

# NEWS RELEASE

**Release Time** IMMEDIATE  
**Date** 29 January 2003  
**Number** 02/03

## BHP BILLITON PRODUCTION REPORT FOR THE QUARTER ENDED 31 DECEMBER 2002

BHP Billiton today released its production report for the quarter ended 31 December 2002.

- **Oil and Condensate** production for the quarter of 16.4 million barrels was 16 per cent lower than the December 2001 quarter. The decrease was mainly due to natural field decline in Bass Strait (Australia) and Laminaria (Australia), ramp up of production following scheduled shutdowns for platform maintenance works at Liverpool Bay (UK) and shutdowns and subsequent repairs at Typhoon (US) following adverse weather conditions. These decreases were partially offset by production from the Tuna and West Tuna infill programs in Bass Strait, completion of the Scindian-3 flowline repairs and Griffin-9 infill well at Griffin (Australia) and commencement of the Echo Yodel field at the North West Shelf (Australia).
- **Oil and condensate** production was 12 per cent lower than the September 2002 quarter. This reflects natural field decline and higher downtime at Bass Strait, rapid decline in the performance of Phase 2 infill wells in Laminaria and higher downtime at Typhoon due to adverse weather conditions. This was partially offset by the timing of shutdowns at Liverpool Bay and Bruce (UK).
- **Natural Gas** production for the quarter of 69.41 billion cubic feet was eight per cent lower than the December 2001 quarter mainly due to seasonal conditions in Bass Strait, scheduled shutdowns in Liverpool Bay and adverse weather conditions at Typhoon. Natural gas production was three per cent lower than the September 2002 quarter due to seasonal conditions in Bass Strait partially offset by scheduled shutdowns in Liverpool Bay and improved reliability at Bruce.
- **Alumina** production for the quarter of 998,000 tonnes was three per cent higher than the December 2001 quarter, mainly reflecting a return to full production at Alumar (Brazil) following government enforced power rationing. Alumina production was three per cent lower than the September 2002 quarter, due to power disruptions at Worsley (Australia) and Paranam (Suriname) during the current quarter.

- **Aluminium** production for the quarter of 266,000 tonnes was 13 per cent higher than the December 2001 quarter, mainly due to higher production at Hillside (South Africa) reflecting the success of the capacity creep programme, non-recurrence of the September 2001 power outage and completion of the pot relining program in June 2002. Aluminium production was in line with the September 2002 quarter.
- **Copper** production for the quarter of 225,600 tonnes was two per cent higher than the December 2001 quarter. Copper production during the 2002 calendar year was in line with the 2001 year despite the start-up of the Escondida Phase IV expansion in September 2002 as a result of the decision to low grade copper production at Escondida and to temporarily cease production at Tintaya from November 2001. Production for the quarter was 22 per cent higher than the September 2002 quarter mainly due to the successful ramp up of the Escondida Phase IV expansion.
- **Iron Ore** production for the quarter of 18.4 million tonnes (BHP Billiton share) was in line with the September 2002 quarter and seven per cent higher than the December 2001 quarter. Western Australian iron ore production of 16.5 million tonnes was in line with the record September 2002 quarter due to continued strong demand for all products in Asian markets. In addition, a new sales record of 18.2 million tonnes was set at Western Australian iron ore operations during the December 2002 quarter. Samarco (Brazil) production for the December 2002 quarter of 2.0 million tonnes was in line with the September 2002 quarter and 53 per cent higher than the December 2001 quarter, reflecting strong customer demand.
- **Metallurgical Coal** production for the quarter of 8.4 million tonnes was in line with both the December 2001 and September 2002 quarters. Queensland (Australia) coal production for the December 2002 quarter reflects the resolution of adverse roof conditions at the Crinum mine, and lower overall production at the Goonyella Riverside mine to ensure a sustainable balance in stockpile inventories. Higher shipments were recorded at Illawarra Coal (Australia) during the December 2002 period following deliveries to new customers.
- **Ekati™ Diamond** (Canada) production for the quarter of 1.07 million carats was 15 per cent higher than the December 2001 quarter and 12 per cent higher than the September 2002 quarter mainly due to benefits of a processing plant de-bottlenecking program and mining of higher ore grades at the Misery pit.
- **Energy Coal** production for the quarter of 20.6 million tonnes was in line with the December 2001 quarter. Decreases from the sale of the PT Arutmin energy coal assets (Indonesia) were offset by higher production at New Mexico Coal (US) due to a dragline outage in the December 2001 quarter and commencement of underground longwall operations in October 2002 and increased ownership interest of Cerrejon Coal (Colombia) purchased in February 2002. Production was six per cent higher than the September 2002 quarter mainly due to maintenance on two draglines in the September quarter and commencement of underground longwall operations at New Mexico Coal.
- **Nickel** production for the quarter of 19,400 tonnes was 11 per cent higher than the December 2001 quarter, reflecting ramp-up of production at Cerro Matoso Line 2 (Colombia) and benefits from ongoing improvement programs at both Cerro Matoso and the QNI Yabulu Refinery (Australia). Production was two per cent higher than the September 2002 quarter.

- **Ferrochrome** production for the quarter of 230,000 tonnes was 12 per cent higher than the December 2001 quarter. The increase was due to increased market demand prompting the restart of idle furnaces.

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Further information on BHP Billiton can be found on our Internet site: <http://www.bhpbilliton.com>

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**BHP BILLITON PRODUCTION SUMMARY**

