metal ('000 tonnes)								
Highland Valley (e)	33.6%	0.14	0.12	0.12	0.15	0.15	0.30	0.14
CARBON STEEL MATERIALS	S							
Production ('000 tonnes)								
Mt Newman Joint Venture	85%	5,500	4,591	5,239	5,973	6,423	12,396	11,120
Goldsworthy Joint Venture	85%	1,730	1,453	1,788	1,656	1,667	3,323	3,360
Yandi Joint Venture	85%	5,840	6,354	6,882	7,046	6,933	13,979	12,92
Jimblebar		•	•	-	-	•		
	100%	1,250	991	1,272	1,182	1,332	2,514	2,380
Samarco	50%	1,910	1,885 15,274	1,893 17,074	1,223	928 17,283	2,151	3,730
Total		16,230	15.774			17.283	34,363	
				17,074	17,080	,200	· ·	33,510
			. 5,=	17,074	17,000	,200	·	33,510
Production ('000 tonnes)	-							
Production ('000 tonnes) CQCA Joint Venture (g)	50%	3,794	3,519	4,064	4,002	3,908	7,910	
Production ('000 tonnes)	50% 50%	3,794 -						
Production ('000 tonnes) CQCA Joint Venture (g)		3,794 - 970			4,002	3,908	7,910	7,75: -
Production ('000 tonnes) CQCA Joint Venture (g) South Blackwater (h)	50%	-	3,519 -	4,064 -	4,002 670	3,908 524	7,910 1,194	7,75: - 1,82
Production ('000 tonnes) CQCA Joint Venture (g) South Blackwater (h) Gregory Joint Venture (g)	50% 50%	970	3,519 - 845	4,064 - 960	4,002 670 486	3,908 524 408	7,910 1,194 894	7,75: - 1,82 2,93:
Production ('000 tonnes) CQCA Joint Venture (g) South Blackwater (h) Gregory Joint Venture (g) BHP Mitsui Coal (i)	50% 50% 80%	970 1,525	3,519 - 845 1,678	4,064 - 960 1,802	4,002 670 486	3,908 524 408 1,467	7,910 1,194 894	7,75; - 1,82; 2,93; 1,26(
Production ('000 tonnes) CQCA Joint Venture (g) South Blackwater (h) Gregory Joint Venture (g) BHP Mitsui Coal (i) QCT Resources (j)	50% 50% 80% 50%	970 1,525 1,260	3,519 - 845 1,678 1,837	4,064 - 960 1,802 2,087	4,002 670 486 1,823	3,908 524 408 1,467	7,910 1,194 894 3,290	7,755
Production ('000 tonnes) CQCA Joint Venture (g) South Blackwater (h) Gregory Joint Venture (g) BHP Mitsui Coal (i) QCT Resources (j) Illawarra Total	50% 50% 80% 50%	970 1,525 1,260 1,328	3,519 - 845 1,678 1,837 1,619	4,064 - 960 1,802 2,087 1,889	4,002 670 486 1,823 - 2,055	3,908 524 408 1,467 - 1,841	7,910 1,194 894 3,290 - 3,896	7,753 - 1,82 2,93 1,26 3,06
Production ('000 tonnes) CQCA Joint Venture (g) South Blackwater (h) Gregory Joint Venture (g) BHP Mitsui Coal (i) QCT Resources (j) Illawarra Total MANGANESE ORES Saleable production ('000 to	50% 50% 80% 50% 100% -	970 1,525 1,260 1,328 8,877	3,519 - 845 1,678 1,837 1,619 9,498	4,064 - 960 1,802 2,087 1,889 10,802	4,002 670 486 1,823 - 2,055 9,035	3,908 524 408 1,467 - 1,841 8,149	7,910 1,194 894 3,290 - 3,896 17,184	7,758 - 1,82 2,938 1,266 3,066 16,84
South Blackwater (h) Gregory Joint Venture (g) BHP Mitsui Coal (i) QCT Resources (j) Illawarra Total MANGANESE ORES Saleable production ('000 to South Africa (k)	50% 50% 80% 50% 100% -	970 1,525 1,260 1,328 8,877	3,519 - 845 1,678 1,837 1,619 9,498	4,064 - 960 1,802 2,087 1,889 10,802	4,002 670 486 1,823 - 2,055 9,035	3,908 524 408 1,467 - 1,841 8,149	7,910 1,194 894 3,290 - 3,896 17,184	7,758 - 1,82 2,938 1,266 3,066 16,84
Production ('000 tonnes) CQCA Joint Venture (g) South Blackwater (h) Gregory Joint Venture (g) BHP Mitsui Coal (i) QCT Resources (j) Illawarra Total MANGANESE ORES Saleable production ('000 to	50% 50% 80% 50% 100% -	970 1,525 1,260 1,328 8,877	3,519 - 845 1,678 1,837 1,619 9,498	4,064 - 960 1,802 2,087 1,889 10,802	4,002 670 486 1,823 - 2,055 9,035	3,908 524 408 1,467 - 1,841 8,149	7,910 1,194 894 3,290 - 3,896 17,184	7,758 - 1,82 2,938 1,266 3,066 16,84

Refer footnotes on page 5.

