

Supporting India's Emerging Steel Industry via the Provision of High Quality Raw Materials



Dr Neil J. Bristow
Chief Analyst, Carbon Steel Materials

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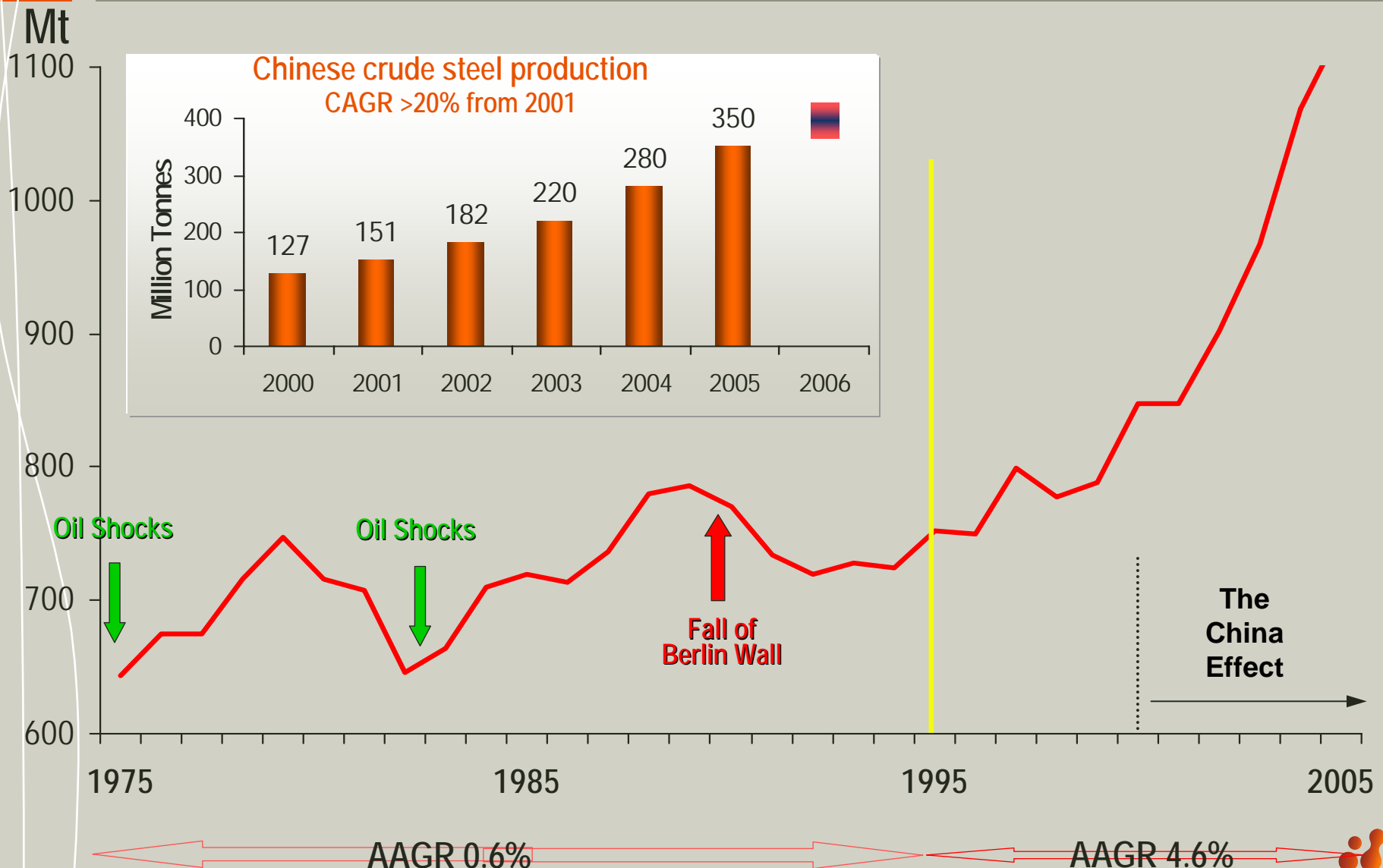


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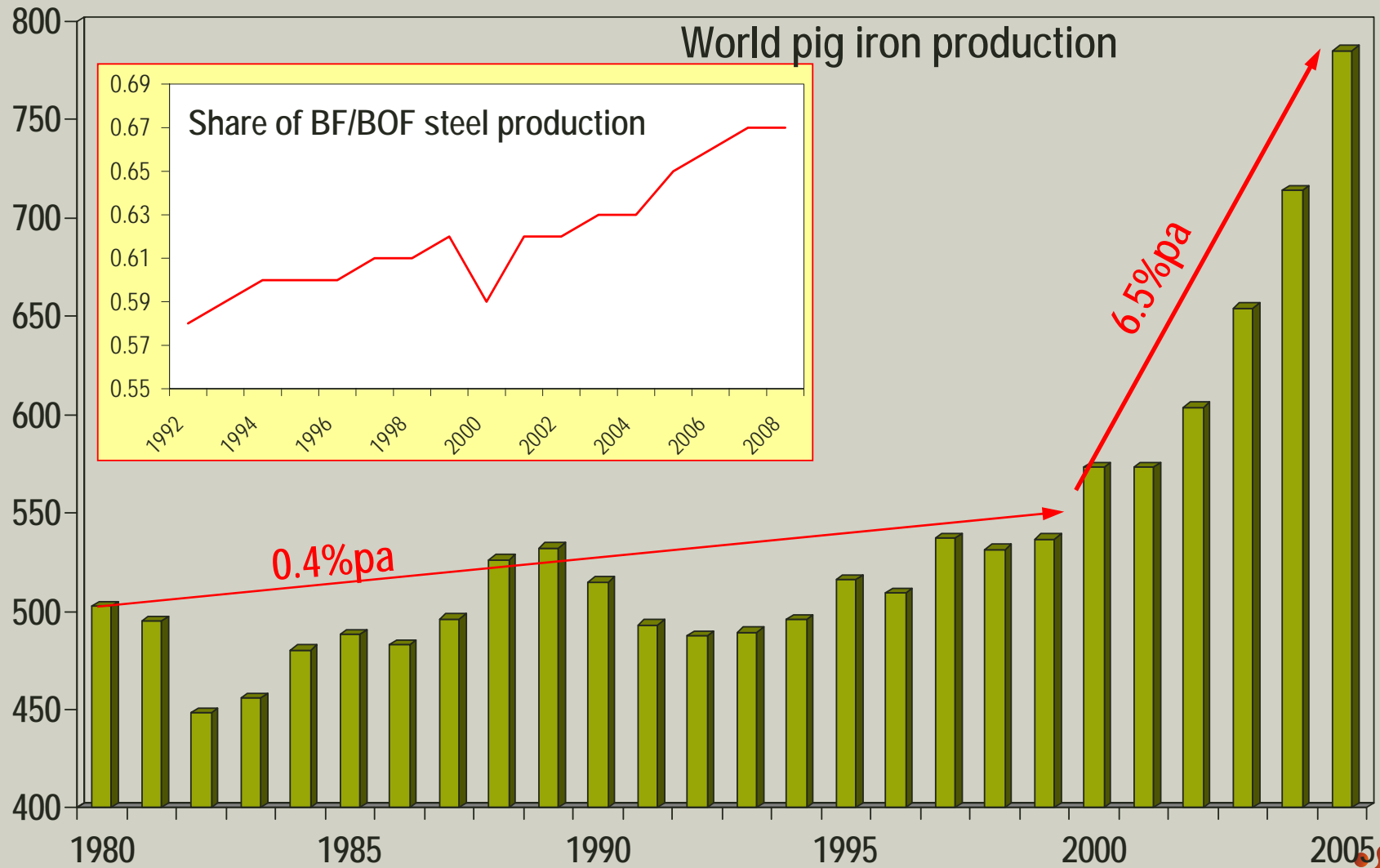
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The global steel industry continues to power on led by China