		QUARTER ENDED		HALF YEAR ENDED		% CHANGE			
		DEC	SEPT	DEC	DEC	DEC	DEC Q02	DEC Q02	YTD 02
		2001	2002	2002	2002	2001	vs DEC Q01	vs SEPT Q02	vs YTD 01
<b>PETROLEUM</b>									
Crude oil & condensate	('000 bbl)	19,638	18,550	<b>16,398</b>	<b>34,948</b>	39,143	-16%	-12%	-11%
Natural gas	(bcf)	75.47	71.86	<b>69.41</b>	<b>141.27</b>	146.52	-8%	-3%	-4%
LPG	('000 tonnes)	173.01	208.96	<b>167.97</b>	<b>376.93</b>	355.93	-3%	-20%	6%
Ethane	('000 tonnes)	18.59	27.67	<b>19.91</b>	<b>47.58</b>	42.64	7%	-28%	12%
<b>ALUMINIUM</b>									
Alumina	('000 tonnes)	965	1,031	<b>998</b>	<b>2,029</b>	1,929	3%	-3%	5%
Aluminium	('000 tonnes)	235	268	<b>266</b>	<b>534</b>	479	13%	-1%	11%
<b>BASE METALS</b>									
Copper	('000 tonnes)	220.7	<i>184.5</i>	<b>225.6</b>	<b>410.1</b>	423.2	2%	22%	-3%
Lead	(tonnes)	53,202	63,243	<b>58,345</b>	<b>121,588</b>	107,234	10%	-8%	13%
Zinc	(tonnes)	46,774	48,542	<b>44,115</b>	<b>92,657</b>	76,404	-6%	-9%	21%
Gold	(ounces)	79,538	55,153	<b>69,175</b>	<b>124,328</b>	150,766	-13%	25%	-18%
Silver	('000 ounces)	9,730	<i>11,260</i>	<b>9,870</b>	<b>21,130</b>	18,471	1%	-12%	14%
Molybdenum	(tonnes)	153	220	<b>250</b>	<b>470</b>	305	63%	14%	54%
<b>CARBON STEEL MATERIALS</b>									
Iron ore	('000 tonnes)	17,283	<i>18,628</i>	<b>18,447</b>	<b>37,075</b>	34,363	7%	-1%	8%
Metallurgical coal	('000 tonnes)	8,148	8,650	<b>8,390</b>	<b>17,040</b>	17,184	3%	-3%	-1%
Manganese ores	('000 tonnes)	888	1,095	<b>1,059</b>	<b>2,154</b>	1,860	19%	-3%	16%
Manganese alloys	('000 tonnes)	164	175	<b>190</b>	<b>365</b>	283	16%	9%	29%
Hot briquetted iron	('000 tonnes)	384	333	<b>414</b>	<b>747</b>	770	8%	24%	-3%
<b>DIAMONDS AND SPECIALTY PRODUCTS</b>									
Diamonds	('000 carats)	928	954	<b>1,071</b>	<b>2,025</b>	1,695	15%	12%	19%
<b>ENERGY COAL</b>									
Energy coal	('000 tonnes)	20,623	19,434	<b>20,649</b>	<b>40,083</b>	43,028	0%	6%	-7%
<b>STAINLESS STEEL MATERIALS</b>									
Nickel	('000 tonnes)	17.5	19.1	<b>19.4</b>	<b>38.5</b>	33.4	11%	2%	15%
Chrome ores	('000 tonnes)	609	713	<b>714</b>	<b>1,427</b>	1,238	17%	0%	15%
Ferrocchrome	('000 tonnes)	206	238	<b>230</b>	<b>468</b>	413	12%	-3%	13%

*Throughout this report figures in italics indicate adjustments made since the figure was previously reported.*

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

BHP Billiton Interest	QUARTER ENDED				HALF YEAR ENDED		
	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	DEC 2002	DEC 2002	DEC 2001
<b>PETROLEUM</b>							
<b>Production</b>							
Crude oil & condensate (000 bbl)	19,638	19,644	19,732	18,550	<b>16,398</b>	<b>34,948</b>	39,143
Natural gas (bcf)	75.47	66.30	70.66	71.86	<b>69.41</b>	<b>141.27</b>	146.52
LPG ('000 tonnes)	173.01	161.20	180.43	208.96	<b>167.97</b>	<b>376.93</b>	355.93
Ethane ('000 tonnes)	18.59	18.87	25.62	27.67	<b>19.91</b>	<b>47.58</b>	42.64
<b>ALUMINIUM</b>							
<b>ALUMINA</b>							
<b>Production ('000 tonnes)</b>							
Worsley 86%	671	677	686	698	<b>662</b>	<b>1,360</b>	1,333
Suriname 45%	209	208	215	221	<b>213</b>	<b>434</b>	428
Alumar 36%	85	111	117	112	<b>123</b>	<b>235</b>	168
Total	<b>965</b>	<b>996</b>	<b>1,018</b>	<b>1,031</b>	<b>998</b>	<b>2,029</b>	1,929
<b>ALUMINIUM</b>							
<b>Production ('000 tonnes)</b>							
Hillside 100%	117	127	132	135	<b>134</b>	<b>269</b>	242
Bayside 100%	45	43	43	46	<b>45</b>	<b>91</b>	89
Alumar 46.3%	32	40	46	44	<b>44</b>	<b>88</b>	67
Valesul 45.5%	9	9	11	11	<b>11</b>	<b>22</b>	17
Mozal 47%	32	31	31	32	<b>32</b>	<b>64</b>	64
Total	<b>235</b>	<b>250</b>	<b>263</b>	<b>268</b>	<b>266</b>	<b>534</b>	479
<b>BASE METALS (a)</b>							
<b>COPPER</b>							
<b>Payable metal in concentrate ('000 tonnes)</b>							
Escondida (b) 57.5%	80.1	75.3	94.4	68.4	<b>105.6</b>	<b>174.0</b>	169.5
Tintaya (b) 100%	22.9	0.8	0.2	-	-	-	43.8
Antamina (c) 33.8%	26.2	25.1	30.5	25.7	<b>26.4</b>	<b>52.1</b>	26.2
Alumbrera 25%	11.9	12.3	12.8	11.1	<b>13.4</b>	<b>24.5</b>	23.5
Highland Valley Copper 33.6%	15.6	14.2	16.1	14.9	<b>14.3</b>	<b>29.2</b>	31.7
Selbaie 100%	2.6	2.5	2.6	2.8	<b>2.1</b>	<b>4.9</b>	5.1
Total	<b>159.3</b>	<b>130.3</b>	<b>156.6</b>	<b>122.9</b>	<b>161.8</b>	<b>284.7</b>	299.8
<b>Cathode ('000 tonnes)</b>							
Escondida 57.5%	21.9	21.2	21.5	17.9	<b>19.1</b>	<b>37.0</b>	43.8
Cerro Colorado 100%	33.8	31.3	31.3	32.5	<b>33.1</b>	<b>65.6</b>	68.2
Tintaya (b) 100%	-	-	1.3	8.4	<b>8.9</b>	<b>17.3</b>	-
San Manuel 100%	2.2	1.8	-	-	-	-	4.5
Pinto Valley 100%	3.4	3.1	2.8	2.8	<b>2.7</b>	<b>5.5</b>	6.9
Total	<b>61.4</b>	<b>57.4</b>	<b>56.9</b>	<b>61.6</b>	<b>63.8</b>	<b>125.4</b>	123.4
<b>LEAD</b>							
<b>Payable metal in concentrate (tonnes)</b>							
Cannington 100%	51,914	63,172	63,799	61,676	<b>57,651</b>	<b>119,327</b>	104,793
Pering 100%	1,288	892	969	1,567	<b>694</b>	<b>2,261</b>	2,441
Total	<b>53,202</b>	<b>64,064</b>	<b>64,768</b>	<b>63,243</b>	<b>58,345</b>	<b>121,588</b>	107,234

Refer footnotes on page 5.