BHP BILLITON ATTRIBUT			QUA	ARTER ENDE	D		HALF YEAR	R ENDED
	BHP Billiton	DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
	Interest	2000	2001	2001	2001	2001	2001	2000
CARBON STEEL MATERIALS	S (cont'd)							
MANGANESE ALLOYS	o (oont a)							
Saleable production ('000 to	nnes)							
South Africa (k)	60%	106	96	85	69	101	170	217
Australia (k)	60%	67	64	51	50	63	113	131
Total	_	173	160	136	119	165	284	348
HOT BRIQUETTED IRON								
Production ('000 tonnes)								
Boodarie™ Iron	100%	291	177	276	386	384	770	396
STAINLESS STEEL MATERIA	ALS							
NICKEL								
Production ('000 tonnes)								
CMSA	99.8%	6.9	9.4	9.1	9.6	10.4	20.0	13.3
Yabulu	100%	7.5	7.4	7.7	6.3	7.1	13.4	13.9
Total	_	14.4	16.8	16.8	15.9	17.5	33.4	27.2
CHROME ORES								
Saleable production ('000 to	nnes)							
South Africa (k)	60%	898	674	665	629	609	1,238	1,819
FERROCHROME Saleable production ('000 to South Africa (k)	nnes) 60%	249	192	194	207	206	413	522
ENERGY COAL								
Production ('000 tonnes)								
South Africa	100%	17,811	14,379	14,571	14,538	13,724	28,262	32,372
USA	100%	3,962	3,993	3,890	3,106	3,170	6,276	7,042
Australia	100%	1,227	1,512	1,329	1,173	863	2,036	2,462
Indonesia (I)	80%	2,134	2,035	2,291	2,450	1,778	4,228	4,100
Colombia (m)	17%-33%	687	1,091	1,053	1,138	1,088	2,226	687
Total	-	25,821	23,010	23,134	22,405	20,623	43,028	46,663
PETROLEUM								
Production								
Crude oil & condensate	(000 bbl)	20,000	19,911	18,378	19,492	19,747	39,239	40,817
Natural gas	(bcf)	60.83	67.61	71.64	71.24	76.23	147.47	122.58
LPG	('000 tonnes)	155.04	170.62	175.60	182.71	173.01	355.72	327.81
Ethane	('000 tonnes)	9.98	15.69	18.53	24.05	18.59	42.64	33.17
BHP STEEL								
Production ('000 tonnes)								
Production ('000 tonnes) Raw steel	100%	1,372 1,268	1,277 1,345	1,328	1,382 1,377	1,262	2,644	2,827

Refer footnotes on page 5.

BHP BILLITON ATTRIBUTABLE PRODUCTION

	_	QUARTER ENDED						HALF YEAR ENDED		
	BHP Billiton	DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC		
	Interest	2000	2001	2001	2001	2001	2001	2000		
EXPLORATION, TECH & NE	EW BUSINESS									
DIAMONDS	EW BOOMESO									
Production ('000 carats)										
Ekati™ (n)	80%	318	375	427	767	928	1,695	627		

- (a) Interest in Worsley increased from 30% to 86% effective January 2001.
- (b) Mozal produced its first metal in June 2000 and achieved full commissioning of its 253,000 tpa capacity in December 2000.
- (c) Metal production is reported on the basis of payable metal.
- (d) Ok Tedi data shown on 100% basis. BHP Billiton holds a 52% equity interest in Ok Tedi. BHP Billiton announced in August 2001 that no profit would be recognised for Ok Tedi from 1 July 2001 except to the extent that dividends are received. Accordingly, Ok Tedi September 2001 and December 2001 quarter copper production (100% basis) of 48,200 tonnes and 43,800 tonnes respectively and gold production of 104,855 ounces and 98,210 ounces respectively has not been recognised.
- (e) Included from 1 October 2000, the effective date of the acquisition of Rio Algom. Antamina commenced commercial production in October 2001.
- (f) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.
- (g) BHP Billiton interest is 50% from 28 June 2001 (previously CQCA joint venture 52.1% and Gregory joint venture 64.14%).
- (h) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd.
- (i) Shown on 100% basis before 20% outside equity interest.
- (j) Production reported represents BHP Billiton's 50% equity interest in MetCoal Holdings. MetCoal Holdings is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd and acquired QCT Resources Limited (QCT) in November 2000. In June 2001, Mitsubishi acquired the balance of the shares in QCT from BHP Billiton.
- (k) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.
- (I) Production shown on 86.5% basis after allowing for Indonesian state owned corporation's 13.5% share of production. BHP Billiton sold its interest in the Senakin and Satui mines effective 30 November 2001.
- (m) Carbonnes del Cerrejon (BHP Billiton 33.3%) and Cerrejon Zona Norte (BHP Billiton 16.7%) were acquired in September 2000 and November 2000 respectively.
- (n) Interest in Ekati™ increased from 51% to 80% effective July 2001.