Metallurgical coal based steel production has entered a new growth phase

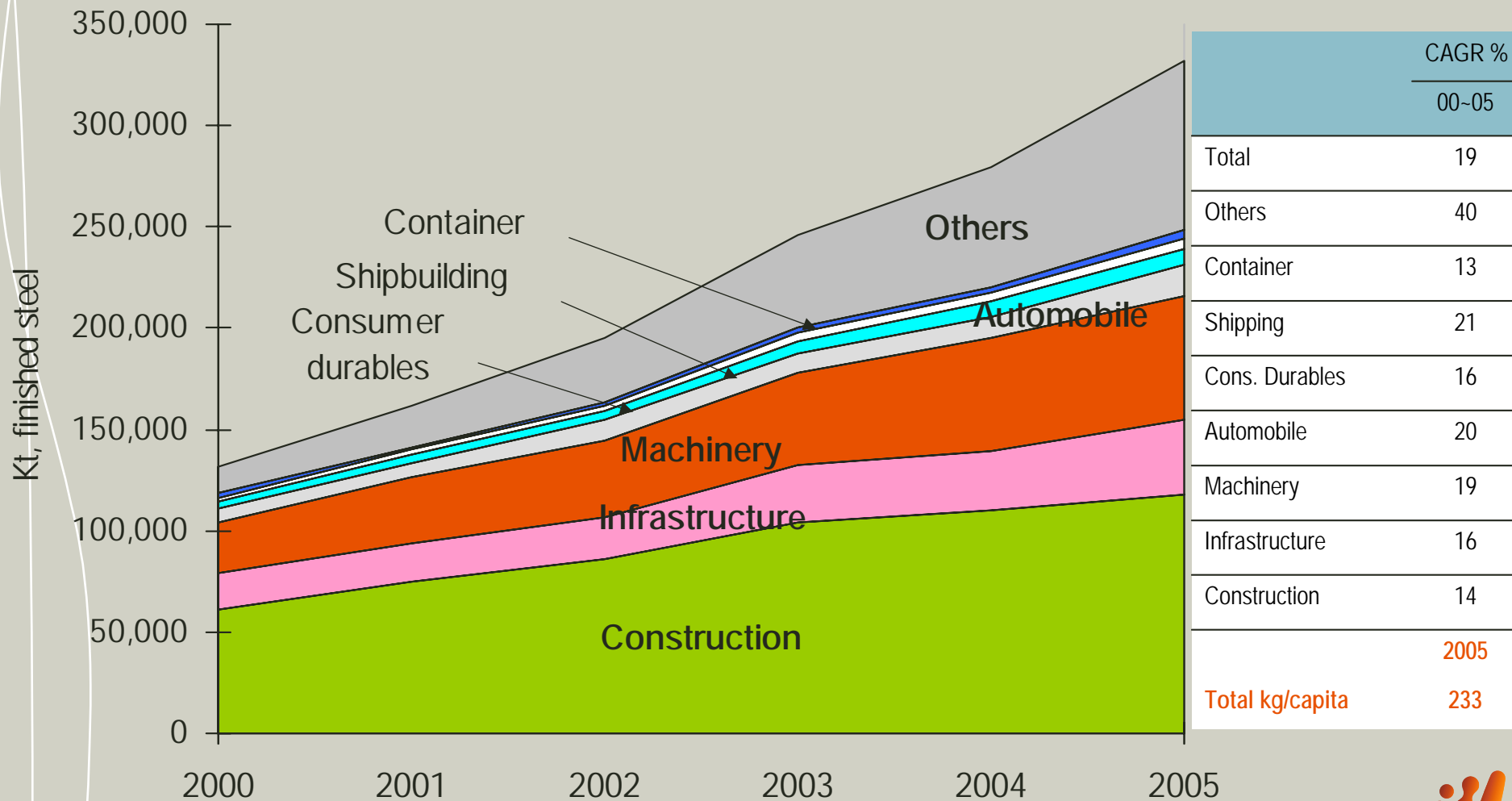


China's steel demand sustained strong growth



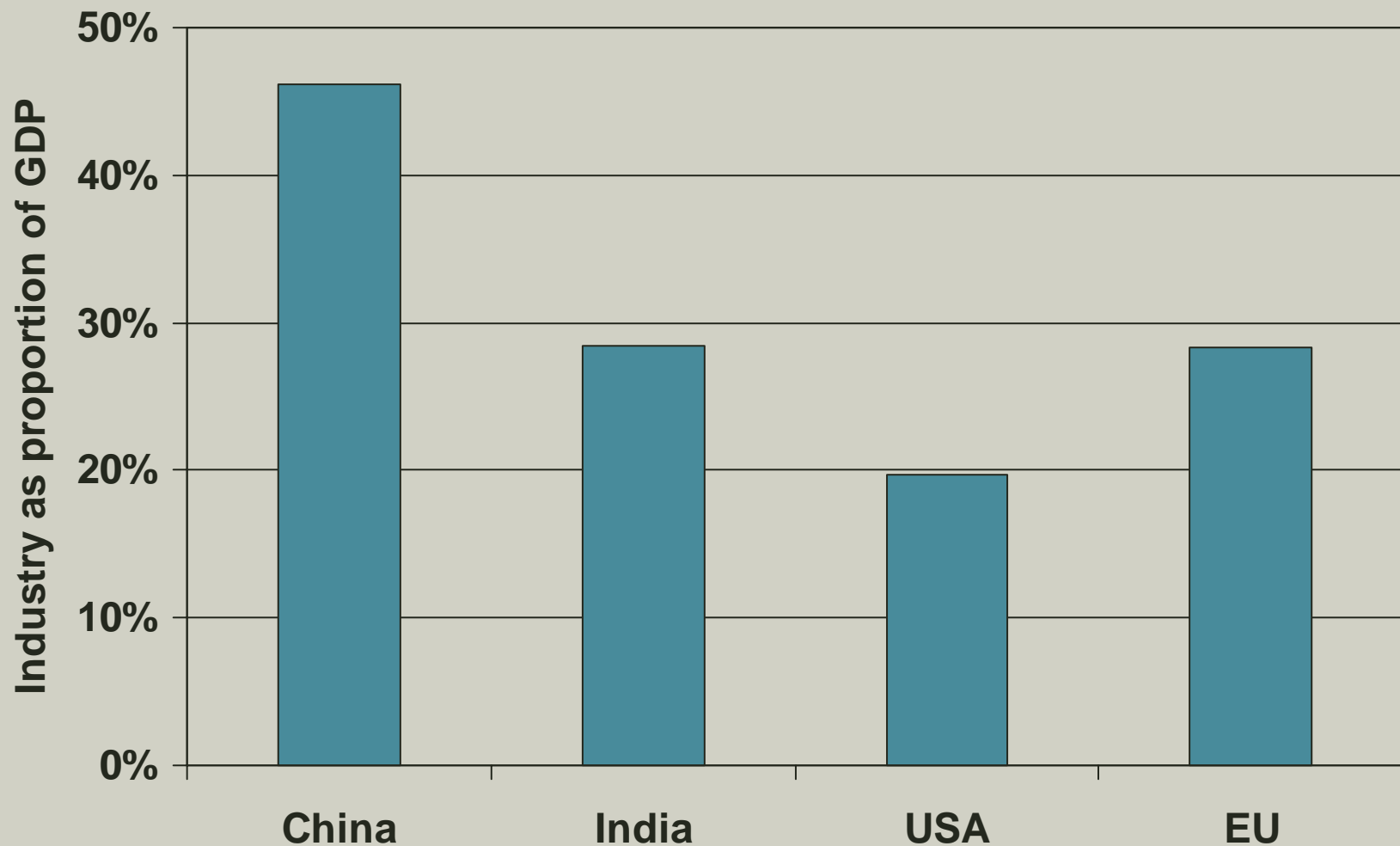
Demand driven by construction, infrastructure & machinery

China Steel Demand by End Use Sectors



Source IISI, CRU, BHP Billiton

As infrastructure and manufacturing remain very important



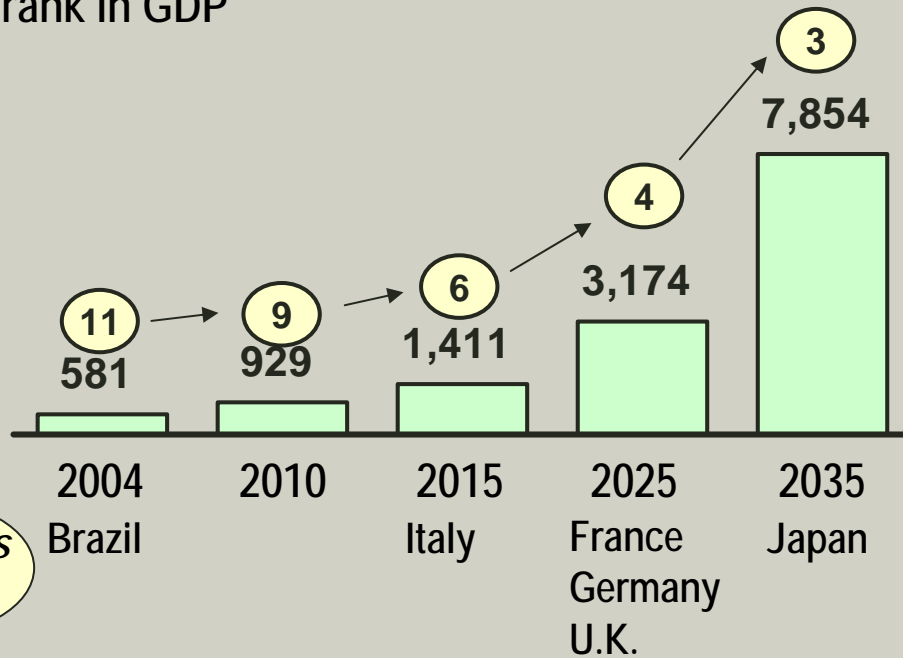
Source CRU

India is set to be an economic super power of the 21st century

India is set to become a top four global economy within two decades...