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

BHP Billiton Interest	QUARTER ENDED				HALF YEAR ENDED			
	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	DEC 2002	DEC 2002	DEC 2001	
<b>BASE METALS (continued)</b>								
<b>ZINC</b>								
<b>Payable metal in concentrate (tonnes)</b>								
Cannington	100%	17,285	15,002	12,511	15,182	<b>14,721</b>	<b>29,903</b>	31,343
Antamina (c)	33.8%	16,010	18,825	13,518	18,189	<b>15,424</b>	<b>33,613</b>	16,010
Selbaie	100%	7,896	8,495	8,121	9,840	<b>6,540</b>	<b>16,380</b>	17,580
Pering	100%	5,583	4,851	4,793	5,331	<b>7,430</b>	<b>12,761</b>	11,471
Total		<b>46,774</b>	<b>47,174</b>	<b>38,942</b>	<b>48,542</b>	<b>44,115</b>	<b>92,657</b>	76,404
<b>GOLD</b>								
<b>Payable metal in concentrate (ounces)</b>								
Escondida (b)	57.5%	12,166	11,837	17,694	10,074	<b>15,936</b>	<b>26,010</b>	22,807
Tintaya (b)	100%	11,500	503	-	-	-	-	21,749
Alumbraera	25%	49,780	49,064	51,511	39,279	<b>46,940</b>	<b>86,219</b>	92,364
Selbaie	100%	4,914	5,685	5,117	4,486	<b>5,069</b>	<b>9,555</b>	11,433
Highland Valley Copper	33.6%	1,178	1,126	1,268	1,314	<b>1,230</b>	<b>2,544</b>	2,413
Total		<b>79,538</b>	<b>68,215</b>	<b>75,589</b>	<b>55,153</b>	<b>69,175</b>	<b>124,328</b>	150,766
<b>SILVER</b>								
<b>Payable metal in concentrate ('000 ounces)</b>								
Cannington	100%	7,915	9,980	10,265	9,612	<b>8,326</b>	<b>17,938</b>	15,720
Escondida	57.5%	298	295	344	304	<b>387</b>	<b>691</b>	618
Antamina (c)	33.8%	617	508	461	536	<b>557</b>	<b>1,093</b>	617
Alumbraera	25.0%	71	68	56	53	<b>72</b>	<b>125</b>	114
Highland Valley Copper	33.6%	167	168	183	162	<b>159</b>	<b>321</b>	357
Selbaie	100%	662	504	524	593	<b>369</b>	<b>962</b>	1,045
Total		<b>9,730</b>	<b>11,522</b>	<b>11,833</b>	<b>11,260</b>	<b>9,870</b>	<b>21,130</b>	18,471
<b>MOLYBDENUM</b>								
<b>Payable metal in concentrate (tonnes)</b>								
Highland Valley Copper	33.6%	153	121	232	220	<b>250</b>	<b>470</b>	305
<b>CARBON STEEL MATERIALS</b>								
<b>IRON ORE</b>								
<b>Production ('000 tonnes)</b>								
Mt Newman Joint Venture	85%	6,423	5,565	5,413	5,486	<b>5,287</b>	<b>10,773</b>	12,396
Goldsworthy Joint Venture	85%	1,667	1,434	1,690	1,891	<b>1,808</b>	<b>3,699</b>	3,323
Yandi Joint Venture	85%	6,933	6,614	6,663	7,796	<b>8,187</b>	<b>15,983</b>	13,979
Jimblebar	100%	1,332	1,211	1,476	1,433	<b>1,186</b>	<b>2,619</b>	2,514
Samarco	50%	928	1,640	1,838	2,022	<b>1,979</b>	<b>4,001</b>	2,151
Total		<b>17,283</b>	<b>16,464</b>	<b>17,080</b>	<b>18,628</b>	<b>18,447</b>	<b>37,075</b>	34,363
<b>METALLURGICAL COAL (d)</b>								
<b>Production ('000 tonnes)</b>								
BMA (e)	50%	4,840	6,017	5,686	4,652	<b>5,032</b>	<b>9,684</b>	9,998
BHP Mitsui Coal (f)	80%	1,467	1,707	1,746	1,863	<b>1,472</b>	<b>3,335</b>	3,290
Illawarra	100%	1,841	1,265	1,927	2,135	<b>1,886</b>	<b>4,021</b>	3,896
Total		<b>8,148</b>	<b>8,989</b>	<b>9,359</b>	<b>8,650</b>	<b>8,390</b>	<b>17,040</b>	17,184

Refer footnotes on page 5.

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

	BHP Billiton Interest	QUARTER ENDED					HALF YEAR ENDED	
		DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	DEC 2002	DEC 2002	DEC 2001
<b>CARBON STEEL MATERIALS (cont'd)</b>								
<b>MANGANESE ORES</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (g)	60%	501	424	475	581	<b>560</b>	<b>1,141</b>	968
Australia (g)	60%	387	467	309	514	<b>499</b>	<b>1,013</b>	892
Total		<b>888</b>	<b>891</b>	<b>784</b>	<b>1,095</b>	<b>1,059</b>	<b>2,154</b>	1,860
<b>MANGANESE ALLOYS</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (g)	60%	101	115	121	124	<b>125</b>	<b>249</b>	170
Australia (g)	60%	63	51	48	51	<b>65</b>	<b>116</b>	113
Total		<b>164</b>	<b>166</b>	<b>169</b>	<b>175</b>	<b>190</b>	<b>365</b>	283
<b>HOT BRIQUETTED IRON</b>								
<b>Production ('000 tonnes)</b>								
Boodarie™ Iron (h)	100%	384	277	-	333	<b>414</b>	<b>747</b>	770
<b>DIAMONDS AND SPECIALTY PRODUCTS</b>								
<b>DIAMONDS</b>								
<b>Production ('000 carats)</b>								
Ekati™	80%	928	932	1,023	954	<b>1,071</b>	<b>2,025</b>	1,695
<b>ENERGY COAL</b>								
<b>Production ('000 tonnes)</b>								
South Africa	100%	13,724	13,633	13,815	13,838	<b>13,333</b>	<b>27,171</b>	28,262
USA	100%	3,170	3,266	3,703	2,905	<b>4,340</b>	<b>7,245</b>	6,276
Australia	100%	863	1,129	1,390	1,244	<b>1,234</b>	<b>2,478</b>	2,036
Indonesia (i)	80%	1,778	186	208	216	<b>29</b>	<b>245</b>	4,228
Colombia (j)	33%	1,088	1,022	1,455	1,231	<b>1,713</b>	<b>2,944</b>	2,226
Total		<b>20,623</b>	<b>19,236</b>	<b>20,571</b>	<b>19,434</b>	<b>20,649</b>	<b>40,083</b>	43,028
<b>STAINLESS STEEL MATERIALS</b>								
<b>NICKEL</b>								
<b>Production ('000 tonnes)</b>								
CMSA	99.8%	10.4	10.5	9.9	11.7	<b>11.9</b>	<b>23.6</b>	20.0
Yabulu	100%	7.1	7.3	7.8	7.4	<b>7.5</b>	<b>14.9</b>	13.4
Total		<b>17.5</b>	<b>17.8</b>	<b>17.7</b>	<b>19.1</b>	<b>19.4</b>	<b>38.5</b>	33.4
<b>CHROME ORES</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (g)	60%	609	549	664	713	<b>714</b>	<b>1,427</b>	1,238
<b>FERROCHROME</b>								
<b>Saleable production ('000 tonnes)</b>								
South Africa (g)	60%	206	201	223	238	<b>230</b>	<b>468</b>	413

Refer footnotes on page 5.