ICTION	AND SHIE	OMENIT I	DEDADT

		Q O i	ARTER ENDE	ט		HALF YEAR	CINDED
	DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
	2000	2001	2001	2001	2001	2001	2000
ALUMINIUM							
BHP Billiton attributable production an	d sales unless otherwi	se stated.					
('000 tonnes)							
ALUMINA							
Production							
Worsley, Australia (a)	211	541	674	662	671	1,333	41
Paranam, Suriname	215	213	211	219	209	428	42
Alumar, Brazil	107	114	113	83	85	168	22
Total	533	868	998	964	965	1,929	1,07
Sales							
Worsley, Australia (a)	205	388	725	692	638	1,330	39
Paranam, Suriname	194	224	186	224	221	445	40
						40=	0.0
	116	120	116	79	88	167	22
Alumar, Brazil Total (a) Interest in Worsley increased from	515	732	1,027	79 995	947	1,942	
Alumar, Brazil Total (a) Interest in Worsley increased from	515	732	1,027				
Alumar, Brazil Total (a) Interest in Worsley increased from	515	732	1,027				
Alumar, Brazil Total (a) Interest in Worsley increased from the second	515 om 30% to 86% effectiv	732 re January 200	1,027	995	947	1,942	1,02
Alumar, Brazil Total (a) Interest in Worsley increased from the second	515 om 30% to 86% effectiv	732 re January 200 122	1,027	995	947	1,942	1,02
Alumar, Brazil Total (a) Interest in Worsley increased from ALUMINIUM Production Hillside, South Africa Bayside, South Africa	515 om 30% to 86% effective 127 45	732 re January 200 122 44	1,027 1. 123 43	995 125 44	947 117 45	1,942 242 89	29
Alumar, Brazil Total (a) Interest in Worsley increased from the control of the c	515 om 30% to 86% effective 127 45 44	732 re January 200 122 44 42	1,027 1. 123 43 43	995 125 44 35	947 117 45 32	1,942 242 89 67	1,02 25 5
Alumar, Brazil Total (a) Interest in Worsley increased from the control of the c	515 om 30% to 86% effective 127 45 44 12	732 re January 200 122 44 42 11	1,027 1. 123 43 43 9	995 125 44 35 8	947 117 45 32 9	1,942 242 89 67 17	1,02 25 6
Alumar, Brazil Total (a) Interest in Worsley increased from ALUMINIUM Production Hillside, South Africa Bayside, South Africa Alumar, Brazil Valesul, Brazil Mozal, Mozambique (b)	515 om 30% to 86% effective 127 45 44 12 23	732 re January 200 122 44 42 11 31	1,027 1. 123 43 43 9 32	995 125 44 35 8 32	947 117 45 32 9 32	1,942 242 89 67 17 64	1,02 25 9 8 2
Alumar, Brazil Total (a) Interest in Worsley increased from ALUMINIUM Production Hillside, South Africa Bayside, South Africa Alumar, Brazil Valesul, Brazil	515 om 30% to 86% effective 127 45 44 12	732 re January 200 122 44 42 11	1,027 1. 123 43 43 9	995 125 44 35 8	947 117 45 32 9	1,942 242 89 67 17	1,02 25 9 8
Alumar, Brazil Total (a) Interest in Worsley increased from ALUMINIUM Production Hillside, South Africa Bayside, South Africa Alumar, Brazil Valesul, Brazil Mozal, Mozambique (b) Total Sales	515 om 30% to 86% effective 127 45 44 12 23 251	732 re January 200 122 44 42 11 31 250	1,027 1. 123 43 43 9 32 250	995 125 44 35 8 32 244	947 117 45 32 9 32 235	1,942 242 89 67 17 64 479	1,02 25 8 8 2 3
Alumar, Brazil Total (a) Interest in Worsley increased from ALUMINIUM Production Hillside, South Africa Bayside, South Africa Alumar, Brazil Valesul, Brazil Mozal, Mozambique (b) Total Sales Hillside, South Africa	515 om 30% to 86% effective 127 45 44 12 23 251	732 re January 200 122 44 42 11 31 250	1,027 1. 123 43 43 9 32 250	995 125 44 35 8 32 244	947 117 45 32 9 32 235	1,942 242 89 67 17 64 479	25 8 8 2 3 48
Alumar, Brazil Total (a) Interest in Worsley increased from ALUMINIUM Production Hillside, South Africa Bayside, South Africa Alumar, Brazil Valesul, Brazil Mozal, Mozambique (b) Total Sales Hillside, South Africa Bayside, South Africa Bayside, South Africa	515 om 30% to 86% effective 127 45 44 12 23 251	732 re January 200 122 44 42 11 31 250	1,027 1. 123 43 43 9 32 250 124 50	995 125 44 35 8 32 244 123 43	947 117 45 32 9 32 235	242 89 67 17 64 479	25 8 2 3 48
Alumar, Brazil Total (a) Interest in Worsley increased from ALUMINIUM Production Hillside, South Africa Bayside, South Africa Alumar, Brazil Valesul, Brazil Mozal, Mozambique (b) Total Sales Hillside, South Africa Bayside, South Africa Alumar, Brazil	515 om 30% to 86% effective 127 45 44 12 23 251 127 46 43	732 re January 200 122 44 42 11 31 250 121 42 41	1,027 1. 123 43 43 9 32 250 124 50 45	125 44 35 8 32 244 123 43 34	947 117 45 32 9 32 235 117 43 33	242 89 67 17 64 479 240 86 67	1,02 25 9 8 2 3 48 25 8
Alumar, Brazil Total (a) Interest in Worsley increased from ALUMINIUM Production Hillside, South Africa Bayside, South Africa Alumar, Brazil Valesul, Brazil Mozal, Mozambique (b) Total Sales Hillside, South Africa Bayside, South Africa Alumar, Brazil Valesul, Brazil Valesul, Brazil	515 om 30% to 86% effective 127 45 44 12 23 251 127 46 43 11	732 re January 200 122 44 42 11 31 250 121 42 41 7	1,027 1. 123 43 43 9 32 250 124 50 45 12	125 44 35 8 32 244 123 43 34 8	947 117 45 32 9 32 235 117 43 33 8	242 89 67 17 64 479 240 86 67 16	25 1,02 25 9 8 2 3 48 25 8 8 25
Alumar, Brazil Total (a) Interest in Worsley increased from ALUMINIUM Production Hillside, South Africa Bayside, South Africa Alumar, Brazil Valesul, Brazil Mozal, Mozambique (b) Total Sales Hillside, South Africa Bayside, South Africa Alumar, Brazil	515 om 30% to 86% effective 127 45 44 12 23 251 127 46 43	732 re January 200 122 44 42 11 31 250 121 42 41	1,027 1. 123 43 43 9 32 250 124 50 45	125 44 35 8 32 244 123 43 34	947 117 45 32 9 32 235 117 43 33	242 89 67 17 64 479 240 86 67	25 9 8 2 3 48 25 8

⁽b) Mozal produced its first metal in June 2000 and achieved full commissioning of its 253,000 tpa capacity in December 2000.

PRODUCTION AND SHIPMENT REPORT

ProductionPayable copper

Payable copper

Sales

Payable gold concentrate

Payable gold concentrate

	=	DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
		2000	2001	2001	2001	2001	2001	2000
BASE METALS								
BHP Billiton attributable produ	ction and sales ur	less otherwis	e stated. Met	als production	is payable m	etal unless oth	erwise stated.	
Escondida, Chile								
Material mined (100%)	('000 tonnes)	77,436	74,691	77,115	85,344	84,821	170,164	152,994
Sulphide ore milled (100%)	('000 tonnes)	11,534	11,128	10,650	11,205	10,060	21,265	23,893
Average copper grade	(%)	1.94%	1.95%	1.82%	1.75%	1.72%	1.74%	1.89%
Production ex Mill (100%)	('000 tonnes)	190.4	176.4	159.5	162.0	144.4	306.3	389.9
Production								
Payable copper	('000 tonnes)	105.8	98.3	89.1	89.3	80.1	169.5	215.3
Payable gold concentrate	(fine ounces)	13,270	10,582	10,302	10,641	12,166	22,807	28,713
Copper cathode (SXEW)	('000 tonnes)	20.5	21.0	22.0	21.9	21.9	43.8	40.4
Sales								
Payable copper	('000 tonnes)	118.0	109.5	88.3	83.8	87.0	170.7	202.6
Payable gold concentrate	(fine ounces)	15,279	11,692	9,780	8,729	12,386	21,115	27,552
Copper cathode (SXEW)	('000 tonnes)	19.8	21.8	23.1	22.9	18.0	40.8	41.9
OK Tedi, Papua New Guinea	(a)							
Material mined	('000 tonnes)	22,673	22,244	22,482	-	-	-	44,972
Ore milled	('000 tonnes)	8,286	8,250	8,116	-	-	-	15,657
Average head grades								
- Copper	(%)	0.91%	0.85%	0.92%	-	-	-	0.92%
- Gold	(g/t)	0.77	0.70	0.82	-	-	-	0.88