Real GDP*, US\$ billion

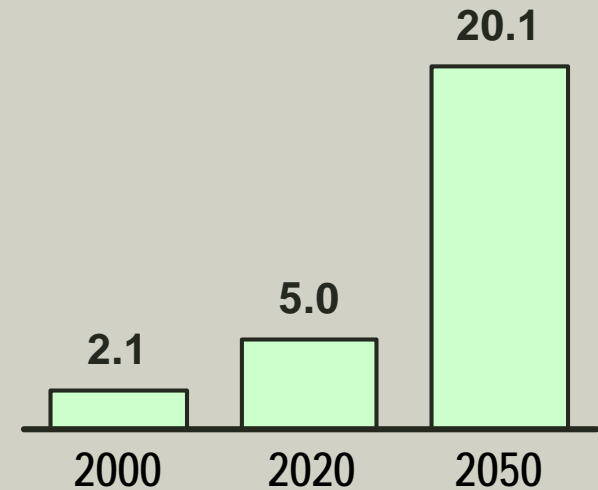
○ India's rank in GDP



*Goldman Sach's BRICs report assumes India GDP growth of ~8% p.a.
Even by conservative estimates of (6% p.a.), India will be top 5 economy by 2025*

...and contribute a giant share of the incremental GDP growth amongst major world economies**

Per cent



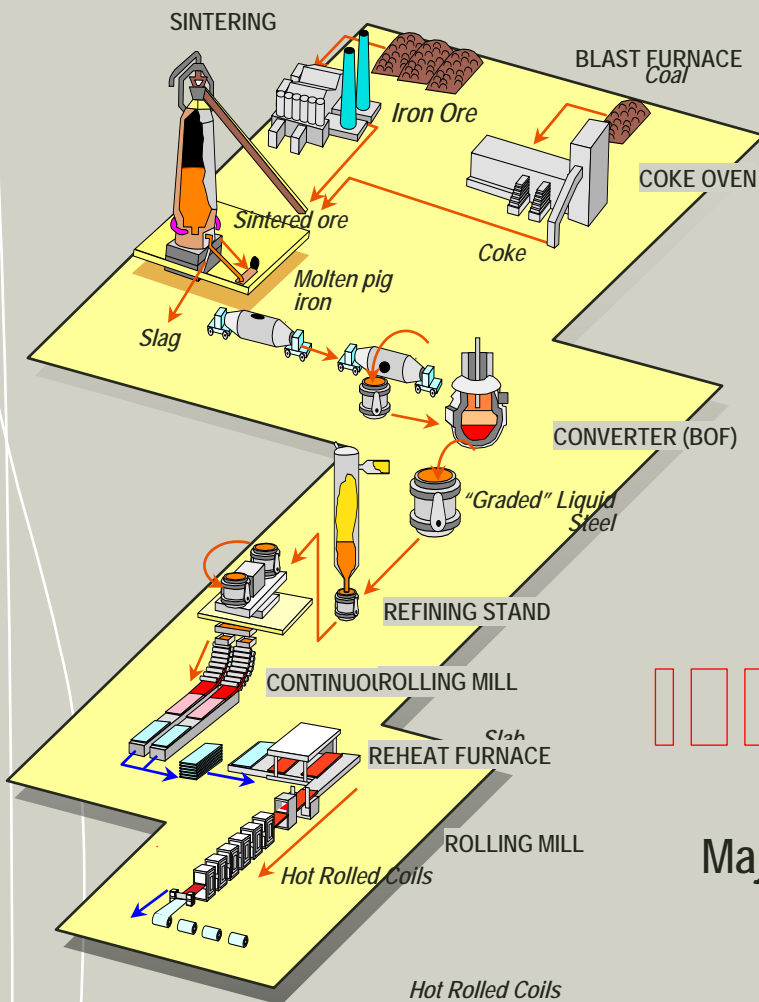
* Base year 2002

** Major world economies considered are the BRIC and G6 countries

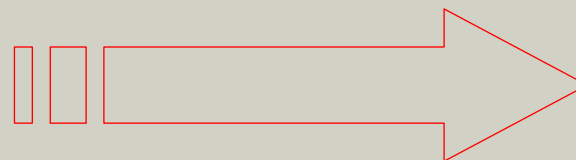
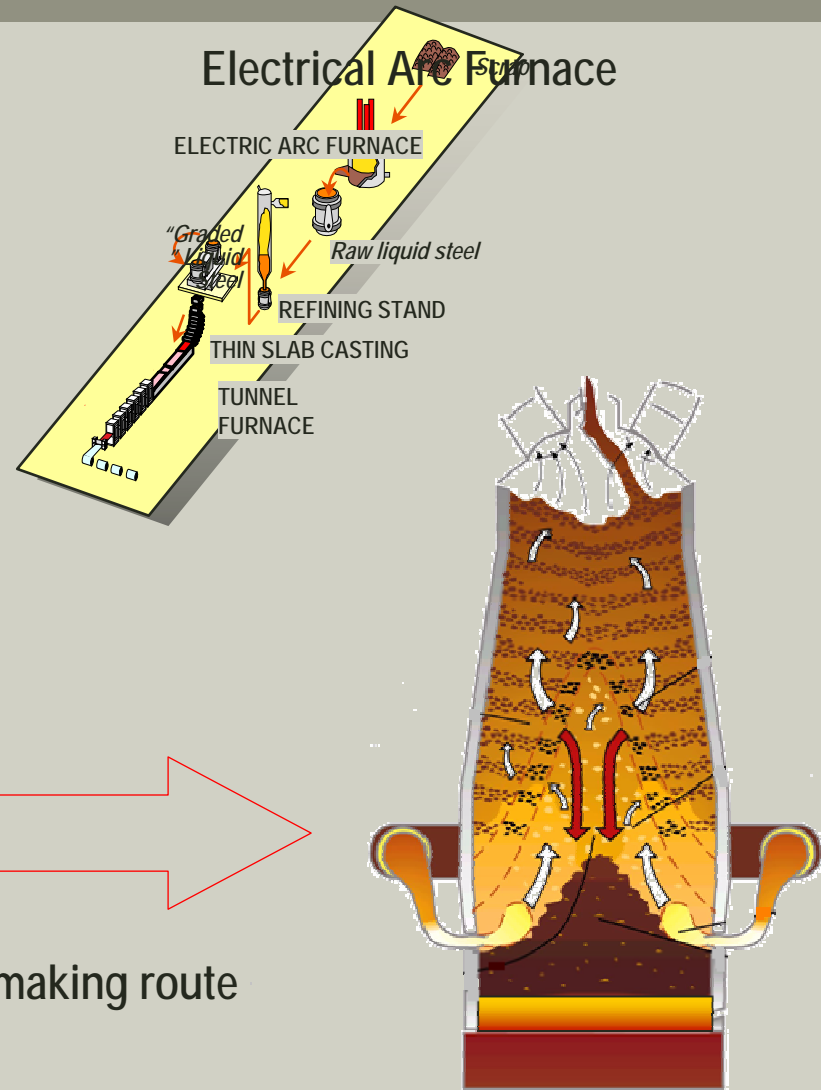
Source: Goldman Sachs