**BHP BILLITON ATTRIBUTABLE PRODUCTION**

BHP Billiton Interest	QUARTER ENDED				HALF YEAR ENDED	
	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	DEC 2002	DEC 2001

- (a) Metal production is reported on the basis of payable metal.
- (b) Sulphide production at Escondida and Tintaya was temporarily reduced in November 2001 and January 2002 respectively due to weak market conditions. Commercial production of copper cathode commenced at Tintaya in June 2002.
- (c) Antamina commenced commercial production in October 2001.
- (d) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.
- (e) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd. Effective January 2002, South Blackwater production is reported in BMA.
- (f) Shown on 100% basis before 20% outside equity interest.
- (g) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.
- (h) Boodarie Iron recommenced production in July 2002 following the suspension of operations due to a tube failure in a gas re-heating furnace.
- (i) Production shown on 86.5% basis after allowing for Indonesian state owned corporation's 13.5% share of production. BHP Billiton sold its interest in the Senakin and Satui mines effective 30 November 2001.
- (j) BHP Billiton increased its interest in Cerrejon Zona Norte to 33.3% from 16.7% effective February 2002.



## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				HALF YEAR ENDED		
	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	DEC 2002	DEC 2002	DEC 2001
<b>PETROLEUM</b>							
BHP Billiton attributable production unless otherwise stated.							
<b>CRUDE OIL &amp; CONDENSATE ('000 barrels)</b>							
Bass Strait	7,197	6,593	6,786	6,799	<b>5,799</b>	<b>12,598</b>	14,597
North West Shelf - condensate	1,310	1,525	1,466	1,602	<b>1,510</b>	<b>3,112</b>	2,641
North West Shelf - Wanaea/Cossack	1,919	1,851	1,892	1,876	<b>1,655</b>	<b>3,531</b>	3,571
Laminaria	2,569	1,958	2,200	2,914	<b>1,869</b>	<b>4,783</b>	5,570
Griffin	863	1,971	1,587	1,281	<b>1,089</b>	<b>2,370</b>	1,900
Pakistan	19	20	18	18	<b>17</b>	<b>35</b>	36
Typhoon (a)	1,443	1,507	1,754	1,233	<b>654</b>	<b>1,887</b>	2,278
Americas	810	917	861	718	<b>652</b>	<b>1,370</b>	1,728
Liverpool Bay	2,868	2,770	2,574	1,838	<b>2,463</b>	<b>4,301</b>	5,698
Bruce/Keith	640	532	594	271	<b>690</b>	<b>961</b>	1,123
<b>Total</b>	<b>19,638</b>	<b>19,644</b>	<b>19,732</b>	<b>18,550</b>	<b>16,398</b>	<b>34,948</b>	<b>39,143</b>
<b>NATURAL GAS (billion cubic feet)</b>							
Bass Strait	23.14	17.18	26.77	33.07	<b>21.07</b>	<b>54.14</b>	52.90
North West Shelf - Domestic	3.73	3.45	2.86	3.62	<b>3.82</b>	<b>7.44</b>	7.41
North West Shelf - LNG	15.56	15.22	13.01	16.55	<b>14.93</b>	<b>31.48</b>	31.32
Griffin	1.25	0.92	0.34	0.95	<b>1.03</b>	<b>1.98</b>	2.70
Pakistan	2.83	2.94	3.02	2.83	<b>2.76</b>	<b>5.59</b>	5.49
Typhoon (a)	1.48	2.01	1.93	1.38	<b>0.71</b>	<b>2.09</b>	2.15
Americas	4.69	4.40	4.63	3.91	<b>3.80</b>	<b>7.71</b>	10.10
Bruce	10.65	8.44	7.92	4.59	<b>10.55</b>	<b>15.14</b>	13.93
Keith	0.27	0.11	0.16	0.07	<b>0.15</b>	<b>0.22</b>	0.46
Liverpool Bay	11.87	11.63	10.01	4.89	<b>10.59</b>	<b>15.48</b>	20.06
<b>Total</b>	<b>75.47</b>	<b>66.30</b>	<b>70.66</b>	<b>71.86</b>	<b>69.41</b>	<b>141.27</b>	<b>146.52</b>
<b>LPG ('000 tonnes)</b>							
Bass Strait	107.80	108.47	126.70	149.66	<b>115.23</b>	<b>264.89</b>	236.53
North West Shelf	35.53	33.33	35.08	36.32	<b>31.04</b>	<b>67.36</b>	71.85
Bruce	28.50	18.73	17.49	22.45	<b>20.47</b>	<b>42.92</b>	45.01
Keith	1.18	0.67	1.17	0.53	<b>1.23</b>	<b>1.76</b>	2.54
<b>Total</b>	<b>173.01</b>	<b>161.20</b>	<b>180.43</b>	<b>208.96</b>	<b>167.97</b>	<b>376.93</b>	<b>355.93</b>
<b>ETHANE ('000 tonnes)</b>							
	18.59	18.87	25.62	27.67	<b>19.91</b>	<b>47.58</b>	42.64

(a) Typhoon commenced production in July 2001.