QUARTER ENDED

113,760

51.7

53.4

115,576

53.4

67.5

124,729

156,860

54.1

53.5

135,494

127,049

Tintaya, Peru								
Material mined	('000 tonnes)	16,723	14,566	16,447	17,600	14,115	31,715	33,117
Ore milled	('000 tonnes)	1,744	1,429	1,508	1,640	1,569	3,209	3,364
Average copper grade	(%)	1.56%	1.47%	1.56%	1.58%	1.72%	1.65%	1.56%
Production								
Payable copper	('000 tonnes)	24.0	18.4	20.1	20.9	22.9	43.8	46.5
Payable gold concentrate	(fine ounces)	4,638	5,146	7,693	10,249	11,500	21,749	11,585
Sales								
Payable copper	('000 tonnes)	24.5	12.1	32.0	19.2	17.8	37.0	42.2
Payable gold concentrate	(fine ounces)	5,149	3,125	10,350	9,745	9,546	19,291	12,943
Cerro Colorado, Chile (a)								
Material mined	('000 tonnes)	14,957	13,342	14,177	13,595	16,677	30,272	14,957
Ore milled	('000 tonnes)	3,264	3,479	3,546	3,517	3,894	7,411	3,264
Average copper grade	(%)	1.08%	1.09%	1.09%	1.08%	1.13%	1.11%	1.08%
Production								
Copper cathode	('000 tonnes)	31.0	32.0	33.8	34.0	33.8	67.8	31.0
Sales								
Copper cathode	('000 tonnes)	30.4	32.8	33.6	34.0	31.7	65.7	30.4
(a) Cerro Colorado (BHP B	illiton 100%) includ	ed from 1 Octo	ber 2000, the	effective date	e of the acqui	sition of Rio Al	gom.	

('000 tonnes)

(fine ounces)

('000 tonnes)

(fine ounces)

HALF YEAR ENDED

103.9

89.6

235,975

267,797

⁽a) Ok Tedi data shown on 100% basis. BHP Billiton holds a 52% equity interest in Ok Tedi. BHP Billiton announced in August 2001 that no profit would be recognised for Ok Tedi from 1 July 2001 except to the extent that dividends are received.

Accordingly, Ok Tedi September 2001 and December 2001 quarter copper production (100% basis) of 48,200 tonnes and 43,800 tonnes respectively and gold production of 104,855 ounces and 98,210 ounces respectively has not been recognised.

	MENT REPORT

	QUARTER ENDED					HALF YEAR ENDED		
DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC		
000	2001	2001	2001	2001	2001	2000		

BASE METALS

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

Automino Bone (a)			
Antamina, Peru (a)	W		
Material mined (100%)	('000 tonnes)	22,589	22,589
Ore milled (100%)	('000 tonnes)	6,318	6,318
Average head grades			
- Copper	(%)	1.32%	1.32%
- Zinc	(%)	2.03%	2.03%
- Silver	(g/t)	223	223
Production			
Payable copper	('000 tonnes)	26.5	26.5
Payable zinc	(tonnes)	16,010	16,010
Payable silver	('000 ounces)	690	690
Sales			
Payable copper	('000 tonnes)	28.7	28.7
Payable zinc	(tonnes)	8,983	8,983
Payable silver	('000 ounces)	596	596

(a) BHP Billiton acquired its 33.8% interest in Antamina in October 2000 as part of the acquisition of Rio Algom. Commercial production commenced on 1 October 2001.

('000 tonnes)	27,823	25,829	27,182	29,545	28,635	58,180	27,823
('000 tonnes)	7,097	7,041	7,445	7,516	7,142	14,658	7,097
(%)	0.64%	0.71%	0.74%	0.70%	0.74%	0.72%	0.64%
(g/t)	0.8	8.0	1.0	1.0	1.1	1.0	8.0
('000 tonnes)	9.9	10.8	11.9	11.6	12.0	23.6	9.9
(fine ounces)	30,094	30,579	39,922	40,370	42,978	83,348	30,094
(fine ounces)	1,919	1,368	2,283	2,214	2,589	4,803	1,919
('000 tonnes)	8.4	9.5	14.2	9.8	13.1	22.9	8.4
(fine ounces)	26,819	27,635	45,999	34,461	48,223	82,684	26,819
(fine ounces)	1,907	1,934	2,138	2,009	1,829	3,838	1,907
	('000 tonnes) (%) (g/t) ('000 tonnes) (fine ounces) (fine ounces) ('000 tonnes) (fine ounces)	('000 tonnes) 7,097 (%) 0.64% (g/t) 0.8 ('000 tonnes) 9.9 (fine ounces) 30,094 (fine ounces) 1,919 ('000 tonnes) 8.4 (fine ounces) 26,819	('000 tonnes) 7,097 7,041 (%) 0.64% 0.71% (g/t) 0.8 0.8 ('000 tonnes) 9.9 10.8 (fine ounces) 30,094 30,579 (fine ounces) 1,919 1,368 ('000 tonnes) 8.4 9.5 (fine ounces) 26,819 27,635	('000 tonnes) 7,097 7,041 7,445 (%) 0.64% 0.71% 0.74% (g/t) 0.8 0.8 1.0 ('000 tonnes) 9.9 10.8 11.9 (fine ounces) 30,094 30,579 39,922 (fine ounces) 1,919 1,368 2,283 ('000 tonnes) 8.4 9.5 14.2 (fine ounces) 26,819 27,635 45,999	('000 tonnes) 7,097 7,041 7,445 7,516 (%) 0.64% 0.71% 0.74% 0.70% (g/t) 0.8 0.8 1.0 1.0 ('000 tonnes) 9.9 10.8 11.9 11.6 (fine ounces) 30,094 30,579 39,922 40,370 (fine ounces) 1,919 1,368 2,283 2,214 ('000 tonnes) 8.4 9.5 14.2 9.8 (fine ounces) 26,819 27,635 45,999 34,461	('000 tonnes) 7,097 7,041 7,445 7,516 7,142 (%) 0.64% 0.71% 0.74% 0.70% 0.74% (g/t) 0.8 0.8 1.0 1.0 1.1 ('000 tonnes) 9.9 10.8 11.9 11.6 12.0 (fine ounces) 30,094 30,579 39,922 40,370 42,978 (fine ounces) 1,919 1,368 2,283 2,214 2,589 ('000 tonnes) 8.4 9.5 14.2 9.8 13.1 (fine ounces) 26,819 27,635 45,999 34,461 48,223	(*000 tonnes) 7,097 7,041 7,445 7,516 7,142 14,658 (%) 0.64% 0.71% 0.74% 0.70% 0.74% 0.72% (g/t) 0.8 0.8 1.0 1.0 1.1 1.0 ('000 tonnes) 9.9 10.8 11.9 11.6 12.0 23.6 (fine ounces) 30,094 30,579 39,922 40,370 42,978 83,348 (fine ounces) 1,919 1,368 2,283 2,214 2,589 4,803 ('000 tonnes) 8.4 9.5 14.2 9.8 13.1 22.9 (fine ounces) 26,819 27,635 45,999 34,461 48,223 82,684

(a) Alumbrera (BHP Billiton 25%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.