Steelmaking Processes – India should favour BF route

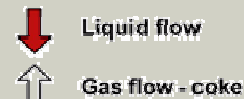
Basic Oxygen Furnace



Electrical Arc Furnace



Major steelmaking route



Advantages of BF based steelmaking for India

- Ability to utilise vast Indian iron ore reserves
 - Lump and fines
- Can make full range of steels
 - Construction to Advanced High Strength steels
- Economies of scale
 - MBF to $>5,000\text{m}^3$
- Energy efficiency
 - Significant efficiency gains, greenhouse benefits
 - Further options can be developed
- India well experienced with BF technology

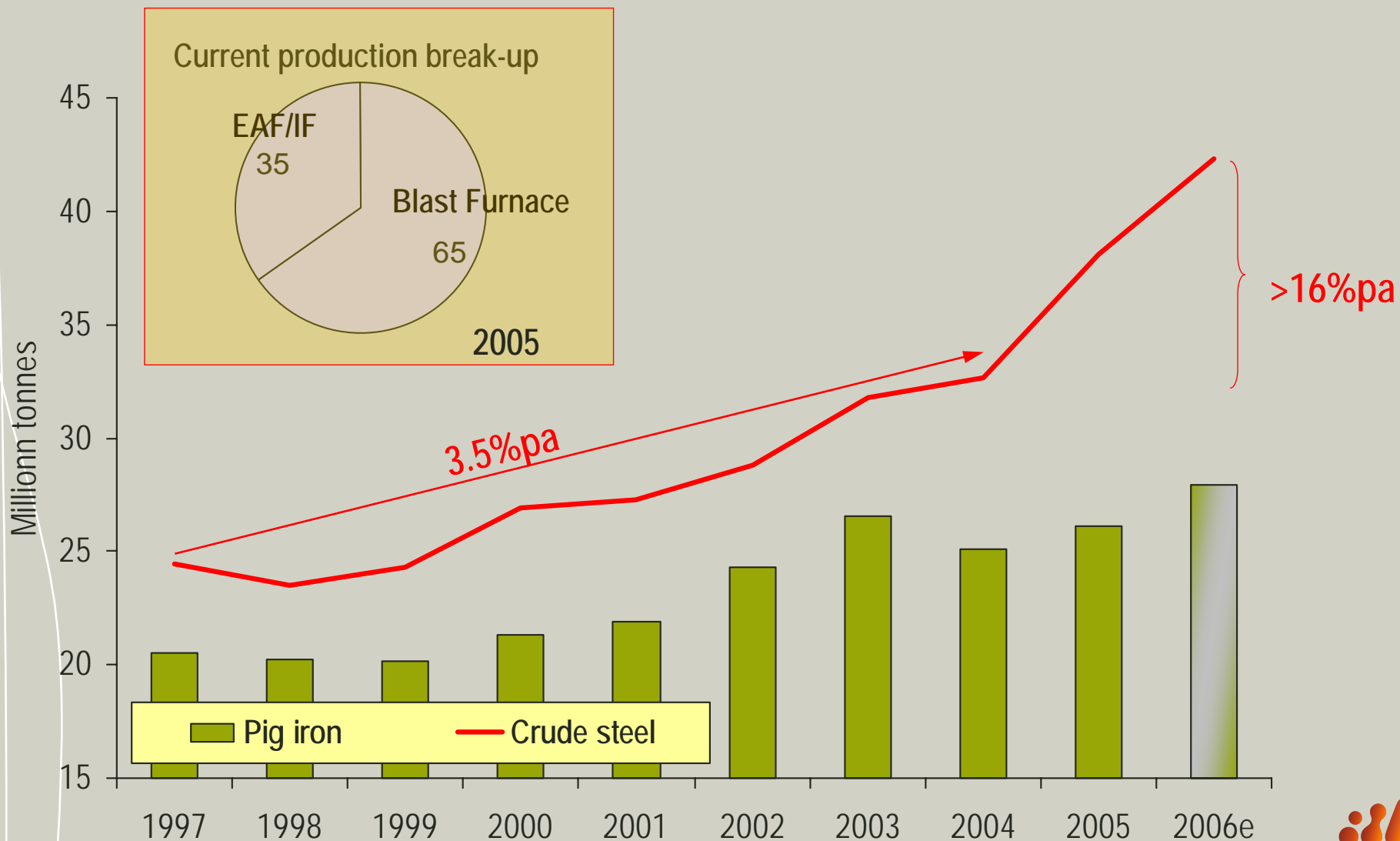
Meeting India's future steel needs

Requirements

1. Vibrant local steel industry
2. World class domestic mining industry
3. Supplies of excellent hard coking coal

BHP Billiton can provide assistance with 2 and 3 leading to the further development of a successful vibrant steel industry

India's steel production has also grown...accelerating??



Indian steel industry structure – predominantly private

Players

Production Mtpa 2005

Technical/ equipment

Products and Markets

ISP

SAIL
Bhilai
Bokaro
Durgapur
Rourkela
TISCO
RINL

4.9
4.1
2.0
1.8
4.5
4

Complex production flow
(Blast furnaced → Basic
oxygen → Furnace →
Casting Rolling)

Wide variety of flat and long
products including higher
value-added products

Domestic and International

Control 50% of steel
production

Steel Majors

ESSAR
JVSL
ISPAT
OTHERs/EAF*

3
2.4
2.4
8.8

EAF/ Planning Corex unit
Corex / Blast Furnace
EAF / Blast Furnace
Small EAF units

Mainly high value flat
products

Domestic and International

MBF

Pig iron unit – 15

2.5

Blast Furnace producing
pig iron

Castings,
foundries, rolling
mills

Sponge Iron/Rollers

Sponge Iron – 31
Re-rolling – 2080
HR – 7
CR – 59
GP/GC – 14
TIN plating – 2

10
22.8
6
3.6
1.4
0.18

Single production line (/Electric
Arc Furnace/ Induction
Furnace → Rolling) or just Hot
Rolling

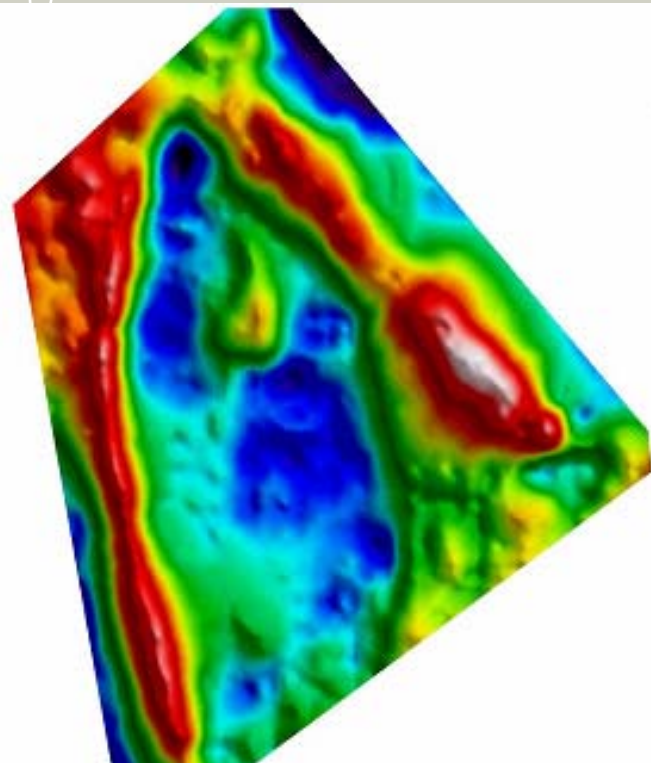
Mainly long products of
low quality

Source India steel, JPC

Benefits from world class domestic mining industry

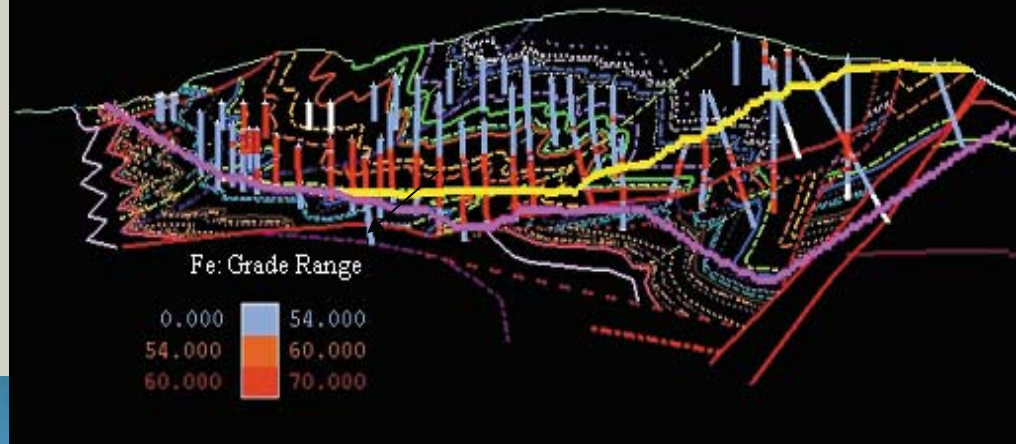
- Deep understanding of resource through state of the art exploration
- World class mining technologies
- Maximum utilisation of natural resources
- Environment and community development
- Infrastructure development
- Taxes and royalties to the state
- Merchant ore market promotes downstream industries
- Competitive downstream industries