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED					HALF YEAR ENDED	
	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	DEC 2002	DEC 2002	DEC 2001

**ALUMINIUM**

BHP Billiton attributable production and sales unless otherwise stated.  
('000 tonnes)

**ALUMINA****Production**

Worsley, Australia	671	677	686	698	<b>662</b>	<b>1,360</b>	1,333
Paranam, Suriname	209	208	215	221	<b>213</b>	<b>434</b>	428
Alumar, Brazil	85	111	117	112	<b>123</b>	<b>235</b>	168
<b>Total</b>	<b>965</b>	<b>996</b>	<b>1,018</b>	<b>1,031</b>	<b>998</b>	<b>2,029</b>	1,929

**Sales**

Worsley, Australia	638	656	690	758	<b>606</b>	<b>1,364</b>	1,330
Paranam, Suriname	221	205	197	253	<b>201</b>	<b>454</b>	445
Alumar, Brazil	88	101	106	130	<b>125</b>	<b>255</b>	167
<b>Total</b>	<b>947</b>	<b>962</b>	<b>993</b>	<b>1,141</b>	<b>932</b>	<b>2,073</b>	1,942

**ALUMINIUM****Production**

Hillside, South Africa	117	127	132	135	<b>134</b>	<b>269</b>	242
Bayside, South Africa	45	43	43	46	<b>45</b>	<b>91</b>	89
Alumar, Brazil	32	40	46	44	<b>44</b>	<b>88</b>	67
Valesul, Brazil	9	9	11	11	<b>11</b>	<b>22</b>	17
Mozal, Mozambique	32	31	31	32	<b>32</b>	<b>64</b>	64
<b>Total</b>	<b>235</b>	<b>250</b>	<b>263</b>	<b>268</b>	<b>266</b>	<b>534</b>	479

**Sales**

Hillside, South Africa	117	128	131	124	<b>135</b>	<b>259</b>	240
Bayside, South Africa	43	42	53	47	<b>45</b>	<b>92</b>	86
Alumar, Brazil	33	38	45	38	<b>52</b>	<b>90</b>	67
Valesul, Brazil	8	10	11	9	<b>12</b>	<b>21</b>	16
Mozal, Mozambique	32	31	34	27	<b>35</b>	<b>62</b>	64
<b>Total</b>	<b>233</b>	<b>249</b>	<b>274</b>	<b>245</b>	<b>279</b>	<b>524</b>	473

## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				HALF YEAR ENDED	
	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	DEC 2002	DEC 2002

### BASE METALS

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

#### Escondida, Chile (a)

Material mined (100%) ('000 tonnes)	84,821	80,401	77,244	74,671	<b>74,303</b>	<b>148,974</b>	170,164
Sulphide ore milled (100%) ('000 tonnes)	10,060	10,452	11,311	10,142	<b>14,632</b>	<b>24,774</b>	21,265
Average copper grade (%)	1.72%	1.53%	1.74%	1.45%	<b>1.59%</b>	<b>1.53%</b>	1.74%
Production ex Mill (100%) ('000 tonnes)	144.4	134.9	170.3	125.6	<b>191.8</b>	<b>317</b>	306

#### Production

Payable copper ('000 tonnes)	80.1	75.3	94.4	68.4	<b>105.6</b>	<b>174.0</b>	169.5
Payable gold concentrate (fine ounces)	12,166	11,837	17,694	10,074	<b>15,936</b>	<b>26,010</b>	22,807
Copper cathode (SXEW) ('000 tonnes)	21.9	21.2	21.5	17.9	<b>19.1</b>	<b>37.0</b>	43.8
Payable silver concentrate ('000 ounces)	298	295	344	304	<b>387</b>	<b>691</b>	618

#### Sales

Payable copper ('000 tonnes)	87.0	77.0	85.3	77.0	<b>104.8</b>	<b>181.8</b>	170.7
Payable gold concentrate (fine ounces)	12,386	10,806	17,004	11,689	<b>16,709</b>	<b>28,398</b>	21,115
Copper cathode (SXEW) ('000 tonnes)	18.0	24.6	22.7	19.5	<b>21.7</b>	<b>41.2</b>	40.8
Payable silver concentrate ('000 ounces)	334	313	248	269	<b>400</b>	<b>669</b>	646

(a) Sulphide production at Escondida was temporarily reduced in November 2001 due to weak market conditions.

#### Tintaya, Peru (a) (b)

Material mined ('000 tonnes)	14,115	396	-	-	-	-	31,715
Ore milled ('000 tonnes)	1,569	71	-	-	-	-	3,209
Average copper grade (%)	1.72%	1.64%	0.00%	0.00%	<b>0.00%</b>	<b>0.00%</b>	1.65%

#### Production

Payable copper ('000 tonnes)	22.9	0.8	0.2	-	-	-	43.8
Payable gold concentrate (fine ounces)	11,500	503	-	-	-	-	21,749
Copper cathode (SXEW) ('000 tonnes)	-	-	1.3	8.4	<b>8.9</b>	<b>17.3</b>	-

#### Sales

Payable copper ('000 tonnes)	17.8	8.8	-	-	-	-	37.0
Payable gold concentrate (fine ounces)	9,546	5,452	212	-	-	-	19,291
Copper cathode (SXEW) ('000 tonnes)	-	-	1.9	8.0	<b>7.7</b>	<b>15.7</b>	-

(a) Sulphide production at Tintaya was temporarily suspended in January 2002 due to weak market conditions.

(b) Commercial production of copper cathode commenced in June 2002.

#### Cerro Colorado, Chile

Material mined ('000 tonnes)	16,677	15,348	18,628	17,963	<b>15,027</b>	<b>32,990</b>	30,272
Ore milled ('000 tonnes)	3,864	3,698	3,581	3,759	<b>3,942</b>	<b>7,701</b>	7,380
Average copper grade (%)	1.13%	1.03%	1.00%	0.97%	<b>1.03%</b>	<b>1.00%</b>	1.10%

#### Production

Copper cathode ('000 tonnes)	33.8	31.3	31.3	32.5	<b>33.1</b>	<b>65.6</b>	68.2
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#### Sales

Copper cathode ('000 tonnes)	31.7	33.9	34.5	23.2	<b>36.1</b>	<b>59.3</b>	65.4
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## PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED				HALF YEAR ENDED	
		DEC	MARCH	JUNE	SEPT	DEC	DEC
		2001	2002	2002	2002	2002	2001

### BASE METALS

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

#### Antamina, Peru (a)

Material mined (100%)	('000 tonnes)	19,970	20,548	28,990	30,235	<b>25,797</b>	<b>56,032</b>	19,970
Ore milled (100%)	('000 tonnes)	6,318	6,309	7,250	6,794	<b>6,395</b>	<b>13,189</b>	6,318
Average head grades								
- Copper	(%)	1.42%	1.31%	1.43%	1.33%	<b>1.41%</b>	<b>1.37%</b>	1.42%
- Zinc	(%)	1.35%	1.44%	0.93%	1.28%	<b>1.15%</b>	<b>1.22%</b>	1.35%

#### Production

Payable copper	('000 tonnes)	26.2	25.1	30.5	25.7	<b>26.4</b>	<b>52.1</b>	26.2
Payable zinc	(tonnes)	16,010	18,825	13,518	18,189	<b>15,424</b>	<b>33,613</b>	16,010
Payable silver	('000 ounces)	617	508	461	536	<b>557</b>	<b>1,093</b>	617

#### Sales

Payable copper	('000 tonnes)	28.7	28.8	28.6	30.6	<b>25.8</b>	<b>56.4</b>	28.7
Payable zinc	(tonnes)	8,983	23,028	15,009	19,184	<b>14,407</b>	<b>33,591</b>	8,983
Payable silver	('000 ounces)	596	595	489	590	<b>530</b>	<b>1,120</b>	596

(a) Commercial production commenced in October 2001.