								
Highland Valley, Canada (a	<u>a)</u>							
Material mined (100%)	('000 tonnes)	21,203	19,104	18,988	19,911	20,883	40,794	21,203
Ore milled (100%)	('000 tonnes)	13,155	11,784	11,355	12,841	12,912	25,753	13,155
Average copper grade	(%)	0.42%	0.43%	0.43%	0.43%	0.42%	0.42%	0.42%
Production								
Payable copper	('000 tonnes)	16.1	14.8	14.1	16.1	16.0	32.1	16.1
Payable Molybdenum	('000 tonnes)	0.14	0.12	0.12	0.15	0.15	0.30	0.14
Sales								
Payable copper	('000 tonnes)	10.5	10.7	11.6	23.2	18.8	42.0	10.5
Payable Molybdenum	('000 tonnes)	0.21	0.18	0.14	0.14	0.10	0.24	0.21

(a) Highland Valley (BHP Billiton 33.6%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.

			QUA	RTER ENDE	D		HALF YEAF	RENDED
	_	DEC 2000	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	DEC 2001	DEC 2000
BASE METALS		2000	2001	2001	2001	2001	2001	2000
HP Billiton attributable produ	uction and sales un	less otherwise	e stated. Met	als production	is payable m	etal unless oth	erwise stated.	
annington, Australia								
Material mined	('000 tonnes)	460	464	507	543	555 530	1,098	890
Ore milled Average head grades	('000 tonnes)	461	422	490	496	538	1,034	869
- Silver	(g/t)	606	539	577	598	567	582	64
- Lead	(%)	12.8%	12.7%	13.2%	13.2%	12.1%	12.6%	13.69
- Zinc	(%)	5.6%	5.5%	5.5%	4.8%	5.3%	5.0%	5.3
Production								
Payable silver	('000 ounces)	7,591	6,462	7,806	7,804	7,915	15,719	15,220
Payable lead	(tonnes)	49,503	45,228	54,271	52,879	51,914	104,793	100,830
Payable zinc	(tonnes)	17,994	15,877	17,176	14,058	17,285	31,343	31,14
Sales								
Payable silver	('000 ounces)	6,583	8,107	8,681	7,231	8,045	15,276	13,57
Payable lead	(tonnes)	43,036	55,949	61,243	49,423	52,577	102,000	89,11
Payable zinc	(tonnes)	13,262	20,588	17,496	13,220	17,850	31,070	24,94
elbaie, Canada								
Ore milled	('000 tonnes)	933	902	896	1,006	1,029	2,035	2,21
Average head grades								
- Zinc	(%)	1.54%	1.57%	1.42%	1.50%	1.29%	1.39%	1.56
- Copper	(%)	0.43%	0.46%	0.42%	0.34%	0.34%	0.34%	0.439
- Gold	(g/t)	0.43	0.40	0.42	0.34	0.24	0.29	0.4
- Silver	(g/t)	29.05	25.22	18.12	25.02	37.23	31.19	28.09
Production								
Payable zinc	(tonnes)	10,312	8,868	7,969	9,456	8,106	17,562	21,67
Payable copper	(tonnes)	3,183	3,279	2,872	2,470	2,668	5,138	6,57
Payable gold concentrate	(ounces)	9,344	8,472	8,198	6,207	4,929	11,136	21,24
Payable silver	('000 ounces)	469	362	259	379	676	1,055	918
Sales								
Payable zinc	(tonnes)	9,780	9,110	8,406	9,959	7,932	17,891	19,16
Payable copper	(tonnes)	3,390	3,260	3,035	3,196	2,615	5,811	6,37
Payable gold concentrate	(ounces)	11,777	10,177	8,207	8,112	8,002	16,114	18,059
Payable silver	('000 ounces)	494	445	405	284	321	605	1,029
ering, South Africa	(1000 ()	000	007	0.45	000	0.40	004	07
Ore milled	('000 tonnes)	336	327	345	339	342	681	67
Average head grades - Zinc	(0/)	2.22%	2.03%	2.09%	2.00%	1.90%	1.96%	2.12
- Lead	(%) (%)	0.68%	0.55%	0.60%	0.49%	0.54%	0.52%	0.68
Production								
Payable zinc	(tonnes)	5,498	5,010	5,397	5,888	5,318	11,206	10,50
Payable lead	(tonnes)	1,601	1,320	1,486	1,153	1,298	2,451	3,21
Sales								
Payable zinc	(tonnes)	4,990	5,170	5,060	4,900	4,859	9,759	9,91
Payable lead	(tonnes)	1,250	1,590	1,490	1,336	1,217	2,553	2,952
an Manuel, USA								
Production	(1000 : ``	2.5			2.2	•		-
Copper cathode (SXEW)	('000 tonnes)	2.6	2.5	2.3	2.3	2.2	4.5	5.