Ensuring iron ore resources are maximised

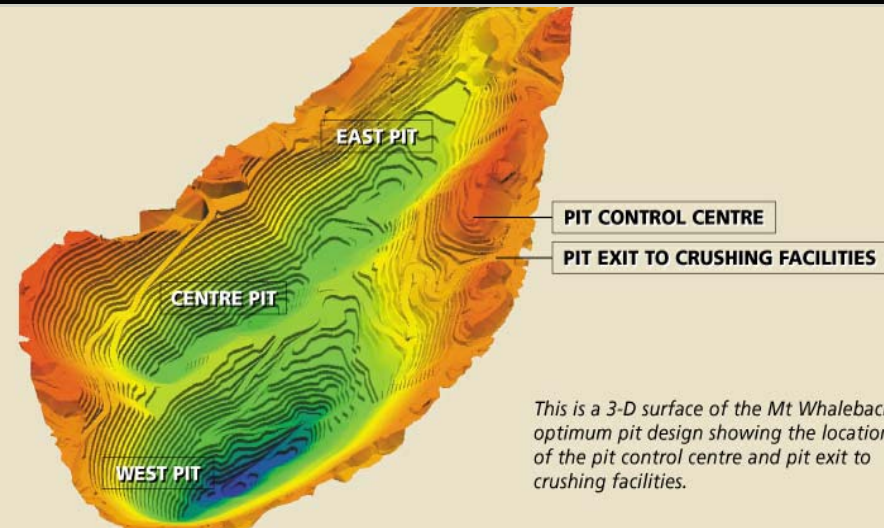


Latest geophysical tools

Geological Model



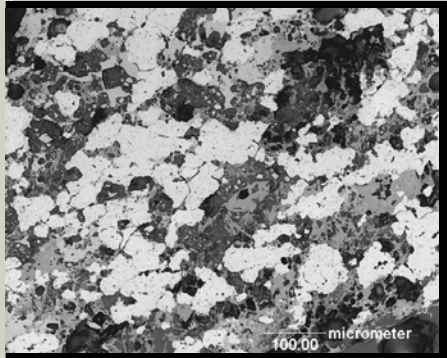
Deep drilling technology at fast rates



This is a 3-D surface of the Mt Whaleback optimum pit design showing the location of the pit control centre and pit exit to crushing facilities.

Detailed Mine Planning

Developing world class technology for resource understanding



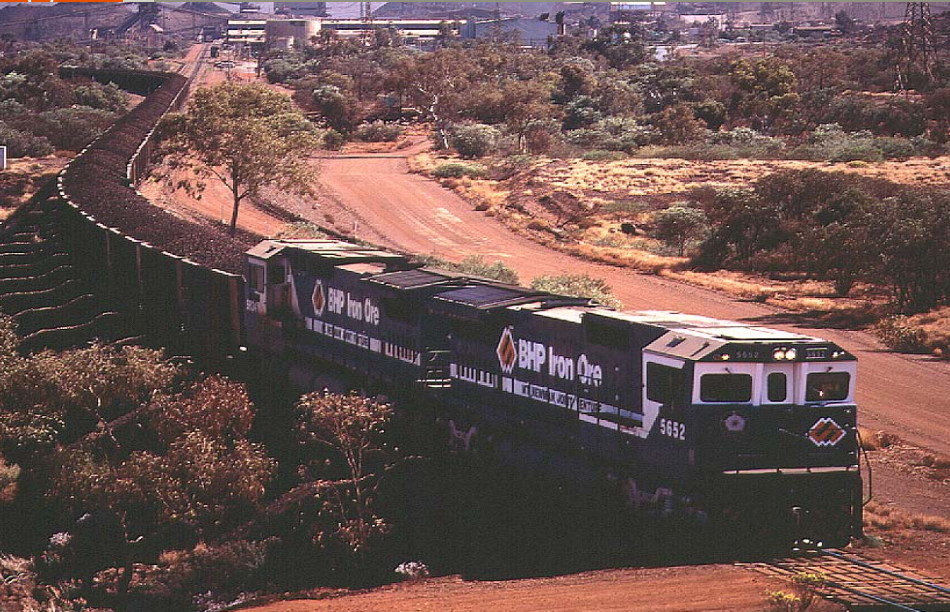
Fundamental studies are designed to understand the link between:

- GEOLOGY, the genesis and dispersal of ore types in the ground,
- MINERALOGY, the type and dispersal of mineral phases within the ore,
- the fundamental PROPERTIES of the ore ,
- and
- its BEHAVIOUR in use

giving the greatest potential for extracting the maximum value from the ore in sinter and ironmaking.



Resource companies develop/operate world class infrastructure



- Logistics key to mineral utilisation and evacuation
- Dedicated heavy haul freight railways
- World record for longest and heaviest freight trains



Nelson Point

- Transports 100 Mtpa on a single line
- World class port infrastructure

Finucane Island

Proving mining in a responsible environmental friendly manner

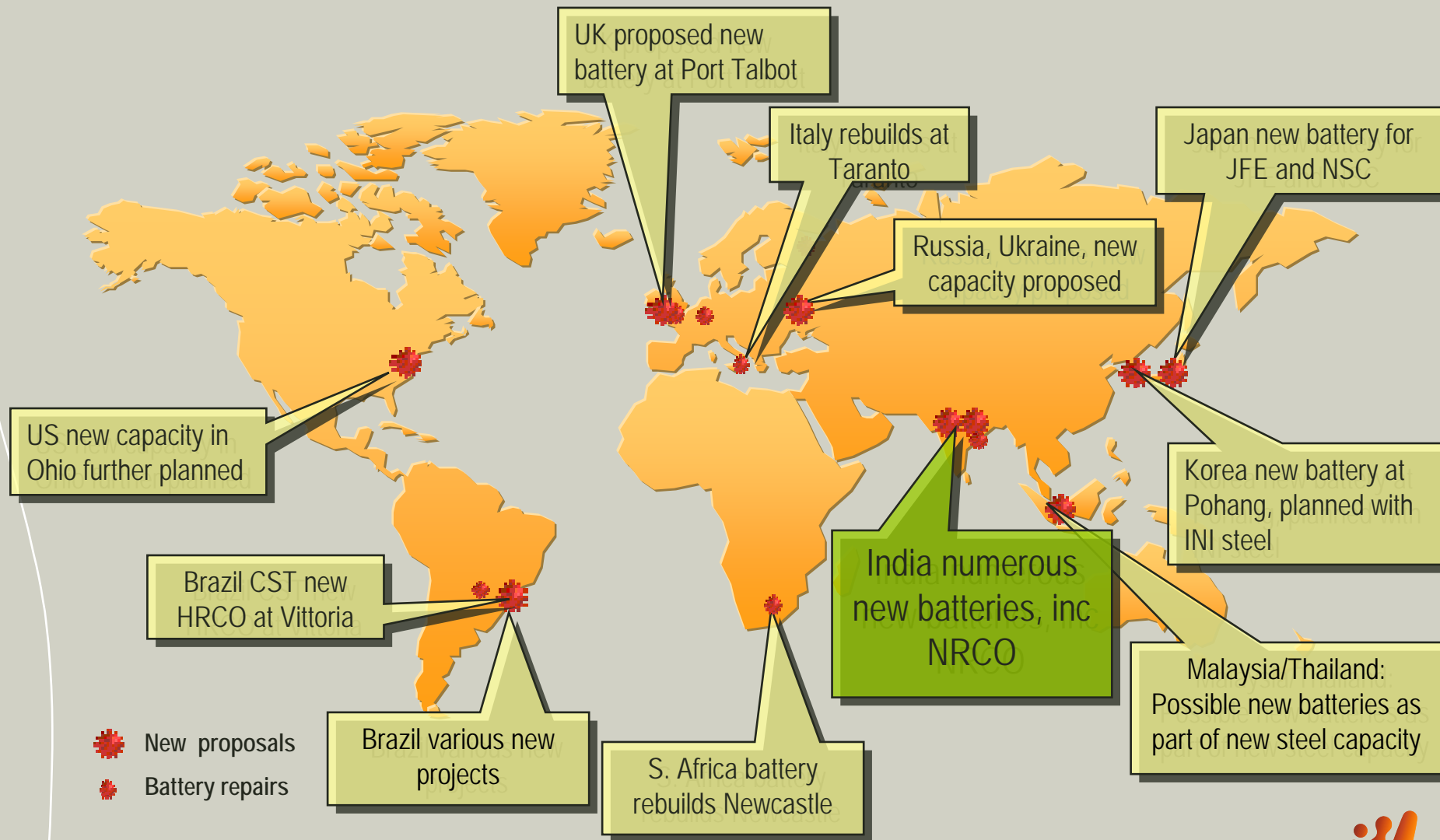


BHP Billiton Awarded "Company of the Year" in the Business in the Community Awards, 2005