#### Alumbraera, Argentina

Material mined (100%)	('000 tonnes)	28,635	25,430	26,524	29,356	<b>28,730</b>	<b>58,086</b>	58,180
Ore milled (100%)	('000 tonnes)	7,142	7,146	7,575	8,034	<b>8,703</b>	<b>16,737</b>	14,658
Average head grades								
- Copper	(%)	0.74%	0.76%	0.73%	0.62%	<b>0.69%</b>	<b>0.66%</b>	0.72%
- Gold	(g/t)	1.1	1.1	1.0	0.8	<b>0.9</b>	<b>0.9</b>	1.0

#### Production

Payable copper	('000 tonnes)	11.9	12.3	12.8	11.1	<b>13.4</b>	<b>24.5</b>	23.5
Payable gold	(fine ounces)	46,987	45,421	46,537	35,935	<b>42,594</b>	<b>78,529</b>	87,357
Payable gold - dore	(fine ounces)	2,793	3,644	4,973	3,344	<b>4,346</b>	<b>7,690</b>	5,007
Payable silver	('000 ounces)	71	68	56	53	<b>72</b>	<b>125</b>	114

#### Sales

Payable copper	('000 tonnes)	13.1	12.7	11.6	10.3	<b>13.3</b>	<b>23.6</b>	22.9
Payable gold	(fine ounces)	48,223	47,261	36,874	33,957	<b>42,381</b>	<b>76,338</b>	82,684
Payable gold - dore	(fine ounces)	1,829	3,710	4,466	3,082	<b>4,409</b>	<b>7,491</b>	3,839
Payable silver	('000 ounces)	71	67	67	53	<b>72</b>	<b>125</b>	113

#### Highland Valley, Canada

Material mined (100%)	('000 tonnes)	20,883	18,322	18,522	20,455	<b>18,682</b>	<b>39,137</b>	40,793
Ore milled (100%)	('000 tonnes)	12,912	11,778	12,224	12,941	<b>12,924</b>	<b>25,865</b>	25,753
Average copper grade	(%)	0.42%	0.42%	0.43%	0.40%	<b>0.39%</b>	<b>0.40%</b>	0.42%

#### Production

Payable copper	('000 tonnes)	15.6	14.2	16.1	14.9	<b>14.3</b>	<b>29.2</b>	31.7
Payable molybdenum	('000 tonnes)	0.15	0.12	0.23	0.22	<b>0.25</b>	<b>0.47</b>	0.30
Payable silver	('000 ounces)	167	168	183	162	<b>159</b>	<b>321</b>	357
Payable gold concentrate	(fine ounces)	1,178	1,126	1,268	1,314	<b>1,230</b>	<b>2,544</b>	2,413

#### Sales

Payable copper	('000 tonnes)	18.8	11.6	14.9	14.4	<b>17.5</b>	<b>31.9</b>	36.2
Payable molybdenum	('000 tonnes)	0.14	0.17	0.22	0.19	<b>0.22</b>	<b>0.41</b>	0.28
Payable silver	('000 ounces)	219	133	173	153	<b>189</b>	<b>342</b>	423
Payable gold concentrate	(fine ounces)	2,062	1,096	1,467	1,240	<b>1,644</b>	<b>2,884</b>	3,902

## PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED				HALF YEAR ENDED		
		DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	DEC 2002	DEC 2002	DEC 2001
<b>BASE METALS</b>								
BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.								
<b>Cannington, Australia</b>								
Material mined	('000 tonnes)	555	569	574	631	<b>573</b>	<b>1,204</b>	1,098
Ore milled	('000 tonnes)	538	567	575	599	<b>564</b>	<b>1,163</b>	1,034
Average head grades								
- Silver	(g/t)	567	619	675	564	<b>535</b>	<b>550</b>	582
- Lead	(%)	12.1%	12.7%	13.6%	11.7%	<b>11.9%</b>	<b>11.8%</b>	12.6%
- Zinc	(%)	5.3%	4.6%	3.9%	4.3%	<b>4.3%</b>	<b>4.3%</b>	5.0%
<b>Production</b>								
Payable silver	('000 ounces)	7,915	9,980	10,265	9,612	<b>8,326</b>	<b>17,938</b>	15,720
Payable lead	(tonnes)	51,914	63,172	63,799	61,676	<b>57,651</b>	<b>119,327</b>	104,793
Payable zinc	(tonnes)	17,285	15,002	12,511	15,182	<b>14,721</b>	<b>29,903</b>	31,343
<b>Sales</b>								
Payable silver	('000 ounces)	8,045	9,383	10,788	9,401	<b>9,027</b>	<b>18,428</b>	15,276
Payable lead	(tonnes)	52,577	59,712	67,650	59,876	<b>62,735</b>	<b>122,611</b>	102,000
Payable zinc	(tonnes)	17,850	19,105	14,761	12,077	<b>14,849</b>	<b>26,926</b>	31,069
<b>Selbaie, Canada</b>								
Ore milled	('000 tonnes)	1,029	1,012	1,016	1,049	<b>999</b>	<b>2,048</b>	2,035
Average head grades								
- Zinc	(%)	1.29%	1.32%	1.26%	1.37%	<b>1.09%</b>	<b>1.23%</b>	1.40%
- Copper	(%)	0.34%	0.33%	0.34%	0.33%	<b>0.28%</b>	<b>0.31%</b>	0.34%
- Gold	(g/t)	0.24	0.26	0.25	0.23	<b>0.25</b>	<b>0.24</b>	0.29
- Silver	(g/t)	37.23	29.10	28.99	35.10	<b>22.75</b>	<b>29.08</b>	31.18
<b>Production</b>								
Payable zinc	(tonnes)	7,896	8,495	8,121	9,840	<b>6,540</b>	<b>16,380</b>	17,580
Payable copper	(tonnes)	2,616	2,452	2,642	2,789	<b>2,111</b>	<b>4,900</b>	5,092
Payable gold concentrate	(ounces)	4,914	5,685	5,117	4,486	<b>5,069</b>	<b>9,555</b>	11,433
Payable silver	('000 ounces)	662	504	524	593	<b>369</b>	<b>962</b>	1,045
<b>Sales</b>								
Payable zinc	(tonnes)	7,932	8,400	7,877	9,861	<b>7,245</b>	<b>17,106</b>	17,891
Payable copper	(tonnes)	2,615	2,605	2,459	2,823	<b>2,107</b>	<b>4,930</b>	5,811
Payable gold concentrate	(ounces)	8,002	5,048	5,142	5,932	<b>3,082</b>	<b>9,014</b>	16,114
Payable silver	('000 ounces)	321	605	573	527	<b>478</b>	<b>1,005</b>	605
<b>Pering, South Africa</b>								
Ore milled	('000 tonnes)	342	330	338	320	<b>288</b>	<b>608</b>	681
Average head grades								
- Zinc	(%)	1.90%	1.73%	1.85%	2.21%	<b>3.34%</b>	<b>2.75%</b>	1.96%
- Lead	(%)	0.54%	0.42%	0.52%	0.66%	<b>0.40%</b>	<b>0.54%</b>	0.52%
<b>Production</b>								
Payable zinc	(tonnes)	5,583	4,851	4,793	5,331	<b>7,430</b>	<b>12,761</b>	11,471
Payable lead	(tonnes)	1,288	892	969	1,567	<b>694</b>	<b>2,261</b>	2,441
<b>Sales</b>								
Payable zinc	(tonnes)	4,859	4,745	3,667	3,701	<b>6,179</b>	<b>9,880</b>	9,791
Payable lead	(tonnes)	1,217	1,298	729	1,367	<b>1,327</b>	<b>2,694</b>	2,583