('000 tonnes)

4.4

3.9

3.8

3.4

3.4

Production

Copper cathode (SXEW)

8.7

6.8

CARBON STEEL MATERIALS BHP Billiton attributable production and sales u ('000 tonnes) IRON ORE (a) Pilbara, Australia Production Mt Newman Joint Venture Goldsworthy Joint Venture Yandi Joint Venture Jimblebar Total (BHP Billiton share) Total production (100%)	5,500 1,730 5,840	MARCH 2001 e stated. 4,591 1,453	JUNE 2001	SEPT 2001	DEC 2001	DEC 2001	DEC 2000
BHP Billiton attributable production and sales un (1000 tonnes) RON ORE (a) Pilbara, Australia Production Mt Newman Joint Venture Goldsworthy Joint Venture Yandi Joint Venture Jimblebar Total (BHP Billiton share)	5,500 1,730 5,840	e stated. 4,591		2001	2001	2001	2000
HP Billiton attributable production and sales un tonnes) RON ORE (a) Filbara, Australia Production Mt Newman Joint Venture Goldsworthy Joint Venture Yandi Joint Venture Jimblebar Total (BHP Billiton share)	5,500 1,730 5,840	4,591	. 222				
RON ORE (a) Pilbara, Australia Production Mt Newman Joint Venture Goldsworthy Joint Venture Yandi Joint Venture Jimblebar Total (BHP Billiton share)	1,730 5,840	•	5.000				
Pilbara, Australia Production Mt Newman Joint Venture Goldsworthy Joint Venture Yandi Joint Venture Jimblebar Total (BHP Billiton share)	1,730 5,840	•	5.000				
Production Mt Newman Joint Venture Goldsworthy Joint Venture Yandi Joint Venture Jimblebar Total (BHP Billiton share)	1,730 5,840	•	E 000				
Mt Newman Joint Venture Goldsworthy Joint Venture Yandi Joint Venture Jimblebar Total (BHP Billiton share)	1,730 5,840	•	F 000				
Goldsworthy Joint Venture Yandi Joint Venture Jimblebar Total (BHP Billiton share)	1,730 5,840	•	E 000				
Yandi Joint Venture Jimblebar Total (BHP Billiton share)	5,840	1 /52	5,239	5,973	6,423	12,396	11,12
Jimblebar Total (BHP Billiton share)	•		1,788	1,656	1,667	3,323	3,36
Total (BHP Billiton share)		6,354	6,882	7,046	6,933	13,979	12,92
	1,250	991	1,272	1,182	1,332	2,514	2,38
Total production (100%)	14,320	13,389	15,181	15,858	16,355	32,213	29,78
	16,626	15,577	17,636	18,448	19,006	37,453	34,6
Shipments							
Lump	3,730	3,950	3,823	3,729	3,483	7,212	7,67
Fines	11,400	11,171	11,545	12,334	12,025	24,359	22,44
Total (BHP Billiton share)	15,130	15,121	15,368	16,063	15,508	31,571	30,1
Total shipments (100%)	17,798	17,789	18,080	18,897	18,245	37,142	35,4
Shipments	2,150	1,699	1,460	1,156	1,440	2,596	3,8
ETALLURGICAL COAL (a) ueensland, Australia							
Production							
CQCA Joint Venture (b)							
Blackwater	1,076	1,066	1,130	977	1,305	2,282	2,1
Goonyella	965	967	1,122	986	850	1,836	1,8
Peak Downs	886	571	779	885	730	1,615	1,7
Saraji	433	504	530	627	528	1,155	1,0
Norwich Park	434	411	503	527	495	1,022	9
CQCA total	3,794	3,519	4,064	4,002	3,908	7,910	7,7
South Blackwater (c)	-	-	-	670	524	1,194	-
Gregory Joint Venture (b)	970	845	960	486	408	894	1,8
BHP Mitsui Coal (d)	707	834	966	917	649	1,567	1,4
BHP Mitsui Coal (d) Riverside	727			~~~	047	4 722	
	727 798	844	836	906	817	1,723	1,4
Riverside		844 1,678	836 1,802	906 1,823	1,467	3,290	
Riverside South Walker Creek	798						2,9
Riverside South Walker Creek BHP Mitsui Coal total	798 1,525	1,678	1,802	1,823	1,467	3,290	2,9
Riverside South Walker Creek BHP Mitsui Coal total Queensland total	798 1,525	1,678	1,802	1,823	1,467	3,290	1,4 2,9 12,5
Riverside South Walker Creek BHP Mitsui Coal total Queensland total Shipments	798 1,525 6,289	1,678 6,042	1,802 6,826	1,823 6,980	1,467 6,307	3,290 13,288	2,9 12,5

⁽a) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.

6,792

6,013

6,682

7,027

6,390

Total

13,044

13,417

⁽b) BHP Billiton interest is 50% from 28 June 2001 (previously CQCA joint venture 52.1% and Gregory joint venture 64.14%).

⁽c) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd.

⁽d) BHP Mitsui Coal production shown on 100% basis before 20% outside equity interest.

DDODLICTION	

PRODUCTION AND SHIPMENT RE	PORT						
			ARTER ENDE	ΞD		HALF YEAF	RENDED
	DEC 2000	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	DEC 2001	DEC 2000
CARBON STEEL MATERIALS	2000	2001	2001	2001	2001	2001	2000
BHP Billiton attributable production and s	sales unless otherwi	se stated.					
('000 tonnes)							
QCT Resources, Australia (a)							
Production							
CQCA	732	1,093	1,263	_	_	_	732
Gregory Joint Venture	173	213	242	_	_	_	173
South Blackwater	355	531	582	_	_	_	355
Total	1,260	1,837	2,087	-		<u> </u>	1,260
rotar	1,200	1,007	2,007				1,200
Shipments							
Coking coal	876	1,633	1,476	_	_	_	876
Weak coking coal	146	227	231		_	_	146
Thermal coal	245	209	268		_	-	245
Total	1,267	2,069	1,975	-	 -		1,267
Total	1,207	2,069	1,975	-			1,207
equally owned by BHP Billiton and In June 2001, Mitsubishi acquired to					s Limited (QCT	in November	2000.
Illawarra, Australia Production	1,328	1,619	1,889	2,055	1,841	3,896	3,066
	.,020	.,0.0	.,000	2,000	1,011	0,000	0,000
Shipments							
Coking coal	1,512	1,410	1,686	1,457	1,655	3,112	2,838
Thermal coal	165	67	246	136	94	230	293
Total	1,677	1,477	1,932	1,593	1,749	3,342	3,131
MANGANESE ORES South Africa							
Saleable production (a)	579	538	490	467	501	968	1,134
(a) Shown on 100% basis, BHP Billitor	n interest in saleable	production is	60%.				
Australia							
Saleable production (a)	318	379	446	505	387	892	787
(a) Shown on 100% basis, BHP Billitor	n interest in saleable	production is	60%.				
MANGANESE ALLOYS							
South Africa							
Saleable production (a)	106	96	85	69	101	170	217
(a) Shown on 100% basis, BHP Billitor	n interest in saleable	production is	60%.				
Australia							
Saleable production (a)	67	64	51	50	63	113	131
(a) Shown on 100% basis, BHP Billitor	n interest in saleable	production is	60%.				
HOT BRIQUETTED IRON							
Boodarie™ Iron, Australia							
Production	291	177	276	386	384	770	396
				300			220
Shipments	107	238	342	358	302	660	161
- P	. 31		ŭ . =				.51