Trends in global met coal demand

- **New BF capacity and associated coke capacity planned**
 - China, India, Brazil & new integrated steel capacity in Asia eg Korea, Thailand
 - Significant relined and enlarged BF capacity planned
 - New batteries Japan, Korea – remove reliance on merchant market
- **Changes to seaborne balance due to declines in domestic production**
 - Germany
 - USA, esp. low volatile HCC
- **Rise of China as an important met coal importer in medium term**
 - New coastal capacity favouring seaborne imports
- **Move away from SSCC to HCC**
 - Larger, and high BF productivity requiring increased levels of high quality HCC
 - Kyoto supporting moves to lower fuel rates = move away from SSCC to HCC

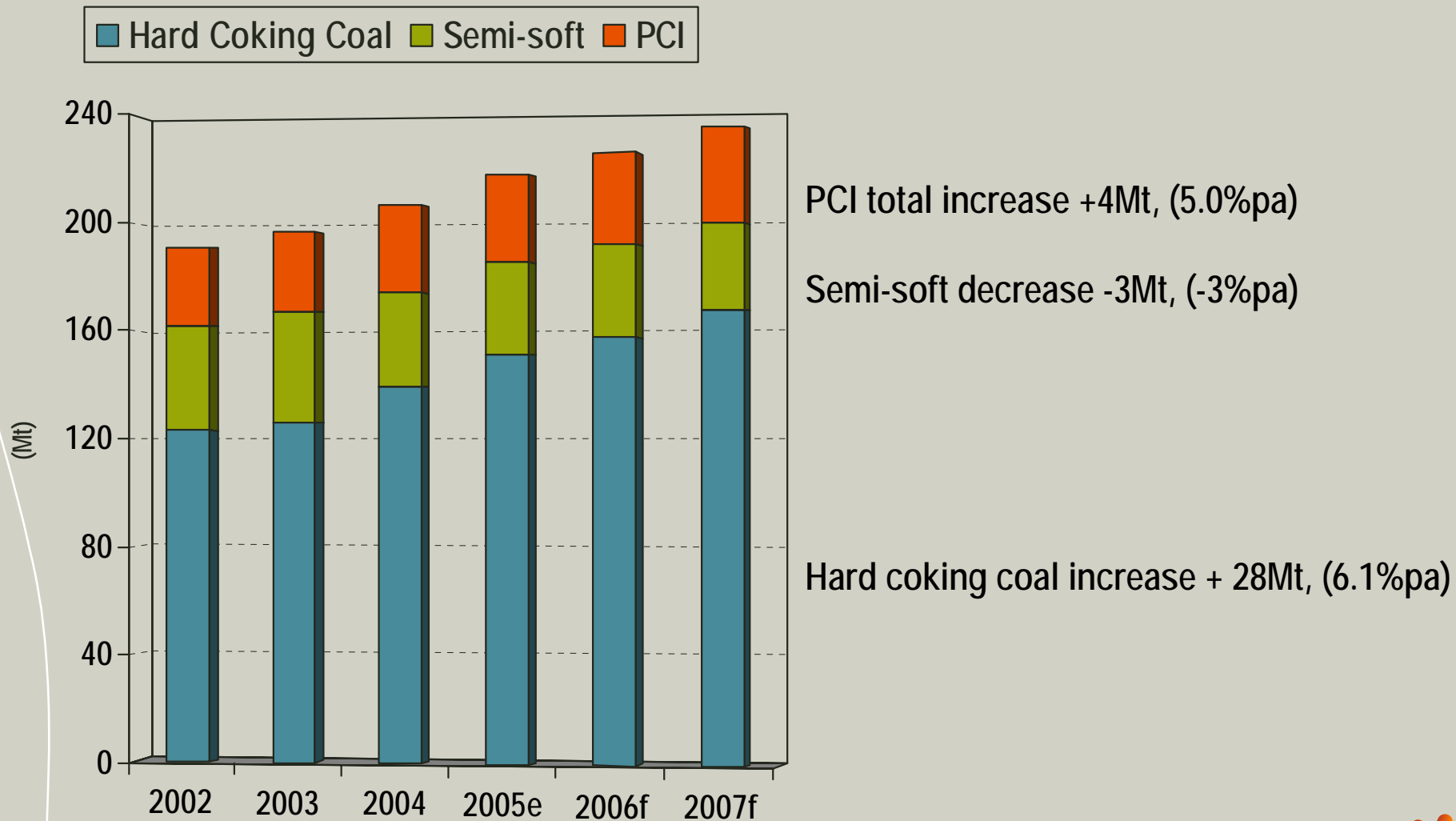
Traditional and new steelmakers are building / refurbishing and planning new coke capacity



Source Market sources and announcements

Global Increase in met coal demand 2006 - 2007

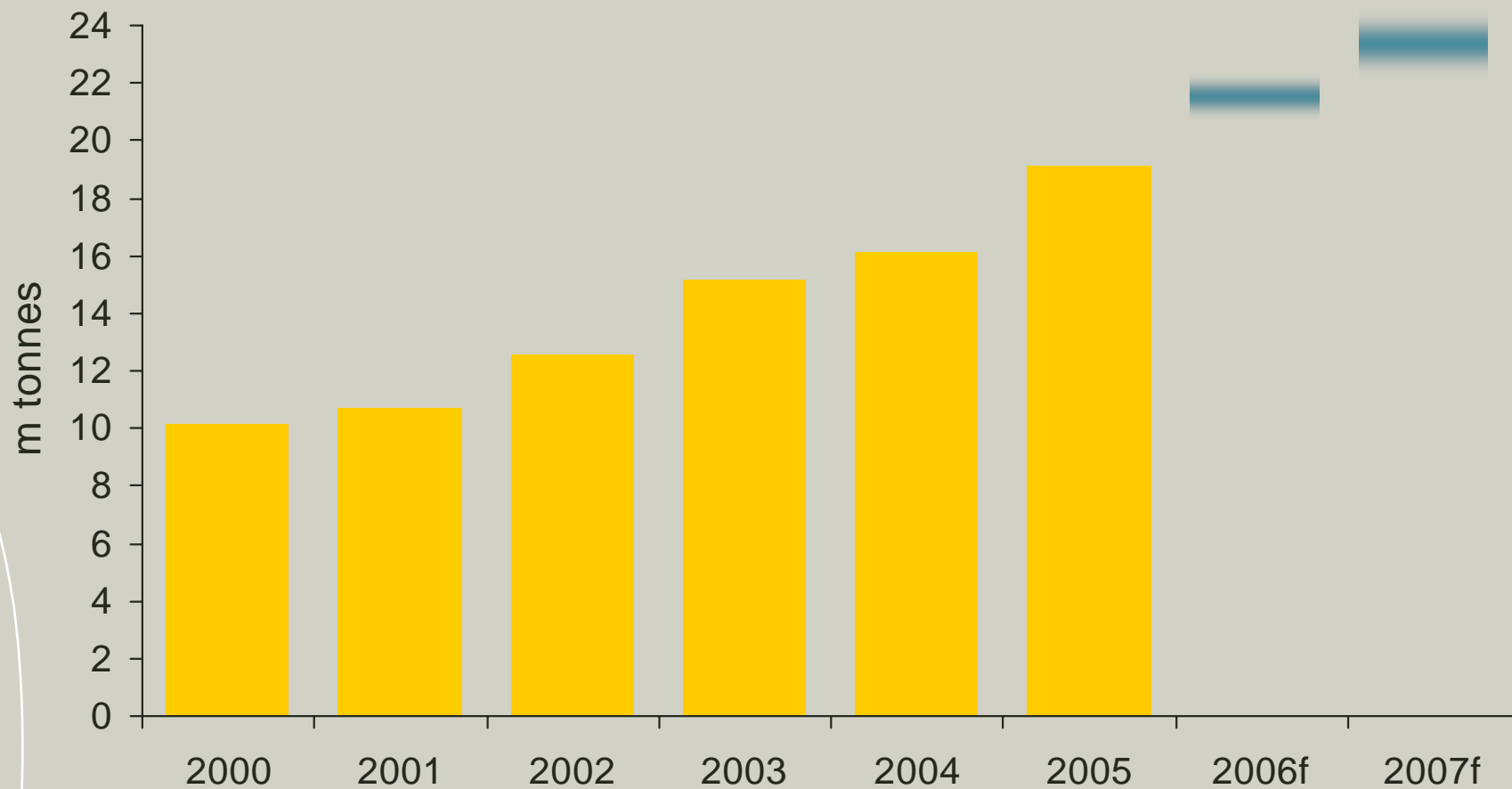
Total met coal increase 2004 - 7 approx 25Mt or (5%pa)