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				HALF YEAR ENDED	
	DEC	MARCH	JUNE	SEPT	DEC	DEC
	2001	2002	2002	2002	2002	2002

**BASE METALS**

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

**San Manuel, USA (a)****Production**

Copper cathode (SXEW) ('000 tonnes)	2.2	1.8	-	-	-	-	4.5
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(a) San Manuel SXEW operations closed in March 2002.

**Pinto Valley, USA****Production**

Copper cathode (SXEW) ('000 tonnes)	3.4	3.1	2.8	2.8	<b>2.7</b>	<b>5.5</b>	6.9
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**Sales**

Copper cathode (SXEW) ('000 tonnes)	2.3	4.4	2.9	2.7	<b>2.6</b>	<b>5.3</b>	5.4
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## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				HALF YEAR ENDED	
	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	DEC 2002	DEC 2002

### CARBON STEEL MATERIALS

BHP Billiton attributable production and sales unless otherwise stated.

('000 tonnes)

#### IRON ORE (a)

##### Pilbara, Australia

###### Production

Mt Newman Joint Venture	6,423	5,565	5,413	5,486	<b>5,287</b>	<b>10,773</b>	12,396
Goldsworthy Joint Venture (b)	1,667	1,434	1,690	1,891	<b>1,808</b>	<b>3,699</b>	3,323
Yandi Joint Venture	6,933	6,614	6,663	7,796	<b>8,187</b>	<b>15,983</b>	13,979
Jimblebar	1,332	1,211	1,476	1,433	<b>1,186</b>	<b>2,619</b>	2,514
Total (BHP Billiton share)	<b>16,355</b>	<b>14,824</b>	<b>15,242</b>	<b>16,606</b>	<b>16,468</b>	<b>33,074</b>	<b>32,213</b>
Total production (100%)	19,006	17,226	17,671	19,284	<b>19,165</b>	<b>38,449</b>	37,453

###### Shipments

Lump	3,483	3,316	4,151	4,335	<b>4,290</b>	<b>8,625</b>	7,212
Fines	12,025	11,083	10,517	11,842	<b>13,896</b>	<b>25,738</b>	24,359
Total (BHP Billiton share)	<b>15,508</b>	<b>14,399</b>	<b>14,668</b>	<b>16,177</b>	<b>18,186</b>	<b>34,363</b>	<b>31,571</b>
Total shipments (100%)	18,245	16,940	17,256	19,033	<b>21,396</b>	<b>40,429</b>	37,142

(a) Iron ore production and shipments are reported on a wet tonnes basis.

(b) Includes bulk sample production from Mining Area C.

##### Samarco, Brazil

<b>Production</b>	928	1,640	1,838	2,022	<b>1,979</b>	<b>4,001</b>	2,151
<b>Shipments</b>	1,440	1,705	1,768	2,034	<b>2,004</b>	<b>4,038</b>	2,596

#### METALLURGICAL COAL (a)

##### Queensland, Australia

###### Production

###### BMA

Blackwater	1,305	1,892	1,669	1,633	<b>1,603</b>	<b>3,236</b>	2,282
Goonyella	850	1,036	904	734	<b>812</b>	<b>1,546</b>	1,836
Peak Downs	730	1,028	1,185	789	<b>757</b>	<b>1,546</b>	1,615
Saraji	528	676	716	427	<b>629</b>	<b>1,056</b>	1,155
Norwich Park	495	524	527	573	<b>451</b>	<b>1,024</b>	1,022
South Blackwater (b)	524	-	-	-	-	-	1,194
Gregory	408	861	685	496	<b>780</b>	<b>1,276</b>	894
BMA total	<b>4,840</b>	<b>6,017</b>	<b>5,686</b>	<b>4,652</b>	<b>5,032</b>	<b>9,684</b>	<b>9,998</b>

###### BHP Mitsui Coal (c)

Riverside	649	907	928	927	<b>400</b>	<b>1,327</b>	1,567
South Walker Creek	817	800	818	936	<b>1,072</b>	<b>2,008</b>	1,723
BHP Mitsui Coal total	<b>1,467</b>	<b>1,707</b>	<b>1,746</b>	<b>1,863</b>	<b>1,472</b>	<b>3,335</b>	<b>3,290</b>
Queensland total	<b>6,307</b>	<b>7,724</b>	<b>7,432</b>	<b>6,515</b>	<b>6,504</b>	<b>13,019</b>	<b>13,288</b>

###### Shipments

Coking coal	4,011	4,799	5,252	4,165	<b>4,034</b>	<b>8,199</b>	8,815
Weak coking coal	1,674	1,604	1,124	1,739	<b>1,503</b>	<b>3,242</b>	3,267
Thermal coal	704	764	734	1,022	<b>800</b>	<b>1,822</b>	1,335
Total	<b>6,390</b>	<b>7,167</b>	<b>7,110</b>	<b>6,926</b>	<b>6,337</b>	<b>13,263</b>	<b>13,417</b>

(a) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.

(b) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd. Effective January 2002, South Blackwater production is included in Blackwater.

(c) BHP Mitsui Coal production shown on 100% basis before 20% outside equity interest.