PRODUCTION AND SHIPMENT REPORT	
	QUARTER ENDED

		QU		HALF YEAF	R ENDED		
	DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
	2000	2001	2001	2001	2001	2001	2000
STAINLESS STEEL MATERIALS							
BHP Billiton attributable production and	sales unless otherwi	se stated.					
('000 tonnes)							
NICKEL							
CMSA, Colombia							
Production	6.9	9.4	9.1	9.6	10.4	20.0	13.3
Sales	5.5	8.8	10.2	9.1	10.4	19.5	11.9
Yabulu, Australia							
Production							
Nickel	7.5	7.4	7.7	6.3	7.1	13.4	13.9
Cobalt	0.4	0.5	0.5	0.4	0.4	0.8	0.8
Sales							
Nickel	6.3	6.5	8.2	7.7	6.9	14.6	12.6
Cobalt	0.4	0.4	0.4	0.4	0.5	0.9	0.8
CHROME ORES							
South Africa							
Saleable production (a)	898	674	665	629	609	1,238	1,819
(a) Shown on 100% basis, BHP Billito	on interest in saleable	production is	60%.				
FERROCHROME							
Solophic production (c)	040	100	104	207	200	442	F00
Saleable production (a)	249	192	194	207	206	413	522
(a) Shown on 100% basis, BHP Billito	on interest in saleable	production is	60%.				

	_	QU/	ARTER ENDE	D_		HALF YEAR ENDE	
	DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
	2000	2001	2001	2001	2001	2001	2000
ENERGY COAL							
BHP Billiton attributable production a	nd sales unless otherwis	se stated.					
('000 tonnes)							
Ingwe, South Africa							
Production	17,811	14,379	14,571	14,538	13,724	28,262	32,37
Troduction	17,011	14,575	14,571	14,550	13,724	20,202	32,37
Sales							
Export	6,489	6,164	6,557	6,289	6,083	12,372	13,05
Local utility	10,273	6,957	6,821	7,477	6,780	14,257	17,37
Inland	1,473	1,207	1,110	1,092	1,111	2,203	2,69
Total	18,235	14,328	14,488	14,858	13,974	28,832	33,11
New Maria - 110A							
New Mexico, USA Production							
Navajo Coal	2,119	1,838	2,170	1,694	1,682	3,376	3,66
San Juan Coal	1,843	2,155	1,720	1,412	1,488	2,900	3,37
Total	3,962	3,993	3,890	3,106	3,170	6,276	7,04
. otal		0,000	0,000	0,100	0,110	0,2.0	1,01.
Sales - local utility	3,565	3,566	3,434	3,407	3,489	6,896	7,350
COAL, Australia							
Production	1,227	1,512	1,329	1,173	863	2,036	2,46
Sales							
Export	685	1,190	1,201	604	571	1,175	1,63
Inland	235	396	399	398	378	776	62
Total	920	1,586	1,600	1,002	949	1,951	2,26
	-	,	•	•	-	•	· · · · · ·
Kalimantan, Indonesia (a)							
Production							
Senakin (b)	1,050	924	1,099	1,161	801	1,962	1,95
Satui (b)	871	926	981	1,068	777	1,845	1,68
Petangis	213	185	211	221	201	422	45
Total	2,134	2,035	2,291	2,450	1,778	4,228	4,10
Sales - export	2,049	1,942	2,308	2,312	1,684	3,996	4,12
Caiso Caport	2,043	1,072	2,000	2,012	1,004	5,550	7,12

CDC & CZN, Colombia (a) Production	687	1,091	1,053	1,138	1,088	2,226	687
Sales - export	676	1,102	959	1,098	688	1,786	676

⁽a) Carbonnes del Cerrejon (BHP Billiton 33.3%) and Cerrejon Zona Norte (BHP Billiton 16.7%) were acquired in September 2000 and November 2000 respectively.

PRODUCTION AND SHIPMENT REPORT							
<u> </u>		QU	ARTER END	ED		HALF YEA	R ENDED
	DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
	2000	2001	2001	2001	2001	2001	2000

	DEC 2000	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	DEC 2001	DEC 2000
PETROLEUM							
BHP Billiton attributable production unless of	herwise stated.						
CRUDE OIL & CONDENSATE ('000 barrels	3)						
Bass Strait	7,096	6,990	6,946	7,387	7,197	14,584	14,900
North West Shelf - condensate	1,144	1,240	1,239	1,331	1,310	2,641	2,369
North West Shelf - Wanaea/Cossack	1,885	1,820	1,757	1,652	1,919	3,571	3,567
Laminaria	3,875	3,533	3,076	3,001	2,569	5,570	8,244
Buffalo (a)	763	-	-	-	-	-	1,520
Griffin	1,714	2,241	1,194	1,037	863	1,900	3,705
Pakistan (b)	-	3	14	17	19	36	-
Typhoon (c)	-	-	-	835	1,443	2,278	-
Americas	944	941	958	918	919	1,837	1,770
Liverpool Bay	1,978	2,469	2,516	2,830	2,868	5,698	3,694
Bruce/Keith (d)	601	674	678	483	640	1,123	1,048
Total	20,000	19,911	18,378	19,492	19,747	39,239	40,817
NATURAL GAS (billion cubic feet)							
Bass Strait	18.96	22.91	26.75	30.05	23.14	53.19	46.74
North West Shelf - Domestic	3.28	3.29	3.81	3.68	3.73	7.41	6.41
North West Shelf - LNG	13.83	14.24	13.47	15.76	15.56	31.32	29.02
Griffin	0.82	0.73	0.84	1.35	1.25	2.60	1.57
Pakistan (b)	-	0.40	2.03	2.66	2.83	5.49	-
Typhoon (c)	-	-	-	0.67	1.48	2.15	-
Americas	5.38	5.19	5.52	5.41	5.45	10.86	10.59
Bruce	9.38	10.43	7.59	3.28	10.65	13.93	14.39
Keith (d)	0.11	0.24	0.25	0.19	0.27	0.46	0.11
Liverpool Bay	9.07	10.18	11.38	8.19	11.87	20.06	13.75
Total	60.83	67.61	71.64	71.24	76.23	147.47	122.58
LPG ('000 tonnes)							
Bass Strait	95.70	113.21	117.66	128.52	107.80	236.32	223.85
North West Shelf	30.69	30.44	31.65	36.32	35.53	71.85	62.17
Griffin	1.50	0.51	-	-	-	-	3.07
Bruce	26.72	23.01	24.85	16.51	28.50	45.01	38.29
Keith (d)	0.43	3.45	1.44	1.36	1.18	2.54	0.43
Total	155.04	170.62	175.60	182.71	173.01	355.72	327.81

⁽a) Buffalo sold effective September 2000.