Major met coal issues for India

- Need to import as local coals universally high ash
- New larger capacity BF's will require high quality coke
- Better coke needed in future due to
 - Increased PCI use to world practices
 - Strong increase in BF productivity
- New HRCO will still require hard coking coals
- Will stamp charging produce coke suitable for large high productivity BF's at $>2.5\text{t/m}^3\cdot\text{day}$??

India's met coal demand will continue to rise



Source: Trade statistics, CRU, McCloskey, BHP Billiton

Major high quality global met coal producing regions

USA - Appalachia

LV, MV, HV producer ~300km to coast
Reserve depletion, rising costs and logistics challenges

China - Shanxi Province

LV, MV, HV producer, 800km to coast
Strong domestic demand, resource depletion, environmental, safety issues, skilled labour shortages, rising costs

Canada - Elk Valley

LV, MV producer, 1200km to coast
Logistics complex and partially constrained, rising costs

Russia - Kuzbass

LV, MV, HV producer ~4000km to coast
Limitations on infrastructure, dependent on subsidised rail transportation
Strong domestic demand

Australia - Bowen Basin

LV, MV, HV producer ~300km to coast
Shortages of skilled labour, input costs rising, commissioning delays, port capacity



Predominantly export

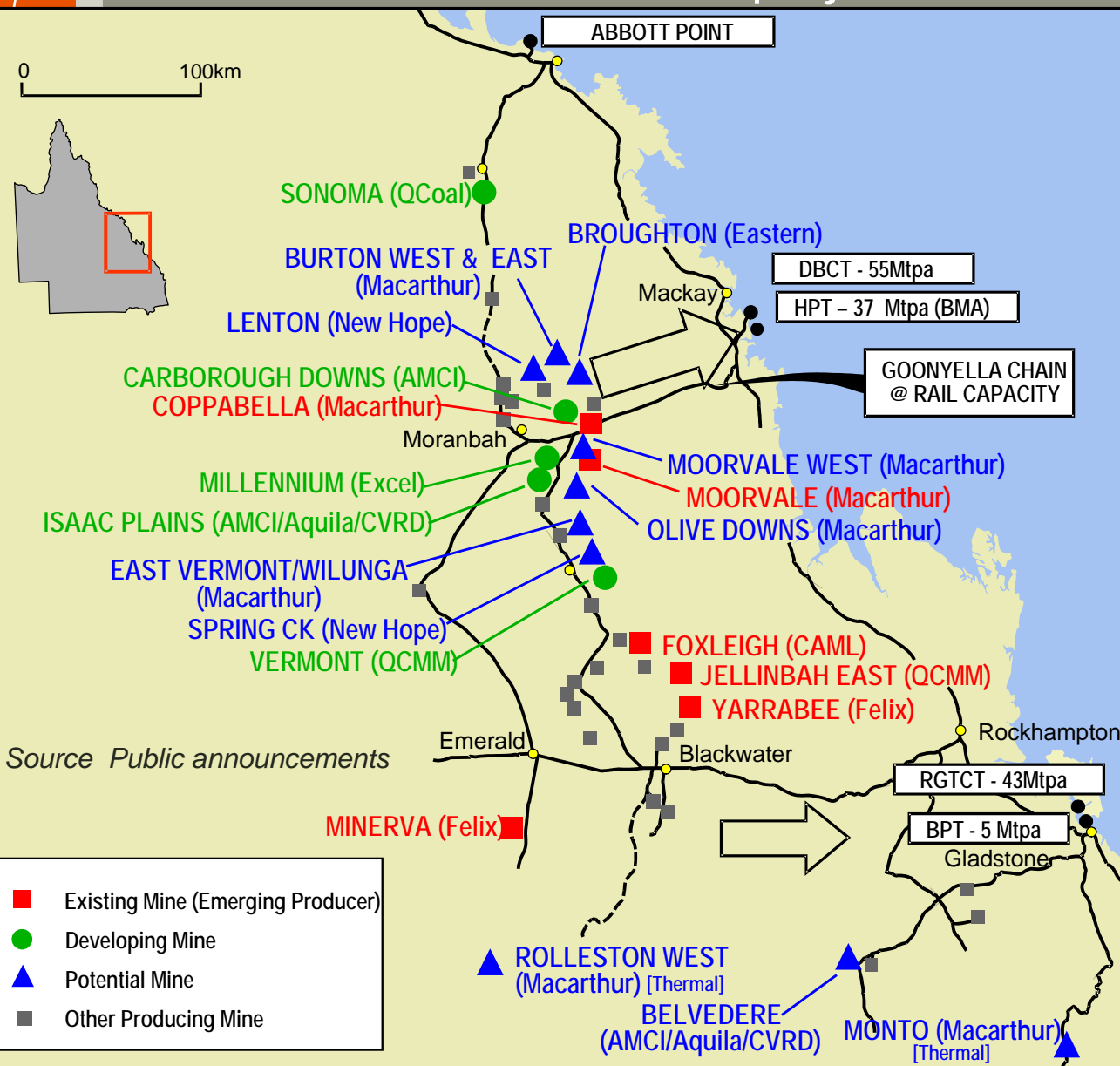


Predominantly domestic



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Queensland selected new projects



Australia and Canada

Majority of new projects are WCC/SSCC and PCI coals

Met Coal Supply Outlook to 2007

- **Australia** (62% of global total)

- Exports up strongly
- Further additional supply from Hail Creek, Dendrobium, Broadmeadows other HCC
- Brownfield creep/expansions
- Delayed new capacity expansions

- **Canada** (16% of global total)

- Exports increasing from 2004/5
- New capacity NE British Columbia, but mainly PCI, WCC or poorer HCC
- Ramp up Alberta, Cheviot, Grande Cache
- Possible restarts - brownfield expansions

- **USA** (12% of global total)

- Difficult to predict after rise in 2004/5
- Outlook further decline, ~ 3-5Mt by 2007
- Possible decrease in HV – power linked
- High cost producer

- **China**

- Little HCC exported
- Probable shortage of domestic HCC in future
- Counterbalance high domestic demand with export desires – China first
- Shanxi Province key - hard to predict