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				HALF YEAR ENDED	
	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	DEC 2002	DEC 2002

**CARBON STEEL MATERIALS**

BHP Billiton attributable production and sales unless otherwise stated.  
('000 tonnes)

**Illawarra, Australia**

<b>Production</b>	1,841	1,265	1,927	2,135	<b>1,886</b>	<b>4,021</b>	3,896
<b>Shipments</b>							
Coking coal	1,655	1,555	1,543	1,515	<b>1,900</b>	<b>3,415</b>	3,112
Thermal coal	94	49	268	134	<b>95</b>	<b>229</b>	230
<b>Total</b>	<b>1,749</b>	<b>1,604</b>	<b>1,811</b>	<b>1,649</b>	<b>1,995</b>	<b>3,644</b>	<b>3,342</b>

**MANGANESE ORES****South Africa**

<b>Saleable production (a)</b>	501	424	475	581	<b>560</b>	<b>1,141</b>	968
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(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

**Australia**

<b>Saleable production (a)</b>	387	467	309	514	<b>499</b>	<b>1,013</b>	892
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(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

**MANGANESE ALLOYS****South Africa**

<b>Saleable production (a)</b>	101	115	121	124	<b>125</b>	<b>249</b>	170
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(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

**Australia**

<b>Saleable production (a)</b>	63	51	48	51	<b>65</b>	<b>116</b>	113
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(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

**HOT BRIQUETTED IRON****Boodarie™ Iron, Australia (a)**

<b>Production</b>	384	277	-	333	<b>414</b>	<b>747</b>	770
<b>Shipments</b>	302	391	93	202	<b>464</b>	<b>666</b>	660

(a) Boodarie Iron recommenced production in July 2002 following the suspension of operations due to a tube failure in a gas re-heating furnace.



**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				HALF YEAR ENDED	
	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	DEC 2002	DEC 2001

**DIAMONDS AND SPECIALTY PRODUCTS**

BHP Billiton attributable production and sales unless otherwise stated.

**DIAMONDS****Ekati™, Canada**

<b>Production</b>	('000 carats)	928	932	1,023	954	<b>1,071</b>	<b>2,025</b>	1,695
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## PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				HALF YEAR ENDED		
	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	DEC 2002	DEC 2002	DEC 2001
<b>ENERGY COAL</b>							
BHP Billiton attributable production and sales unless otherwise stated. (‘000 tonnes)							
<b>Ingwe, South Africa</b>							
<b>Production</b>	13,724	13,633	13,815	13,838	<b>13,333</b>	<b>27,171</b>	28,262
<b>Sales</b>							
Export	6,083	5,605	5,744	5,648	<b>6,609</b>	<b>12,257</b>	12,372
Local utility	6,780	6,979	7,767	7,836	<b>7,263</b>	<b>15,099</b>	14,257
Inland	1,111	835	742	471	<b>412</b>	<b>883</b>	2,203
<b>Total</b>	<b>13,974</b>	<b>13,418</b>	<b>14,253</b>	<b>13,955</b>	<b>14,284</b>	<b>28,239</b>	<b>28,832</b>
<b>New Mexico, USA</b>							
<b>Production</b>							
Navajo Coal	1,682	1,801	2,030	1,602	<b>2,154</b>	<b>3,756</b>	3,376
San Juan Coal (a)	1,488	1,465	1,673	1,303	<b>2,186</b>	<b>3,489</b>	2,900
<b>Total</b>	<b>3,170</b>	<b>3,266</b>	<b>3,703</b>	<b>2,905</b>	<b>4,340</b>	<b>7,245</b>	<b>6,276</b>
<b>Sales - local utility</b>	<b>3,489</b>	<b>2,882</b>	<b>3,469</b>	<b>3,546</b>	<b>3,348</b>	<b>6,894</b>	<b>6,896</b>
(a) Includes production from longwall operations commenced at San Juan in October 2002.							
<b>Hunter Valley, Australia</b>							
<b>Production</b>	863	1,129	1,390	1,244	<b>1,234</b>	<b>2,478</b>	2,036
<b>Sales</b>							
Export	571	904	1,056	783	<b>881</b>	<b>1,664</b>	1,175
Inland	378	342	337	366	<b>276</b>	<b>642</b>	776
<b>Total</b>	<b>949</b>	<b>1,246</b>	<b>1,393</b>	<b>1,149</b>	<b>1,157</b>	<b>2,306</b>	<b>1,951</b>
<b>Kalimantan, Indonesia</b>							
<b>Production (a)</b>							
Senakin (b)	801	-	-	-	-	-	1,962
Satui (b)	777	-	-	-	-	-	1,845
Petangis	201	186	208	216	<b>29</b>	<b>245</b>	422
<b>Total</b>	<b>1,778</b>	<b>186</b>	<b>208</b>	<b>216</b>	<b>29</b>	<b>245</b>	<b>4,228</b>
<b>Sales - export</b>	<b>1,684</b>	<b>242</b>	<b>243</b>	<b>189</b>	<b>49</b>	<b>238</b>	<b>3,996</b>
(a) Reported on 86.5% basis after allowing for the Indonesian state-owned corporation's 13.5% share of all production. (b) BHP Billiton sold its interest in Senakin and Satui effective 30 November 2001.							
<b>Cerrejon Coal, Colombia (a)</b>							
<b>Production</b>	1,088	1,022	1,455	1,231	<b>1,713</b>	<b>2,944</b>	2,226
<b>Sales - export</b>	<b>688</b>	<b>971</b>	<b>1,144</b>	<b>1,246</b>	<b>1,851</b>	<b>3,097</b>	<b>1,786</b>
(a) BHP Billiton increased its interest in CZN from 16.7% to 33.3% effective February 2002.							

**PRODUCTION AND SHIPMENT REPORT**

	QUARTER ENDED				HALF YEAR ENDED		
	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	DEC 2002	DEC 2002	DEC 2001
<b>STAINLESS STEEL MATERIALS</b>							
BHP Billiton attributable production and sales unless otherwise stated. (‘000 tonnes)							
<b>NICKEL</b>							
<b><u>CMSA, Colombia</u></b>							
Production	10.4	10.5	9.9	11.7	<b>11.9</b>	<b>23.6</b>	20.0
Sales	10.4	10.5	11.6	10.5	<b>12.8</b>	<b>23.3</b>	19.5
<b><u>Yabulu, Australia</u></b>							
Production							
Nickel	7.1	7.3	7.8	7.4	<b>7.5</b>	<b>14.9</b>	13.4
Cobalt	0.4	0.5	0.4	0.5	<b>0.5</b>	<b>1.0</b>	0.8
Sales							
Nickel	6.9	7.3	7.1	7.1	<b>8.3</b>	<b>15.4</b>	14.6
Cobalt	0.5	0.5	0.5	0.5	<b>0.5</b>	<b>1.0</b>	0.9
<b>CHROME ORES</b>							
<b><u>South Africa</u></b>							
Saleable production (a)	609	549	664	713	<b>714</b>	<b>1,427</b>	1,238
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							
<b>FERROCHROME</b>							
<b><u>South Africa</u></b>							
Saleable production (a)	206	201	223	238	<b>230</b>	<b>468</b>	413
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							