ETHANE ('000 tonnes)

9.98

15.69

18.53

24.05

18.59

42.64

33.17

⁽b) Zamzama extended well test commenced in March 2001.

⁽c) Typhoon commenced production in July 2001.

⁽d) Keith commenced production in November 2000.

		QUARTER ENDED					HALF YEAR ENDED	
		DEC 2000	MARCH 2001	JUNE 2001	SEPT 2001	DEC 2001	DEC 2001	DEC 2000
BHP STEEL		2000	2001	2001	2001		2001	2000
BHP Billiton attributable p	production unless other	wise stated.						
('000 tonnes)								
PRODUCTION								
Iron Sands								
NZS, New Zealand		712	274	478	397	464	861	1,435
Coke								
Port Kembla, Australia		599	578	643	661	620	1,281	1,215
<u>Iron</u>								
Port Kembla, Australia		1,231	1,177	1,269	1,262	1,191	2,453	2,529
Raw Steel								
Port Kembla, Australia		1,226	1,120	1,176	1,238	1,109	2,347	2,534
NZS, New Zealand		146	157	152	144	153	297	293
Total	_	1,372	1,277	1,328	1,382	1,262	2,644	2,827
Delta, Ohio (a)	_	186	190	197	196	196	392	379
Markatahla Staal Dradu	-1 -							
Marketable Steel Produ Flat Products	<u>cis</u>							
Flat Froducts Flat and Tinplate produ	ıcte	1,152	1,094	1,183	1,183	1,054	2,237	2,394
Coated Products	1013	1,132	1,034	1,103	1,105	1,054	2,231	2,554
Rolled and coated prod	Hucte	464	462	474	533	400	933	995
Flat and coated products (NZS)		125	139	135	137	117	254	262
Rolled and coated products (N23)		98	81	89	69	70	139	168
Building products (includes offshore)		34	42	42	40	36	76	74
Total (b)		1,268	1,345	1,469	1,377	1,169	2,546	2,693
Delta, Ohio (a)	-	182	186	193	192	192	384	371
DECRATOUES (a)								
DESPATCHES (c) Business unit despatch								
Flat Products	<u>les</u>	1,069	1,098	1,294	1,128	996	2,124	2,312
Coated Products		691	666	813	746	657	2,124 1,403	1,423
Total (d)		1,237	1,282	1,587	1,296	1,153	2.449	2,473
i Otal (u)	_	1,237	1,202	1,007	1,290	1,100	2,443	2,473
External despatches	_							
Australia	Domestic (e)	503	515	585	691	569	1,260	988
	Export	515	546	757	387	391	778	1,056
New Zealand	Domestic (e)	62	56	55	61	56	117	129
							450	

77

88

1,282

190

97

93

1,587

191

67

70

1,153

189

83

74

1,296

191

150

144

380

2,449

123

177

367

2,473

Other offshore

Delta, Ohio (a)

Total

55

102

177

1,237

Export

⁽a) Production and despatches reported is that proportion determined by BHP Steel's equity interest in North Star BHP LLC (50%).

⁽b) Total excludes production for intra-business sales. Therefore, the total figure is less than the sum of the individual businesses.

⁽c) Steel products only. Excludes pig iron and by-products.

⁽d) Total excludes intra-business sales. Therefore, the total figure is less than the sum of the individual businesses.

⁽e) Includes despatches to OneSteel Limited from 1 November 2000.

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED					HALF YEAR ENDED			
	DEC MARCH JUNE SEPT DEC					DEC	DEC		
2	2000	2001	2001	2001	2001	2001	2000		
EXPLORATION, TECHNOLOGY & NEW BUSINESS									
BHP Billiton attributable production and sales unless otherwise stated.									

DIAMONDS Ekati™, Canada

Production (a) ('000 carats) 318 375 427 767 **928 1,695** 627

(a) Interest in Ekati™ increased from 51% to 80% effective July 2001.

PRODUCT			
24540111111	VI J S EII	PWFNI	REPURI

PRODUCTION AND SHIP			QUARTER ENDED				HALF YEAR ENDED	
	_	DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
		2000	2001	2001	2001	2001	2001	2000
STEEL - DISCONTINUED	OPERATIONS ((a)						
BHP Billiton attributable produ	uction unless other	wise stated.						
('000 tonnes)								
PRODUCTION								
Iron Ore								
Whyalla, Australia		254	-	-	-	-	-	910
<u>Coke</u>								
Whyalla, Australia		49	-	-	-	=	-	198
<u>lron</u>								
Whyalla, Australia		102	-	-	-	-	-	372
Raw Steel								
Whyalla, Australia		99	-	=	-	=	-	344
Newcastle, Australia		-	-	-	-	-	-	-
Sydney, Australia	_	36	-	-	-			164
Total	_	135	-	-	-			508
Marketable Steel Products								
Long products		171	-	-	-	-	-	722
Other offshore (USA) (b)	_	-	-	-	-	-	-	
Total (b)	_	171	-	-	-			711
DESPATCHES (c)								
Business unit despatches								
Long Products		166	_	-	-	_	_	693
Other offshore (USA) (b)		-	-	-	-	=	-	-
Total (d)	_	166	-	-	-	-	-	693
External despatches								
External despatches Australia	Domestic	150						632
Australia	Export	16	- -	<u>-</u>	<u>-</u>	<u>-</u>	-	61
Other offshore (USA) (b)	LAPOIT	-	-	-	-	_	-	-
Total	_	166		<u> </u>				693
Total	_	100	-	-	=			093

⁽a) Data tables reflect the spin-out of OneSteel Limited from BHP Billiton effective 31 October 2000.

⁽b) US steel businesses were sold in June 2000.

⁽c) Steel products only. Excludes pig iron and by-products.

 $[\]hbox{ (d) Total excludes intra-business sales. } \\ \hbox{ Therefore, the total figure is less than the sum of the individual businesses. } \\ \\$