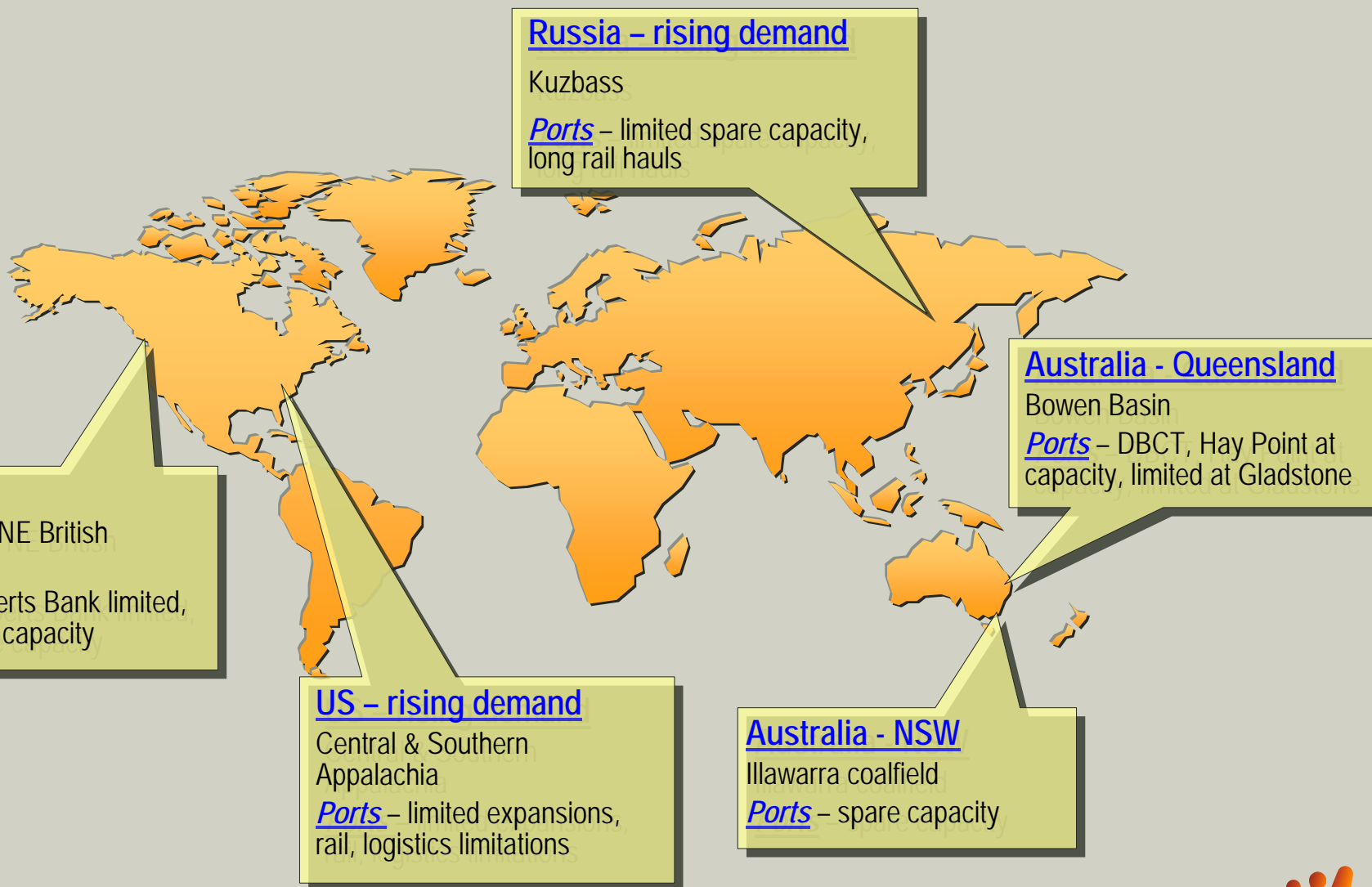
- **Russia**

- Exports predicted to rise to 2007
- Domestic demand growth/supply tightening
- Most HCC owned by steelmakers
- Further potential, but domestic demand rising exports secondary – price sensitive
- Production costs low but very low rail freights vital

Key Takeaways

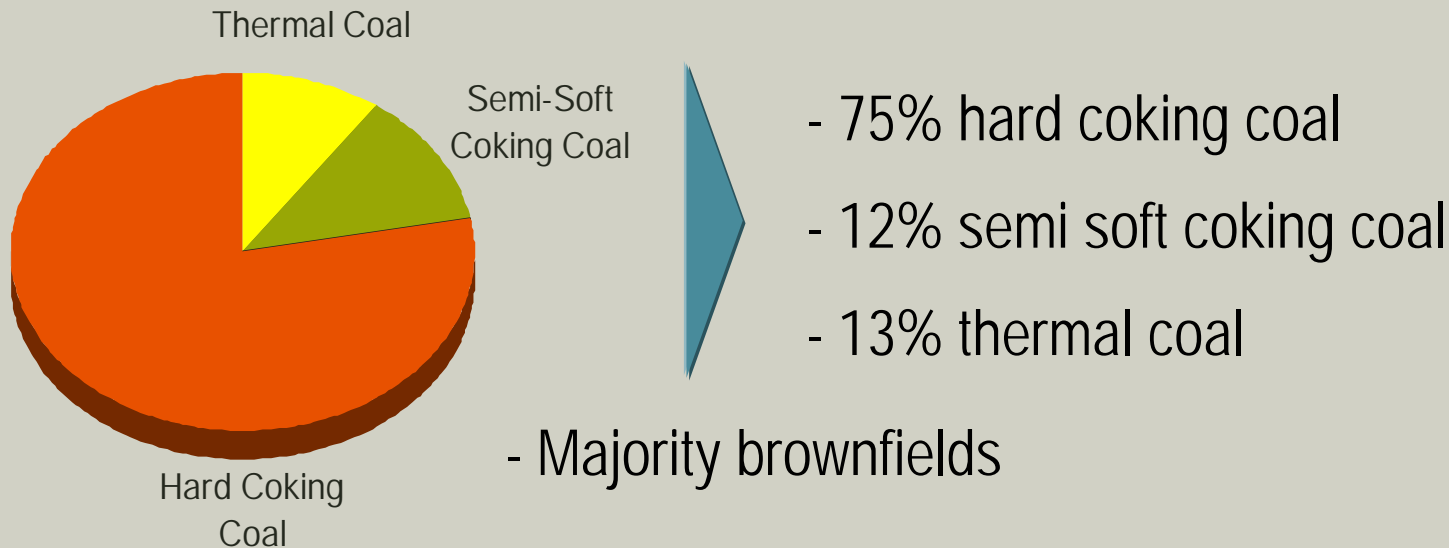
- Continued importance of Australia especially in better quality HCC
- Port throughput not mine production the key to export volumes in near term
- Supply becoming more volatile

Port and rail capacity is the key in the short term



BHP Billiton has numerous growth opportunities to meet market demand

BHP Billiton Bowen Basin expansions contribute the majority of the growth, predominantly high quality hard coking coal announced Q3 2004



Capacity growth based on:-

- brown & greenfield expansions in Bowen Basin
- replacement new longwall and potential expansions in Illawarra
- new coking coal basin in Kalimantan, Maruwai

BHP Billiton's expansion progress

Queensland – Bowen Basin

- Queensland Stage 1 expansion from 52 to 57 Mtpa completed
- Queensland Stage 2 (to 59 Mtpa) underway & due by 2nd half 2006
- Broadmeadow long wall commenced production August 2005
- Poitrel open cut approved and under construction
- Expansion of capacity at Hay Point Coal Terminal on track :
 - Phase 1 to 40 Mtpa (+6) by 2nd half 2006 – underway
 - Phase 2 to 44 Mtpa by 1st qtr 2007 – announced
 - Phases 3&4 to 55-57 Mtpa – being assessed & environ approvals sought.
- Currently evaluating range of further options for expansion subject to market demand and constraints imposed by the current environment
 - resource shortages, lack of skills people and significant cost pressures

BHP Billiton's expansion progress

Broadmeadow – commenced production August 2005



BHP Billiton's expansion progress Poitrel mine



Crushing station



Surge bin



Ultra-fines microcell tanks



Poitrel rail loop

Note: Poitrel mine is a JV with infrastructure sharing

BHP Billiton's expansion progress

Expansion of existing operations

Construction of new Blackwater CPP



Expansion of Saraji CPP



Expansion of Hay Point



Additional contract stripping



BHP Billiton's expansion progress Illawarra and Maruwai

- Dendrobium UG mine commenced production April 2005



- Further expansion options at Illawarra under feasibility study
- Maruwai moved into feasibility study stage.

Concluding Remarks

- The global steel industry remains on a fast growth track, is India joining in?
- The challenges of meeting India's "need for steel" can be met with the support of local and major resources companies such as BHP Billiton
- Development of India's vast iron ore resources would benefit from state of the art exploration, mining and resource utilisation technologies
- BF based steelmaking is the optimal solution for India's steel needs requiring imported met coal
- The outlook for met coal esp. hard coking coal is strong and challenges to meet market demand are faced by all major producing regions
- BHP Billiton are fully committed to meeting the growth for coking coal, delivering India the confidence and assurance for its future steel needs



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